

# Product Catalog 2021 **Liquid Coating**





#### Legend



Corresponds to the ATEX directive



Corresponds to the CE directive



Corresponds to the FM directive



Suitable for airspray application



Suitable for airless application



Suitable for AirCoat application



Metal coating



Plastic coating



Wood coating



Protective Coating



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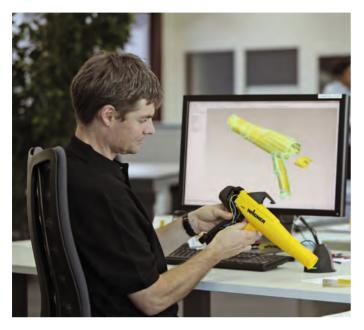
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### **Research and Development**

Concentrated expertise and Swiss precision.





We bring ideas to life in our modern research and development center at our Swiss location in Altstätten. We evaluate new technologies and accompany product ideas from development to series production. With our team, we can draw on an optimal mix of many years of experience and concentrated expertise. These prerequisites enable WAGNER to develop high-quality, innovative products and solutions, so that you can efficiently apply color, protection and function to your surfaces.

### **Engineered Systems**

### Customized solutions for your company.

Our engineers not only advise and supply you with reliable standard products from our extensive portfolio – due to our many years of experience, we will also be pleased to support you in the development of an individual system solution for your specific application. Even for demanding processes, we develop complete coating systems with perfectly matched components that reliably meet your requirements – regardless of the industrial sector in which you are active.



### **Technology Centers**

### Expert consulting before, during and after your investment.

At the Markdorf site WAGNER has a state-of-the-art technology center with a floor space of over 1,400 m<sup>2</sup> for liquid and powder coating which is used for product development and training purposes. In addition, there are further technology centers at locations in the USA, Europe and China.



Our technology centers offer customers the opportunity to determine and test the suitable coating solution for the respective application area under real production conditions with the support of our experienced application specialists. Even after the purchase of a WAGNER system, you will receive expert advice to continuously improve your production processes and achieve high-quality results.

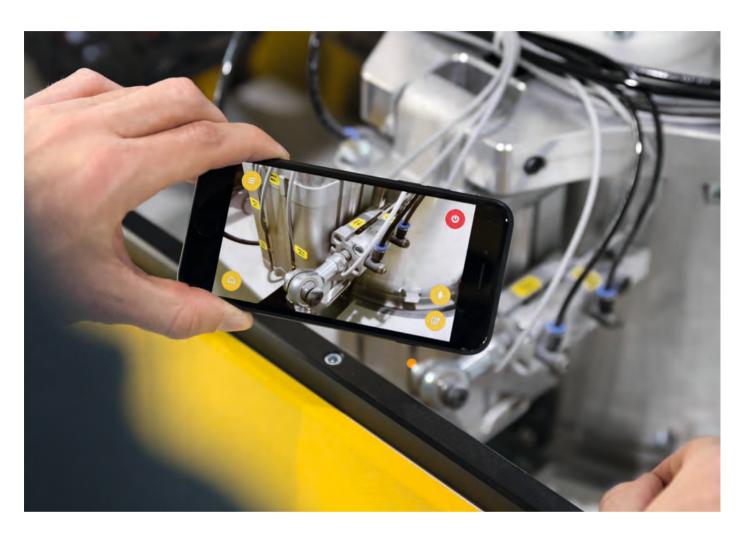


Technology Center Powder (Markdorf): <u>ae-powder-MDIS@wagner-group.com</u> Technology Center Liquid (Markdorf): <u>ae-liquid-MDIS@wagner-group.com</u>



### **WAGNER Service**

Competent support throughout the entire product life cycle.





You want to keep your process reliability at a constantly high level through regular maintenance and planned service calls? You need information about repairs, spare and wear parts or updates of your equipment?

The experts of our global WAGNER service network always offer you professional and personal support. We look forward to hearing from you and will gladly support you with your technical request.

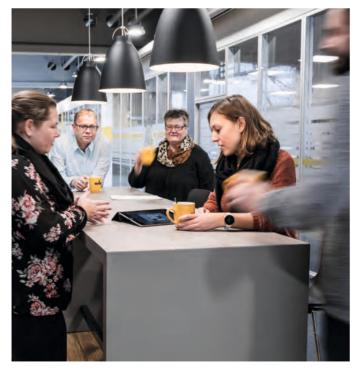


helpdesk@wagner-group.com

### **WAGNER Academy**

Knowledge is Power.





The WAGNER Academy is the right partner for training and further education in the coating industry. The spacious training center at our Markdorf location together with the technology center offers ideal conditions. You receive an all-round professional service – from open training courses with a lively exchange of experience among participants from a wide range of companies to individually tailored training courses directly at your premises.

You will learn more about the latest application technology, tips and tricks in coating and receive competent answers to your questions.

In addition, the WAGNER Online Academy offers you a range of online learning content, with which you can also continue your own further training in your desired subject area. At **academy.wagner-group.com** you can access a large selection of documents and training content around the clock and also get in touch with other participants.



academy@wagner-group.com

### Discover what's new at WAGNER

### Highlights and innovations 2020.



#### **TOPFINISH GM 1030P**

The manual airspray gun TOPFINISH GM 1030P with its first-class components provides a precise spray pattern and high-quality surfaces. It can be used for a variety of applications in many industries.

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#### **TOPFINISH GA 1020/1030**

The automatic airspray gun TOPFINISH GA 1030 produces high-quality surfaces with its excellent spray pattern. The long service life of the gun and precise quick-fixing significantly reduce operating and service costs. A wide range of accessories allows adaptation to a variety of applications, while the variant configurator supports the selection and ordering of the desired version. For shear-sensitive media (e.g. UV lacquers), the GA 1020 variant is available with a membrane seal.

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### **TOPFINISH GA 1900**

The TOPFINISH GA 1900 was specially developed for applications in continuous operation where particularly high-quality surfaces are required. The certified stainless steel air caps are manufactured with high precision and ensure repeatable coating results of the best quality. The gun is therefore particularly suitable for coating a wide variety of components in the automotive industry.

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### **New PROTEC high-pressure piston pumps**

For heavy corrosion protection WAGNER has developed single component spray systems under the name PROTEC. The new versions PROTEC 95–150 and PROTEC 72–200 have a transmission ratio and delivery volume specially adapted to this field of application. A consistent solution for extreme challenges, even under the toughest operating conditions.

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**Electronic mixing & dosing system 2K Smart C**The fully assembled complete system WAGNER 2K Smart C is supplied with pre-installed paint supply (fully documented, with CE declaration) and offers an "all-round carefree package" for the process steps preparation, feeding and mixing in liquid coating applications.

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#### High precision nozzles for AirCoat

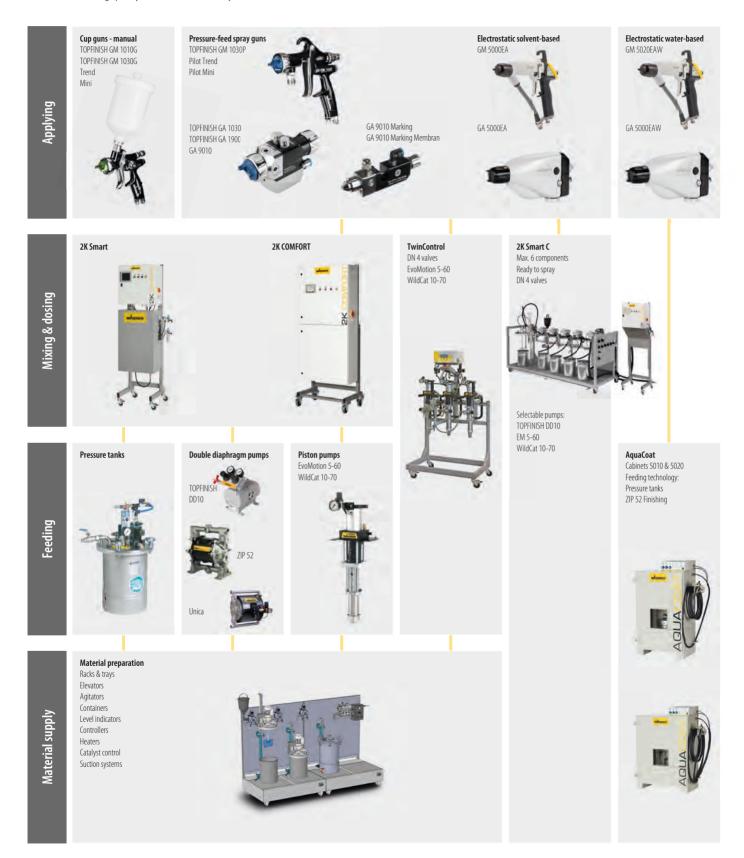
In contrast to standard nozzles, the nozzle gap of the new precision nozzles is not ground in, but machined in a special process. This results in exact flow rates and spray angles. They are suitable wherever precise and reproducible results are required, for example when using multiple guns on automatic motion machines.



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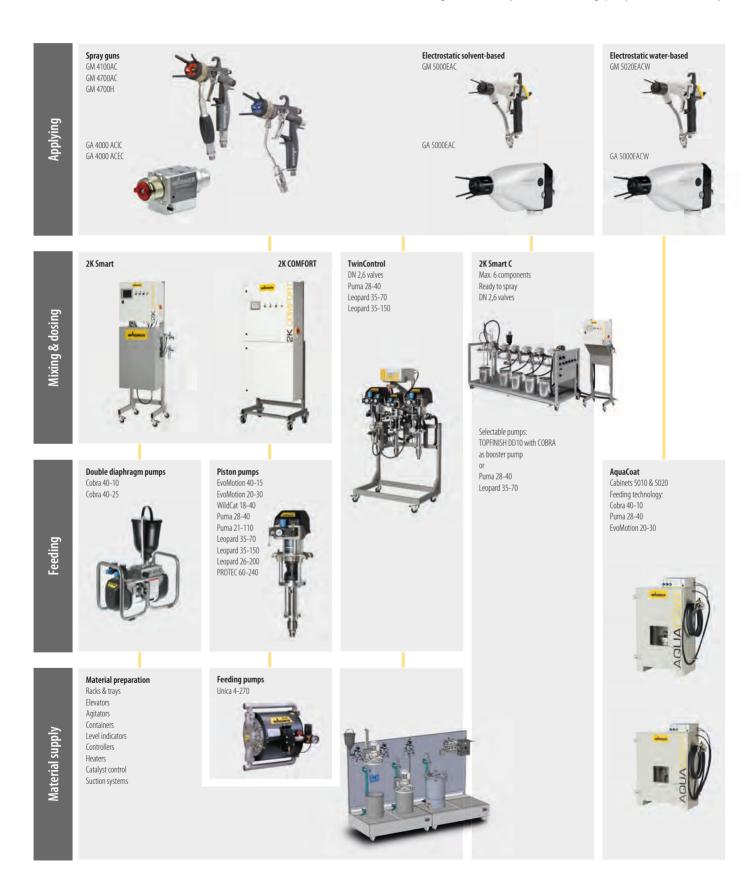
### **Airspray applications**

Airspray atomization is the right choice for coatings with high optical and haptic quality. The very fine atomization with the help of compressed air creates a thin paint film which, depending on the material used, reproduces the desired surface from high gloss to structural coating. Typical coating objects are e.g. automotive components, high-gloss furniture, housing parts with structure or effect paint or housings for electronic devices. For conductive workpieces, electrostatic guns considerably increase the coating quality and transfer efficiency.



## **AirCoat applications**

AirCoat is the combination of airspray and airless: High optical coating quality, fast work progress and high transfer efficiency. Typical coating objects are e.g. windows, furniture elements, gearboxes, engine housings or also body and chassis from the truck, construction and agricultural machinery sector. For conductive workpieces, electrostatic guns considerably increase the coating quality and transfer efficiency.



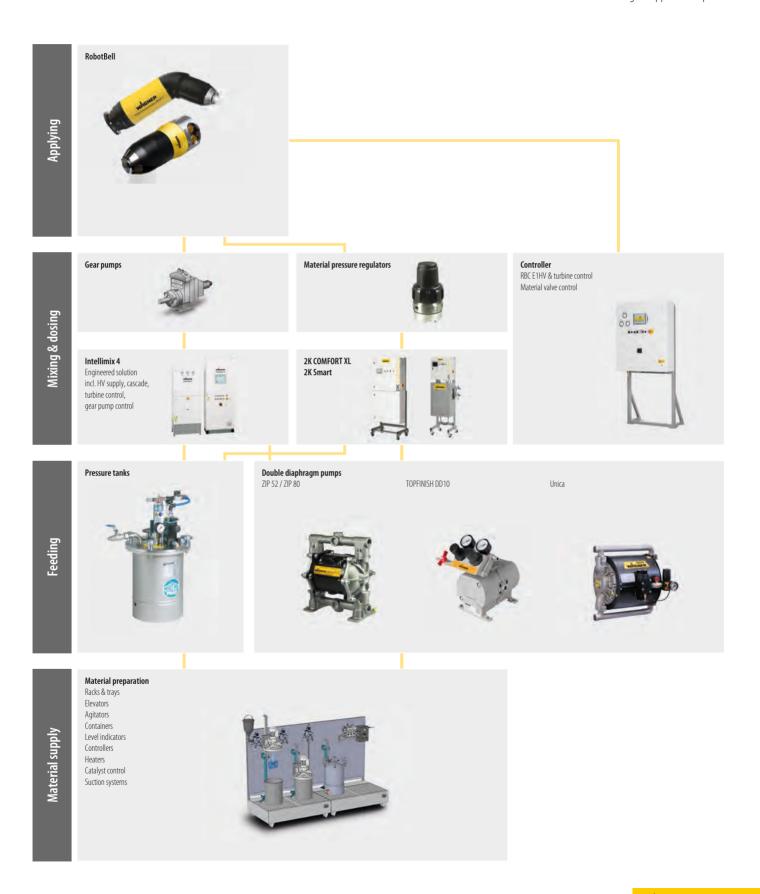
### **Airless applications**

Airless atomization, which is only effected by material pressure, allows coatings with a large layer thickness, fast working and high transfer efficiency. Typical applications are corrosion protection coatings, wind power plants, underbody coatings of e.g. rail vehicles or pipe and fire protection coatings. The airless process is also used for objects where optical finishing is not the main focus.



Rotary bell applications

Especially in series production, high rotation atomization in combination with electrostatics ensures high coating quality with a fast coating process and high transfer efficiency. Typical coating objects are e.g. aluminium wheels, car body parts or two-wheelers. Compared to airspray, the rotary bell allows for increased efficiency and a higher application speed.



# Optimal atomization for various applications.





### Airspray manual and automatic guns

Almost all coating materials can be processed with airspray guns. This includes not only paints and varnishes, but also adhesives, release agents, oils, etc. Electrostatic guns are available as versions for solvent and water-based paints. They ensure high transfer efficiency with reliable surface quality at the same time.



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### **High-speed rotation atomizer**

With high-speed rotation atomizers you achieve an efficient coating for small work-pieces as well as large surfaces. They are ideally suited for electrostatic applications with water and solvent-based paints.



### **Applying**

The list of objects coated with WAGNER ranges from truck axles to children's toys, writing instruments and construction vehicles. We offer a wide range of application devices for manual and automatic coating with different atomization technologies. High-quality coating results and reliable transfer efficiency with an abundance of different materials – this is the result of many years of development work and extensive practical experience.





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#### AirCoat manual and automatic guns

The combination of airless and airspray ensures a high atomization quality and reliable transfer efficiency. AirCoat produces an excellent coating quality at a significantly lower spray pressure than airless. In contrast to the airspray process, it is much faster and produces less overspray. The automatic versions are ideal for use in flatbed machines and on robots.

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### Airless manual and automatic guns

WAGNER airless guns meet all demands when using highly filled and highly viscous coating materials. The quality of the components and materials used ensures high availability and low downtime.

# Airspray manual and automatic guns Airspray guns can process virtually all coating materials. These not only include water and solvent based lacquers, but also adhesives, sepa-

Airspray guns can process virtually all coating materials. These not only include water and solvent based lacquers, but also adhesives, separating agents, oils and more. All models offer an extensive nozzle selection to meet high quality requirements and ensure material-saving processes. Additionally, most of the spray guns are also available as medium-pressure and HVLP<sup>Plus</sup> models. This allows for particularly high application rates.









GA 1900

GA 1020 / 1030 1020

GM 1030P

GM 1010G

	GA 1900	GA 1020 / 1030 1020	GM 1030P	GW 1010G
		TOPF	PFINISH	
Atomisation				
Conventional	•	•	•	
HVLP <sup>Plus</sup>		•	•	•
HVLP		•	•	•
Nozzle sizes				
Nozzle sizes	0.5-1.4 mm	0.3-3.5 mm	0.3-3.5 mm	1.0-2.2 mm
Processable material				
Solvent-based materials	•	•	•	•
Water-based materials	•	•	•	•
UV- / Moisture-sensitive material	•	•		
Material quantity gravity cup				
125 ml				
600 ml				•
Wetted parts incl. material channel				
Stainless steel (seamless)	•	•	•	•
Aluminum/stainless steel				
Weight				
Manual gun			486 g	440 g
Gun without mounting parts	890 g	650 g		
Mounting				
Manual gun			•	•
Adapter plate stainless steel		•		
Adapter plate aluminum (nickel-plated)	•	•		
Direct mounting (without adapter plate)		•		













PILOT Trend FB	PILOT Trend FA	PILOT Mini FB	PILOT Mini FA	GA 9010 Marking	GA 3000SC
TR	END	M	INI	MARKING	SUPRA COAT
•	•	•	•	•	
•	•	•	•		
					•
0.5-2.5 mm	0.5-2.5 mm	0.5-2.2 mm	0.3-2.5 mm	0.3- 1.5 mm	0.5-2.0 mm
•	•	•	•	•	•
•	•	•	•	•	•
				•	•
		•			
•		•			
•	•	•	•	•	•
•					•
438 g	542 g	295 g	295 g		
				440 g	910 g
•	•	•	•		
					•
				•	

### TOPFINISH GM 1010 G CAT-X

### Airspray manual gun











The WAGNER TOPFINISH GM 1010G CAT–X, available as gravity–feed cup version, is ideal for coating applications in various market segments, such as the wood, metal and transportation industry.



Product variants	Item no.
GM 1010 G CAT-X Ø 1,0 mm HVLP	2374015
GM 1010 G CAT-X Ø 1,0 mm HVLP plus	2374006
GM 1010 G CAT-X Ø 1,2 mm HVLP	2374014
GM 1010 G CAT-X Ø 1,2 mm HVLP plus	2374005
GM 1010 G CAT-X Ø 1,3 mm HVLP	2374013
GM 1010 G CAT-X Ø 1,3 mm HVLP plus	2374004
GM 1010 G CAT-X Ø 1,4 mm HVLP	2374012
GM 1010 G CAT-X Ø 1,4 mm HVLP plus	2374003
GM 1010 G CAT-X Ø 1,5 mm HVLP	2374011
GM 1010 G CAT-X Ø 1,5 mm HVLP plus	2374002
GM 1010 G CAT-X Ø 1,7 mm HVLP	2374010
GM 1010 G CAT-X Ø 1,7 mm HVLP plus	2374001
GM 1010 G CAT-X Ø 1,9 mm HVLP	2374009
GM 1010 G CAT-X Ø 1,9 mm HVLP plus	2374000
GM 1010 G CAT-X Ø 2,2 mm HVLP	2374008
GM 1010 G CAT-X Ø 2,2 mm HVLP plus	2373998
GM1010 G CAT-X economy pack +3	2374019
GM1010 G CAT-X smart set +3	2374020





#### **Material-wetted parts**

Stainless steel 1.4305

#### Scope of delivery

Gun-only set: Manual airspray gun with gravity-feed cup, tool, cleaning brush and manual instruction

Box set contains: GM 1010-0AS 1.3 mm  $\emptyset$  nozzle size, as well as other nozzle sizes (1.0 / 1.5 and 1.7 mm  $\emptyset$ ), gravity-feed cup, second air cap HVLP, tools, cleaning brush, operating instruction

Case: Includes GM 1010-0 AS 1.3 mm Ø, additional nozzle sizes 1.0 / 1.5 and 1.7 mm Ø, gravity-feed cup, second air cap HVLP, tool, cleaning brush, manual instruction with mini air regulator

### **Order information**

Choose your requested nozzle size for the single gun (1.0 - 2.2 mm).

Choose a gun with defined nozzle and atomization technology (HVLP or HVLP Plus) or the set.

### **TOPFINISH GM 1030P**

### Airspray manual gun













The WAGNER TOPFINISH GM 1030P enables high-quality surfaces with first-class components. It can be used for a variety of applications in many industries.

Technical data		
Nozzle diameter	0.3 mm - 3.5 mm	
Material pressure	1 bar - 8 bar	
Material inlet	G 3/8" - M	
Air inlet pressure range	1 bar - 8 bar	
Sound level	92.8 dB(A)	
Weight	486 g	

Product variants	Item no.
GM 1030P 0.5 mm HVLP	2400808
GM 1030P 0.5 mm HVLP plus	2400817
GM 1030P 0.5 mm Conventional	2400798
GM 1030P 0.8 mm HVLP	2400809
GM 1030P 0.8 mm HVLP plus	2400818
GM 1030P 0.8 mm Conventional	2400799
GM 1030P 1.0 mm HVLP	2400810
GM 1030P 1.0 mm HVLP plus	2400819
GM 1030P 1.0 mm Conventional	2400800
GM 1030P 1.2 mm HVLP	2400811
GM 1030P 1.2 mm HVLP plus	2400820
GM 1030P 1.2 mm Conventional	2400801
GM 1030P 1.5 mm HVLP	2400813
GM 1030P 1.5 mm HVLP plus	2400821
GM 1030P 1.5 mm Conventional	2400802
GM 1030P 1.8 mm HVLP	2400814
GM 1030P 1.8 mm HVLP plus	2400822
GM 1030P 1.8 mm Conventional	2400803
GM 1030P 2.0 mm HVLP	2400815
GM 1030P 2.0 mm HVLP plus	2400823
GM 1030P 2.0 mm Conventional	2400804
GM 1030P 2.2 mm HVLP	2400816
GM 1030P 2.2 mm HVLP plus	2400824
GM 1030P 2.2 mm Conventional	2400805



#### **Processable materials**

Stains

Top coats

Filler

Primers

Clear lacquers

Spray putty
Separating agents

Water-based paints (2K and 3K)

#### **Material-wetted parts**

Stainless steel 1.4305

#### Scope of delivery

GM 1030P including air cap and nozzle according to choice, as well as operating instructions and tools

#### **Order information**

Configure a GM 1030P variant with the configurator GM 1030P VC 2405631 and choose accessories like swivel joints or a complete spraypack: wall bracket or trolley as well as pump, suction system and hose package.

### **TOPFINISH GA 1020/1030**

### Airspray automatic gun









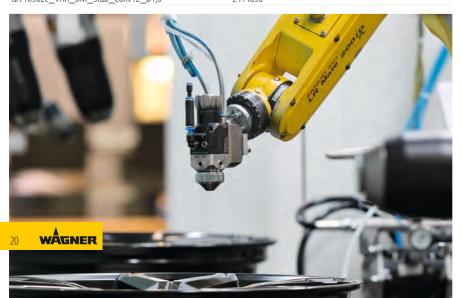


The automatic airspray gun TOPFINISH GA 1030 convinces with excellent atomizing properties and a high-quality spray pattern. The universal unit is particularly low-wear and enables process-safe coating in continuous operation. For applications with UV and highly abrasive materials, the gun is available as TOPFINISH GA 1020 with membrane seal.



Technical data	
Nozzle diameter	0.3 mm - 3.5 mm
Material pressure	8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	8 bar
Sound level	92.8 dB(A)
Material temperature range	5 °C - 80 °C
Ambient temperature range	5 °C - 40 °C
Length	139 mm
Width	42 mm
Height	42 mm
Weight	650 g

Product variants	ltem no.
GA 1020 1030 VC	2406824
GA 1030 EC_VAR_fAP_Stub_HVLP+_Ø1,0	2412462
GA 1030 EC_VAR_DM_Circ_HVLP+_Ø1,0	2412463
GA 1030 EC_VAR_fAP_Circ_HVLP+_Ø1,0	2415144
GA 1030 IC_VAR_DM_Stub_HVLP+_Ø1,0	2412464
GA 1030 IC_VAR_fAP_Stub_HVLP+_Ø1,0	2412465
GA 1020 EC_VAR_fAP_Circ_HVLP+_Ø1,0	2412471
GA 1020 IC_VAR_fAP_Stub_HVLP+_Ø1,0	2412473
GA 1030 EC_VAR_fAP_Circ_HVLP_Ø0,8	2413856
GA 1030 EC_VAR_fAP_Circ_HVLP_Ø1,0	2414017
GA 1030 EC_VAR_DM_Circ_HVLP_Ø1,0	2414018
GA 1030 IC_VAR_fAP_Circ_Conv12_Ø0,8	2414029
GA 1020 IC_VAR_fAP_Circ_Conv12_Ø1,0	2414031
GA 1020 EC_VAR_fAP_Circ_Conv14_Ø1,0	2414355
GA 1030 IC_VAR_DM_Stub_HVLP+_Ø0,8	2414360
GA 1030EC VAR DM Stub Conv12 Ø1,0	2414656



#### **Processable materials**

Stain

Top coats

Primers

Clear lacquers

Separating agents

UV paints

Water-based paints (2K and 3K)

#### Material-wetted parts

Stainless steel 1.4301

### Scope of delivery

GA 1030 variant including air cap and nozzle according to choice, and operating instructions

#### **Order information**

Configure the desired variant via GA 1020/1030 configurator VC 2406824 and select the desired base plate as well as holders or other accessories.

### **TOPFINISH GA 1900**

### Airspray automatic gun











The automatic airspray gun WAGNER GA 1900 ensures brilliant surfaces by fine atomization and thus meets high coating requirements.

Technical data		
Nozzle diameter	0.5 mm - 1.4 mm	
Material pressure	18 bar	
Air inlet pressure range	9 bar	
Sound level	102 dB(A)	
Length	119 mm	
Width	52 mm	
Height	49 mm	
Weight	890 g	

Product variants	ltem no.
GA 1900EC 0,5 mm	2394294
GA 1900EC 0,8 mm	2394291
GA 1900EC 1,0 mm	2392762
GA 1900EC 1,2 mm	2394295
GA 1900EC 1,4 mm	2394296
GA 1900EC C 0,5 mm	2394305
GA 1900EC C 0,8 mm	2394304
GA 1900EC C 1,0 mm	2394303
GA 1900EC C 1,2 mm	2394302
GA 1900EC C 1,4 mm	2394297

#### **Processable materials**

Stains

Top coats

Primers

Clear lacquers

#### Scope of delivery

Gun model with corresponding nozzle size, with/without circulation, including operating instructions

### **Order information**

Select the desired gun model with nozzle size, with/without circulation. Order the desired air caps plus union nut. Works only in combination with an adapter.



### **PILOT Trend**

### Airspray manual gun





High standard for all common spraying jobs. High-quality surface results due to precise WALTHER PILOT air head technology.

Technical data	
Material pressure	8 bar
Material inlet	G 1/4"
Compressed air connection	G 1/4"
Sound level	83 dB(A)
Material temperature range	80 ℃

Product variants	ltem no.
PILOT Trend HD gravity 0.5mm 6 Hole	V1060103053
PILOT Trend HD gravity 0.8mm 6 Hole	V1060103083
PILOT Trend HD gravity 1.0m 6 Hole	V1060103103
PILOT Trend HD gravity cup 1.2 mm	V1060103123
PILOT Trend HD gravity 1,5 mm 6 Hole	V1060103153
PILOT Trend HD gravity 1.8mm 6 Hole	V1060103183
PILOT Trend HD gravity 2.0mm 6 Hole	V1060103203
PILOT Trend HD gravity cup 2.5 mm	V1060103253
PILOT Trend MD 0.5mm 8 hole	V1061104053
PILOT Trend MD 0.8mm 8 hole	V1061104083
PILOT Trend MD 1.0mm 8 hole	V1061104103
PILOT Trend MD 1.2mm 8 hole	V1061104123
Mod-Trend MD 1.5mm, pressure feed	V1061104153
PILOT Trend MD 1.8mm 8 hole	V1061104183
PILOT Trend MD 2.0mm 8 hole	V1061104203
PILOT Trend MD gravity cup 2.5 mm	V1061104253



### **Material-wetted parts**

Aluminum Stainless steel

#### Scope of delivery

Operating manual incl. declaration of conformity PILOT Trend with nozzle insert upon choice 600 ccm gravity cup

#### **Order information**

Determine the required nozzle size.

 $\label{thm:choose between the following versions: conventional spray gun and medium-pressure spray gun.$ 

Choose between the gravity-feed cup version and the version for material connection to pressure tanks or pumps.

The designation MP corresponds to the HVLP Plus technology.





### **PILOT Trend**

### Airspray manual gun





High standard for all common spraying jobs. High-quality surface results due to precise WALTHER PILOT air head technology. Variant with material connection.

Technical data	
Material pressure	8 bar
Material inlet	G 1/4"
Compressed air connection	G 1/4"
Sound level	83 dB(A)
Material temperature range	80 ℃

Product variants	Item no.
PILOT Trend 0.5mm, pressure feed	V1060203053
PILOT Trend 0.8mm, pressure feed	V1060203083
PILOT Trend 1.0mm, pressure feed	V1060203103
PILOT Trend 1.2mm, pressure feed	V1060203123
PILOT Trend 1.5mm, pressure feed	V1060203153
PILOT Trend 1.8mm, pressure feed	V1060203183
PILOT Trend 2.0mm, pressure feed	V1060203203
PILOT Trend 2.5mm, pressure feed	V1060203253
PILOT Trend-MP 0.5mm, pressure feed	V1061304053
PILOT Trend-MP 0.8mm, pressure feed	V1061304083
PILOT Trend-MP 1.0mm, pressure feed	V1061304103
PILOT Trend-MP 1.2mm, pressure feed	V1061304123
PILOT Trend-MP 1.5mm, pressure feed	V1061304153
PILOT Trend-MP 1.8mm, pressure feed	V1061304183
PILOT Trend-MP 2.0mm, pressure feed	V1061304203
PILOT Trend-MP 2.5mm, pressure feed	V1061304253

### Material-wetted parts

Aluminum Stainless steel

Operating manual incl. declaration of conformity PILOT Trend with nozzle insert upon choice

#### **Order information**

Scope of delivery

Determine the required nozzle size.

Choose between the following versions: conventional spray qun and medium-pressure spray qun.

Choose between the gravity-feed cup version and the version for material connection to pressure tanks or pumps.

The designation MP corresponds to the HVLP Plus technology.

### **PILOT Mini**

### Airspray manual gun



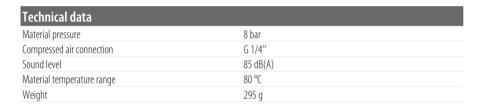








Light and easy-to-use spray gun, made of high-grade plastic, for spraying small parts and objects as well as retouching and decorative jobs. Wetted parts are made of stainless steel. Water-borne materials and aggressive media can be sprayed without any problems.



Product variants	ltem no.
PILOT Mini HD gravity feed 0.3 mm	V1015102033
PILOT Mini HD gravity feed 0.5mm	V1015102053
PILOT Mini HD gravity feed 0.8 mm	V1015102083
PILOT Mini HD gravity feed 1.0 mm	V1015102103
PILOT Mini HD gravity feed 1.2 mm	V1015102123
PILOT Mini HD gravity feed 1.5 mm	V1015102153
PILOT Mini HD gravity feed 1.8 mm	V1015102183
PILOT Mini HD gravity feed 2.0 mm	V1015102203
PILOT Mini HD gravity feed 2.2 mm	V1015102223



### Material-wetted parts

Stainless steel

### Scope of delivery

Operating manual incl. declaration of conformity PILOT Mini with nozzle insert upon choice Spray gun incl. 125 ccm plastic gravity cup

### **Order information**

Determine the required nozzle size. Ideal for small painting jobs such as spot repair (touch up). The designation MP corresponds to the HVLP Plus technology.



### **PILOT Mini**

### Airspray manual gun











Light and easy-to-use spray gun, made of high-grade plastic, for spraying small parts and objects as well as retouching and decorative jobs. Wetted parts are made of stainless steel. Water-borne materials and aggressive media can be sprayed without any problems.

Technical data	
Material pressure	8 bar
Material inlet	G 1/4"
Compressed air connection	G 1/4"
Sound level	85 dB(A)
Material temperature range	0° 08
Weight	295 g

Product variants	Item no.
PILOT Mini HD material feed 0.3 mm	V1015202033
PILOT Mini HD material feed 0.5 mm	V1015202053
PILOT Mini HD material feed 0.8 mm	V1015202083
PILOT Mini HD material feed 1.0 mm	V1015202103
PILOT Mini HD material feed 1.2 mm	V1015202123
PILOT Mini HD material feed 1.5 mm	V1015202153
PILOT Mini HD material feed 1.8 mm	V1015202183
PILOT Mini HD material feed 2.0 mm	V1015202203
PILOT Mini HD material feed 2.2 mm	V1015202223
PILOT Mini MP 0.3 mm Material feed	V1014202033
PILOT Mini MP 0.5 mm Material feed	V1014202053
GUN, PILOT MINI-MP 0.8 mm pressure feed	V1014202083
PILOT Mini MP 1.0 mm Material feed	V1014202103
GUN, PILOT MINI-MP 1.2mm pressure feed	V1014202123
PILOT Mini MP 1.5 mm Material feed	V1014202153
PILOT Mini MP 1.8 mm Material feed	V1014202183
PILOT Mini MP 2.0 mm Material feed	V1014202203
GUN, PILOT MINI-MP 2.2mm pressure feed	V1014202223

### **Material-wetted parts**

Stainless steel

### Scope of delivery

Operating manual incl. declaration of conformity PILOT Mini with nozzle insert upon choice

#### **Order information**

Determine the required nozzle size.

Ideal for small painting jobs such as spot repair (touch up).

Choose between the gravity-feed cup version and the version for material connection to pressure tanks or pumps.

The designation MP corresponds to the HVLP Plus technology.

### **PILOT GA 9010 Marking**

### Spray gun for color marking









With the PILOT GA 9010 Marking, sharp-edged markings are possible. Due to the short switching times (opening, spraying, closing) it is suitable for use in productions with low cycle times. The PILOT GA 9010 Marking ensures a smooth production process even under difficult conditions thanks to special flushing devices and the robust construction.



Technical data		
Material pressure	0 bar - 6 bar	
Sound level	83 dB(A)	
Length	128 mm	
Width	22 mm	
Height	29 mm	
Weight	440 g	

Product variants	ltem no.
GA 9010 Marking 0.3mm round spray 3.1	V2130051033
GA 9010 Marking 0.5mm round spray 3,1	V2130051053
GA 9010 Marking 0,8mm round spray 2.2	V2130051083
GA 9010 Marking 1,0mm round spray 2.2	V2130051103
GA 9010 Marking 1,2mm round spray 2.3	V2130051123
GA 9010 Marking 1,5mm round spray 2.3	V2130051153

### **Material-wetted parts**

Stainless steel

### Scope of delivery

PILOT GA 9010 / GA 9010 Marking with nozzle insert of your choice Operating manual incl. declaration of conformity

#### **Order information**

Determine the required nozzle size.

Material connection via push-in fitting for hose 6x4 mm.



## PILOT GA 9010 Marking Membran

### Spray gun for color marking











Sharp-edged and almost overspray-free dot and line marking for the visibility of quality standards or for process control. Generally, small amounts of paint and high precision are used. The GA 9010 automatic spray gun is suitable for this task due to its short switching times. The diaphragm version can be used for media that react to moisture and light as well as abrasive media.

Technical data	
Material pressure	2 bar
Sound level	83 dB(A)
Material temperature range	50 ℃
Ambient temperature range	5 °C - 50 °C
Length	128 mm
Width	22 mm
Height	29 mm
Weight	440 g

Product variants	Item no.
GA 9010 Marking Membran 0,3mm round 2.1	V2132151033
GA 9010 Marking Membran 0,5mm round 2.1	V2132151053
GA 9010 Marking Membran 0.8mm round 2.2	V2132151083
GA 9010 Marking Membran 1,0mm round 2.2	V2132151103
GA 9010 Marking Membran 1,2mm round 2.3	V2132151123
GA 9010 Marking Membran 1,5mm round 2.3	V2132151153

### **Material-wetted parts**

Stainless steel

#### Scope of delivery

PILOT GA 9010 / GA 9010 Marking with nozzle insert of your choice Operating manual incl. declaration of conformity

#### **Order information**

Determine the required nozzle size.

Material connection via push-in fitting for hose 6x4 mm.



### SupraCoat GA3000SC

### Airspray automatic gun











WAGNER SupraCoat is based on HVLP technology and in comparison to so-called HVLP plug-in systems and conventional air guns, it offers decisive advantages. The low kinetic energy of the paint particles provides a differentiated spray jet with little overspray or turbulence. Due to the optimized design of the SupraCoat gun, an excellent surface finish is achieved and lacquers with higher viscosities can also be applied.



Technical data	
Material pressure	8 bar
Material inlet	G 1/4"
Air inlet pressure range	4 bar - 6 bar
Compressed air connection	G 1/8"
Sound level	82 dB(A)
Material temperature range	2° 08
Length	150 mm
Width	50 mm
Height	92 mm
Weight	912 g

Product variants	ltem no.
Autom. gun GA 3000SCIC 0.3	383008
Automatic GA 3000SCIC 0.5	383001
Autom. gun GA 3000SCIC 0.8	383002
Autom. gun GA 3000SCIC 1.0	383003
Autom. gun GA 3000SCIC 1.25	383004
Autom. gun GA 3000SCIC 1.6	383005
Autom. gun GA 3000SCIC 2.0	383006
Autom. gun GA 3000SCIC 2.5	383007

#### **Processable materials**

1K high solid paints
1K solvent-based paints
1K water-based paints
2K high solid paints
Solvent-based paints (2K, 3K and 4K)
Water-based paints (2K, 3K and 4K)
Metallic paints

#### Material-wetted parts

Nickel-plated aluminum Stainless steel 1.4034 Stainless steel 1.4104 Stainless steel 1.4305 FPM Tungsten carbide Nickel-plated brass POM PTFE UHMW-PE

#### Scope of delivery

Operating manual CE declaration of conformity Nozzle set F1 GA 3000SC

#### **Order information**

Determine the gun type.

Determine which hoses and accessories are required.
Determine whether you require material circulation.
Select the desired nozzle system and air cap.
Select the material and air connections.





### SupraCoat GA3000SC

### Airspray automatic gun













WAGNER SupraCoat is based on HVLP technology and in comparison to so-called HVLP plug-in systems and conventional air guns offers decisive advantages. The low kinetic energy of the paint particles provides a differentiated spray jet with little overspray or turbulence. Due to the optimised design of the SupraCoat gun, an excellent surface finish is achieved and paints with higher viscosities can also be applied.

Technical data	
Material pressure	8 bar
Material inlet	G 1/4"
Air inlet pressure range	4 bar - 6 bar
Compressed air connection	G 1/8"
Sound level	82 dB(A)
Material temperature range	80 ℃

Product variants	Item no.
Autom. gun GA 3000SCEC 0.3	383017
Autom. gun GA 3000SCEC 0.3 Robot	383027
Autom. gun GA 3000SCEC 0.3 Robot Twin	383067
Autom. gun GA 3000SCEC 0.5	383010
Autom. gun GA 3000SCEC 0.5 Robot	383020
Autom. gun GA 3000SCEC 0.5 Robot Twin	383060
Autom. gun GA 3000SCEC 0.8	383011
Autom. gun GA 3000SCEC 0.8 Robot	383021
Autom. gun GA 3000SCEC 0.8 Robot Twin	383061
Autom. gun GA 3000SCEC 1.0	383012
Autom. gun GA 3000SCEC 1.0 Robot	383022
Autom. gun GA 3000SCEC 1.0 Robot Twin	383062
Autom. gun GA 3000SCEC 1.2 Robot Twin	383063
Autom. gun GA 3000SCEC 1.25	383013
Autom. gun GA 3000SCEC 1.25 Robot	383023
Autom. gun GA 3000SCEC 1.6	383014
Autom. gun GA 3000SCEC 1.6 Robot Twin	383064
Autom. gun GA 3000SCEC 2.0	383015
Autom. gun GA 3000SCEC 2.0 Robot Twin	383065
Autom. gun GA 3000SCEC 2.5	383016
Autom. gun GA 3000SCEC 2.5 Robot	383026
Autom. gun GA 3000SCEC 2.5 Robot Twin	383066
SupraCoat Controller	376010

#### **Processable materials**

1K high solid paints
1K solvent-based paints
1K water-based paints
2K high solid paints
Solvent-based paints (2K, 3K and 4K)
Water-based paints (2K, 3K and 4K)
Metallic paints

#### Material-wetted parts

Nickel-plated aluminum Stainless steel 1.4034 Stainless steel 1.4104 Stainless steel 1.4305 FPM Tungsten carbide Nickel-plated brass POM PTFE UHMW-PE

#### Scope of delivery

Operating manual CE declaration of conformity Nozzle set F1 GA 3000SC

#### **Order information**

Determine the gun type.

Determine which hoses and

Determine which hoses and accessories are required. Determine whether you require material circulation. Select the desired nozzle system and air cap. Select the material and air connections.

## **Accessories airspray guns**

WAGNER offers you an extensive range of accessories for airspray guns. Select your required components from the table.

GM 1030P	
GA 1020	
GA 1030	
GA 1900	



Air cap 0.3–1.8 mm CONV 8	•	•	•		2401161
ir cap 2.0-2.5 mm CONV 8	•		•		2401165
ir cap 3.0 mm CONV 8	•		•		2401166
Air cap 3.5 mm CONV 8	•		•		2401167
xir cap 0.3–1.8 mm CONV 10	•	•	•		2401168
ir cap 2.0–2.5 mm CONV 10	•		•		2401169
ir cap 3.0 mm CONV 10	•		•		2401170
sir cap 3.5 mm CONV 10	•		•		2401171
ir cap 0.3–1.8 mm CONV 12	•	•	•		2401172
Air cap 2.0–2.5 mm CONV 12	•		•		2401173
ir cap 0.3–1.8 mm CONV 14	•	•	•		2401174
ir cap 2.0-2.5 mm CONV 14	•		•		2401175
sir cap 0.3–1.8 mm HVLP–Plus	•	•	•		2401176
sir cap 2.0–2.5 mm HVLP–Plus	•		•		2401177
sir cap 3.0 mm HVLP-Plus	•		•		2401178
ir cap 3.5 mm HVLP-Plus	•		•		2401179
ir cap 0.3–1.8 mm HVLP	•	•	•		2401180
ir cap 2.0–2.5 mm HVLP	•		•		2401181
sir cap 3.0 mm HVLP	•		•		2401182
sir cap 3.5 mm HVLP	•		•		2401183
A 1900 air cap standard				•	2392763
A 1900 air cap medium				•	2394316
iA 1900 air cap small				•	2394317
GA 1900 air cap lock nut				•	2392764

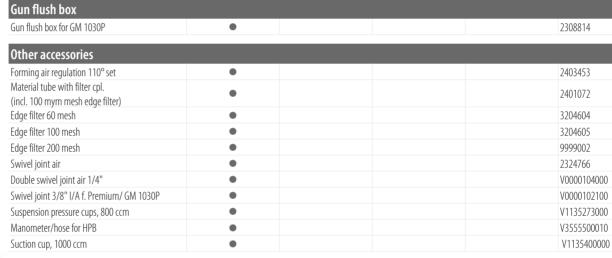


Nozzle and needle sets		_			
Nozzle and needle set 0.5 mm	2400786	2407285	2407265	2394322	
Nozzle and needle set 0.8 mm	2400787	2407286	2407266	2394323	
Nozzle and needle set 1.0 mm	2400788	2407287	2407267	2394327	
Nozzle and needle set 1.2 mm	2400789	2407288	2407268	2394328	
Nozzle and needle set 1.4 mm				2394329	
Nozzle and needle set 1.5 mm	2400790	2407289	2407269		
Nozzle and needle set 1.8 mm	2400791	2407290	2407270		
Nozzle and needle set 2.0 mm	2400792		2407271		
Nozzle and needle set 2.2 mm	2400793		2407272		
Nozzle and needle set 2.5 mm	2400794		2407281		
Nozzle and needle set 3.0 mm	2400795		2407282		
Nozzle and needle set 3.5 mm	2400796		2407283		

GM 1030P	GA 1020	GA 1030	GA 1900









Hose packages GM 1030P		
LP hose package Flex DN6 7.5 m	•	2405455
LP hose package Flex DN6 10 m	•	2405456
LP hose package PA DN6 7.5 m	•	2405457
LP hose package PA DN6 10 m	•	2405458



Base plates				
GA 1030 base plate (aluminum, nickel plated)	•	•		2407164
GA 1030 base plate SSt	•	•		2407163
GA 1030 base plate with flushing valve	•	•		2410060
GA 1030 base plate for AGMD 517/PaintPro	•	•		2409620
Gun adapter GA 1030 for TF RobotBell 1	•	•		2411634
GA 1030 60° adapter for robot application	•	•		2411635
GA 1900 60° adapter for robot application			•	2394307
Connection plate GA 1900 standard			•	2396123
Connection plate GA 1900 C with circulation			•	2390527
Connection plate GA 1900 for 2K			•	2394306
Connection plate for AGMD 517/PaintPro change			•	2394308
Connection plate for standard WA905 change			•	2394309
Gun adapter GA 1900 for TF RobotBell 1			•	2392156

## **Accessories airspray guns**

WAGNER offers you an extensive range of accessories for airspray guns. Select your required components from the table.

	_				
	GM 1030P	70	30	8	
	M )[	GA 1020	GA 1030	GA 1900	
	15	9	75	<i>'</i> 5	
Additional accessories					
Holder for gun or base plate		•	•		2409636
Closing plug G1/4		•	•		2394499
Material fitting straight for adapter plate SSt		•	•		2406685
Material fitting 90° for adapter plate SSt		•	•		V2190020003
Nut for material fitting 90°		•	•		V2190016000
Fitting-PF-M-R1/8-530bar-SSt		•	•		2324032
IC air regulator set		•	•		2407244
Conversion set needle stroke - micrometer screw		•	•		2407259
Conversion set without needle adjustment		•	•		2407261
Fitting set for mounting without adapter		•	•		2411643
Service sets					
Service set GM 1030P	•				2400784
Service set GA 1030	•				2400764
Service set piston		•	•		2407234
Service set piston without valves		•	•		2411646
Service set GA 1900				•	2394319
Service Set GIV 1700					237TJ I J

# **Accessories SupraCoat**

WAGNER offers you an extensive range of accessories for the SupraCoat spray gun. Select your required components from the table.

		$\cong$	EC	
		))00	0000	
		GA 3000SCIC	GA 3000SCEC	
		ďb	Ø9	
	Nozzles - flat jet			
	Nozzles - Hat Jet Nozzle SC3000 0.50 set	•	•	383930
	Nozzle SC3000 0.30 set	•	•	383931
e la company	Nozzle SC3000 1.00 set	•	•	383932
	Nozzle SC3000 1.00 set	•	•	383933
	Nozzle SC3000 1.60 set	•	•	383934
	Nozzle SC3000 2.00 set	•	•	383935
	Nozzle SC3000 2.50 set	•	•	383936
	Nozzle SC3000 0.3 set	•	•	383937
	Air caps - flat jet			
(2)	Air cap SC3000 2.00	•	•	383920
20	Air cap SC3000 2.50	•	•	383921
	Air cap SC3000 3.15	•	•	383922
	Air cap SC3000 4.00	•	•	383923
	Material connection			
	Connection set C D19	•	•	383960
	Connection set C M24x1.5-d19	•	•	383961
	Hose cover M24x1.5-d19	•	•	383962
		-		303702
	Lock pin circulation			
1	Lock pin cpl.	•	•	380923
4	Lock pin cpl. UV	•	•	380963
	Accomply			
	Assembly accessories			200041
1	Holder standard 180	•	•	380941
	Holder rotatable Part-turn actuator cpl.	•	•	380942 380943
	Holder rotatable 40/40/5	•	•	380945
	Roboter adapter plate Fanuc to ABB D63	•	•	383980
	modeler adapter plate runde to Nob bos			303700
	Air hose			
	Hose PEN 8/5.5 red	•	•	9982063
	Hose PEN 8/5.5 green	•	•	9982077
	Other accessories			
	Conversion kit GA 3000SC IC UV set	•		383965
	Conversion kit GA 3000SC EC UV		•	383983

### Electrostatic airspray manual and automatic guns

WAGNER electrostatic manual and automatic guns convince with high reliability, process and operating safety. Thanks to their external power supply with WAGNER control units, the guns are very light, robust and vibration-free. The operating concept offers flexibility and ease of use.



### Overview electrostatic airspray

The range of electrostatic spray guns includes both manual and automatic guns for processing solvent and water-based paints. With the AquaCoat product family, WAGNER additionally offers a special ready-to-use system for the simple and safe application of water-based paints.



### **GM 5000EA**

### Airspray electrostatic manual gun













Electrostatic manual gun for airspray applications with low-conductive solvent-based lacquers. With integrated high-voltage cascade. Additionally required: Control unit VM 500 or VM 5000



Technical data	
Output current	100 μΑ
Material conductivity	18,5 MΩ.cm - 123 MΩ.cm
Material conductivity LowR	6,2 MΩ.cm - 123 MΩ.cm
Material pressure	0 bar - 8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	0 bar - 8 bar
Compressed air connection	M - G 1/4"
Material temperature range	50 °C
Length	261 mm
Height	245 mm
Weight	630 g

Product variants	ltem no.
GM 5000EA	2309870
GM 5000EA - FM	2344471
GM 5000EA spiral coiled tube	2363668

#### **Processable materials**

Weakly conductive, solvent-based paints, primers and separating agents (1K and 2K)  $\label{eq:2.1} % % \begin{subarray}{ll} \end{subarray} % \be$ 

#### Scope of delivery

GM 5000EA (without nozzle and air cap) Gun protection

### **Order information**

Consider conductivity.

In addition to individual guns, ready-to-spray sets can be composed, consisting of gun, nozzle, material hose pack and control unit.

Comprehensive accessories range.





## **GA 5000EA**

## Automatic Airspray electrostatic gun for solvent-based material













Electrostatic automatic gun for low pressure applications, internal or external control of shaping and atomisation air. For solvent-based paint.

Technical data	
Output voltage max.	80 kV
Output current max.	100 μΑ
Material conductivity	18,5 MΩ.cm - 123 MΩ.cm
Material conductivity LowR	6,2 MΩ.cm - 123 MΩ.cm
Nozzle diameter	0,3 mm - 2 mm
Material pressure	8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	8 bar
Sound level	73 dB(A)
Material temperature range	50 ℃
Length	272 mm
Width	74 mm
Height	135 mm
Weight	1,200 g

Product variants	ltem no.
GA5000 EA EC	2360901
GA5000 EA IC	2360900

#### **Processable materials**

1K solvent-based primers
1K solvent-based paints
2K solvent-based primers
Solvent-based separating agents

### Scope of delivery

GA 5000EA internal or external control (without nozzle and air cap)

#### Order information

Determine the required control unit and nozzle size.

Determine other accessories, such as hoses, cables, mounting, etc.

Select the type of nozzle system (round or flat spray).



## **VM 500**

## Control unit for GM5000 EA







Control unit to drive the electrostatic manual guns GM 5000 and GM5000 EAC. 80 kV with monitoring function and safety cut-off.



Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Gun spray current	100 μΑ
Input power	40 W
Input frequency	50 - 60 Hz
Protection class	IP 54
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	2,3 kg, 5.1 lb
Length	230,0 mm, 9.1 in.
Width	180 mm, 7.1 in.
Height	120 mm, 4.7 in.

Product variants	ltem no.
Controler VM 500	2310478
Controler VM 500 - FM	2344479

## Scope of delivery

Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GM 5000EA/EAC

## **VM 5000**

## Control unit for GM5000 EA/EAC









Control unit to drive the electrostatic manual guns GM 5000EA and GM 5000EAC. Adjustable high-voltage, recipe changes, safety monitoring and many other features.

Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Gun spray current	100 μΑ
Input power	40 W
Input frequency	50 - 60 Hz
Protection class	IP 54
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	2.3 kg, 5.1 lb
Length	250.0 mm, 9.8 in.
Width	180 mm, 7.1 in.
Height	120 mm, 4.7 in.

Product variants	ltem no.
Controler VM 5000	2310477
Controler VM 5000 - FM	2344480

## Scope of delivery

Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GM 5000EA/EAC, GA 5000EA/EAC

## **EPG 5000**

## Control unit for GA 5000EA/EAC





EPG 5000 controls automatic electrostatic automatic guns for the application of solvent-based lacquers.



Technical data	
Input voltage	115 – 250 V
Gun voltage	80 kV
Input current	0.5 A
Gun spray current	100 μΑ
Input power	40 W
Protection class	IP 40
Air inlet pressure	0.4 - 0.8  MPa, 4.0 - 8.0  bar, 58 - 116  PSI
Max. number of guns	1
Operating temperature	0 - 40 °C, 32.0 - 104.0 °F
Weight	6.7 kg, 14.8 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	295 mm, 11.6 in.

Product variants	Item no.
Control unit EPG 5000	2359918

## Scope of delivery

EPG 3000

Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GA 5000EA/EAC

## Accessories electrostatic airspray guns

WAGNER offers you an extensive range of accessories for electrostatic airspray guns. Select your required components from the table.

		GM 5000EA	GM 5000EA FM	GA 5000EA	
4	Mounting				
	Wall mounting GM 5000E (left/right)	•	•		2326485
	Valve tip & valve seats				
	Valve tip air cpl. (PEEK)	•	•	•	2312184
	Valve tip air cpl. (steel)	•	•	•	2312185
	Valve seat air cpl. (steel)	•	•	•	2312179
	Valve seat air cpl. (PEEK)	•	•	•	2312176
	Valve tip EAW cpl. (PEEK)	•	•	•	2312187
	Nozzles - flat jet	_		_	
	Nozzle EAF 5000 - 0.6 mm	•	•	•	2310539
Control of the Contro	Nozzle EAF 5000 - 0.8 mm	•	•	•	2310540
	Nozzle EAF 5000 - 1.0 mm	•	•	•	2310541
	Nozzle EAF 5000 - 1.2 mm	•	•	•	2310542
	Nozzle EAF 5000 - 1.4 mm	•	•	•	2310543
	Nozzle EAF 5000 - 1.6 mm	•	•	•	2310544
	Nozzle EAF 5000 - 1.8 mm	•	•	•	2310545
	Nozzle EAF 5000 – 2.0 mm	•	•	•	2310546
	Air caps - flat jet				
	Air cap EAF 5000 - 0.4-0.8S	•	•	•	2310506
MED	Air cap EAF 5000 - 1.0-1.4S	•	•	•	2310507
	Air cap EAF 5000 - 1.6-2.0S	•	•	•	2310508
	Air cap EAF 5000 - 0.4-0.8W	•	•	•	2314255
	Air cap EAF 5000 - 1.0-1.4W	•	•	•	2314256
	Air cap EAF 5000 - 1.6-2.0W	•	•	•	2314258
	Nozzles - round jet	_	_	_	
	Nozzle AR 5000 - D8	•	•	•	2310558
	Nozzle AR 5000 - D12	•	•	•	2315050
	Nozzle set EARV 5000 LV	•	•	•	2361290
	Nozzle set EARV 5000 HV	•	•	•	2365979
0	Air caps - round jet				2210557
	Air cap AR 5000 - D8	•	•	•	2310557
	Air cap AR 5000 - D12	•	•	•	2315049
165	Gun flush box				
-	Gun flush box for GM 5000 EA/EAC round jet	•	•		2327973

## Accessories electrostatic airspray guns

WAGNER offers you an extensive range of accessories for electrostatic airspray guns. Select your required components from the table.

GM 5000EA	
GM 5000EA FM	
GA 5000EA	



Control units				
Control unit VM 500	•			2310478
Control unit VM 5000	•		•	2310477
Control unit VM 500 (USA)		•		2344479
Control unit VM 5000 (USA)		•		2344480
Control unit FPG 5000			•	2359918



Hose packages airspray				
Hose set GM 5000EA (7.5 m)	•			2339167
Hose set GM 5000EA (10 m)	•			2339168
Hose set GM 5000EA (15 m)	•			2339169
Hose set GM 5000EA (20 m)	•			2339170
Hose set GM 5000EA (7.5 m), Low R	•			2339175
Hose set GM 5000EA (10 m), Low R	•			2339176
Hose set GM 5000EA (15 m), Low R	•			2339177
Hose set GM 5000EA (20 m), Low R	•			2339178
Hose set GM 5000EA USA (7.5 m)		•		2356991
Hose set GM 5000EA USA (10 m)		•		2356992
Hose set GM 5000EA USA (15 m)		•		2356993
Hose set GM 5000EA USA (20 m)		•		2356994
Hose set GM 5000EA USA Low R (7.5 m)		•		2357021
Hose set GM 5000EA USA Low R (10 m)		•		2357022
Hose set GM 5000EA USA Low R (15 m)		•		2357023
Hose set GM 5000EA USA Low R (20 m)		•		2357024
LP-hose-DN6-PN20-G1/4"-7.5 m-PA			•	2339130
LP-hose-DN6-PN20-G1/4"-10 m-PA			•	2339131
LP-hose-DN8-PN17-G1/4"-15 m-PA			•	2339132
LP-hose-DN8-PN17-G1/4"-20 m-PA			•	2339133
Material hose GA EA (7.5 m) LowR			•	2367203
Material hose GA EA (10 m) LowR			•	2367204
Material hose GA EA (15 m) LowR			•	2367205
Material hose GA EA (20 m) LowR			•	2367206



Assembly accessories	
Holder standard 180	• 380941
Holder turnable	• 380942
Holder turnable 40/40/5	• 380945
Part turn actuator cpl.	• 380943
Adapter plate Cefla	• 2314079

		GM 5000EA	GM 5000EA FM	GA 5000EA	
, l	Accessories metallic application				
	Spiral hose cpl. Spiral hose cpl. (USA) Spiral hose GA EA cpl.	•	•	•	2355046 2355047 2367216
0	Extension & control cables  Gun cable GM 5000E 25 m  Gun cable GM 5000E 32 m  Gun cable GM 5000E 62 m			•	2339160 2344995 2344996
	Other accessories Retrofit PSV to GM 5000EA/EAC round jet Paint resistivity meter RS 500 H.V.tester HV200 N	•	•		2328626 2326041 259010
arrier statement and	Gun cover	•	•		2319653

## **Accessories control units**

WAGNER offers you an extensive range of accessories for control units. Select your required components from the table.

VM 500
VM 500 FM
VM 5000
VM 5000 FM
EPG 5000

Mounting						
Holder control unit cpl.	•	•	•	•		2327509
Rack mounting cpl.					•	2369616
Wall mounting cpl.					•	2369636



Extension & control cables						
Mains cable Europe (Schuko)	•		•			241270
Mains cable CH	•		•			241271
Mains cable USA	•	•	•	•		264626
Mains cable Japan	•		•			264625
Earthing cable 10 m	•	•	•	•		130215
Earthing cable cpl. 3 m	•	•	•	•		236219
Interface cable VM 5000			•	•	•	2317600
Interface cable EPG 5000 5 m					•	360393
Interface cable EPG 5000 15 m					•	360391



## **GM 5020EAW**

## Airspray electrostatic manual gun for water-based paints











Electrostatic manual gun for airspray applications with separating agents and water-based lacquers. Internal charging with integrated high-voltage cascade.

Technical data	
Output voltage max.	70 kV
Output current max.	100 μΑ
Material conductivity	1 kΩ.cm - 1 MΩ.cm
Nozzle diameter	0.3 mm - 2 mm
Material pressure	0 bar - 8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	0 bar - 8 bar
Compressed air connection	M - G 1/4"
Sound level	78 dB(A)
Material temperature range	50 ℃
Length	261 mm
Height	245 mm
Weight	580 g

Product variants	ltem no.
GM 5020EAW	2362852



#### **Processable materials**

1K water-based primers
1K water-based paints
2K water-based primers
Water-based paints (2K, 3K and 4K)
Separating agents

### Scope of delivery

GM 5020EAW (with cascade, without nozzle and air cap) Gun protection

#### **Order information**

Determine which additional accessories are required, e.g. hoses, cables, etc.

Determine the required nozzle size.

Select the type of nozzle system (round or flat spray).



## **GA 5000EAW**



## Automatic airspray electrostatic gun for water-based paints











Electrostatic automatic gun for low-pressure applications, internal or external control of shaping and atomisation air. For water-based paints.

Technical data	
Output voltage max.	80 kV
Output current max.	100 μΑ
Material conductivity	1 kΩ.cm - 1 MΩ.cm
Nozzle diameter	0.3 mm - 2 mm
Material pressure	8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	8 bar
Sound level	78 dB(A)
Material temperature range	50 ℃
Length	272 mm
Width	74 mm
Height	135 mm
Weight	1,000 g

Product variants	ltem no.
GA5000 EAW EC	2366350
GA5000 EAW IC	2366351

#### **Processable materials**

1K water-based primers
1K water-based paints
2K water-based primers
Water-based paints (2K, 3K and 4K)
Water-based separating agents

#### Scope of delivery

GA 5000EAW internal or external control

#### **Order information**

Determine the required control unit and nozzle size.

Determine other accessories, such as hoses, cables, mounting, etc.

Select the type of nozzle system (round or flat spray).

# AquaCoat 5010 & 5020 manual

## Manual electrostatic - water-based lacquers

Slim cabinet for the electrostatic processing of water-based lacquers and separating agents with manual guns. Completely insulated construction with internal charging of the materials for manual spraying applications, airspray and AirCoat. Basic spray sets including cabinet and control unit, pump set and guns can also be customized.



Technical data	
Output voltage	70,0 kV
Output current	100 μΑ
Total capacity (slim version / large version)	30 I, 7,93 gal(US) / 60 I, 15,85 gal(US)
Length	560,0 mm, 22.0 in.
Width (slim version / large version)	800 mm, 31.5 in. / 1000 mm, 39.4 in.
Height	1470 mm, 57.9 in.

Product variants	ltem no.
AquaCoat 5010 manual basic device	2363401
AquaCoat 5010G manual basic device	2363736
AquaCoat 5020 manual basic device	2363292
AquaCoat 5020G manual basic device	2363734
BS AQ5010 HP man. Evo 20-30 GM5020EACW	2364017
BS AQ5010 HP man. Puma 28-40 GM5020EACW	2370696
BS AQ5010 LP man. DD10 GM5020EAW	2364016
BS AQ5010 LP man. ZIP 52 GM5020EAW	2364014
BS AQ5020 HP man. Cobra 40-10 GM5020EACW	2364022
BS AQ5020 HP man. Evo 20-30 GM5020EACW	2364020
BS AQ5020 HP man. Puma 28-40 GM5020EACW	2364021
BS AQ5020 LP man. DD10 GM5020EAW	2364019
BS AQ5020 LP man. ZIP 52 GM5020EAW	2364018

### Scope of delivery

Operating manual
CE declaration of conformity
Grounding cable
Insulated cabinet with VM 5020W control unit
Power cord
Doors with window as option

#### **Order information**

The basic set contains the control unit, a pump set ready to fit and the  ${\sf GM}\,5020$  manual gun.

The basic device contains the control unit.

Your authorized WAGNER partner will produce the system ready for spraying to suit the application requirement.





# AquaCoat 5010 & 5020 automatic

## Automatic electrostatic - water-based lacquers

Coating system for the electrostatic processing of water-based lacquers and separating agents with automatic guns. Completely insulated construction with internal charging

Complete the system with a pump set, hoses and automatic guns.

Technical data	
Output voltage	80,0 kV
Output current	100 μΑ
Total capacity (slim version / large version)	30 I, 7,93 gal(US) / 60 I, 15,85 gal(US)
Length	560,0 mm, 22.0 in.
Width (slim version / large version)	800 mm, 31.5 in. / 1000 mm, 39.4 in.
Height	1470 mm, 57.9 in.

Product variants	ltem no.
AquaCoat 5010 automatic basic device	2363404
AquaCoat 5010G automatic basic device	2363737
AquaCoat 5020 automatic basic device	2363400
AquaCoat 5020G automatic basic device	2363735

### Scope of delivery

AquaCoat cabinet
Operating manual
CE declaration of conformity
Grounding cable
Power cord
Control unit, high-voltage cascade
Doors with window as option

#### **Order information**

The basic device contains cascade and control unit.

## **VM 5020W**

## Control unit for AquaCoat 5010/5020 - manual



Control unit to drive the electrostatic manual guns GM 5020 EAW and GM 5020 EACW. Including adjustable high voltage, recipe changes, safety monitoring and many other functions.



Technical data	_
Input voltage	115 – 230 V
Gun voltage	70 kV
Output current	100 μΑ
Input power	40 W
Input frequency	50 – 60 Hz
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	6,4 kg, 14.1 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	268 mm, 10.6 in.

Product variants	Item no.
Control unit VM 5020W	2362954

## Scope of delivery

VM 5020W

### **Order information**

Select the device and required accessories.

## **VM 5020WA**

## Control unit for AquaCoat 5010/5020 - automatic





Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Output current	100 μΑ
Input power	40 W
Input frequency	50 — 60 Hz
Operating temperature	5 - 40 °C, 41.0 - 104.0 °F
Weight	6,4 kg, 14.1 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	268 mm, 10.6 in.

Product variants	ltem no.
Control unit VM 5020WA	2363323

## Scope of delivery

VM 5020WA

### **Order information**

Select the device and required accessories.



## Accessories AquaCoat basic unit manual

WAGNER offers you an extensive range of accessories for the manual AquaCoat basic units. Select your required components from the table.

		AquaCoat 5010 <b>2363401</b>	AquaCoat 5010G <b>2363736</b>	AquaCoat 5020 <b>2363292</b>	AquaCoat 5020G <b>2363734</b>	
A .	Gun					
	GM 5020EAW	•	•	•	•	2362852
4	Pump					
.00	ZIP 52 Set for AquaCoat	•	•	•	•	2363856
	DD10 set for AquaCoat	•	•	•	•	2364024
W 37						
-	Hose packages airspray					
	Hose set (7.5 m)	•	•	•	•	2339183
	Hose set (10 m)	•	•	•	•	2339184
	Hose set (15 m)	•	•	•	•	2339185
00	Hose set (20 m)	•	•	•	•	2339186
	Other accessories					
	Hose holder	•	•	•	•	353050
	Gun holder assy.	•	•	•	•	2359097
	Undercarriage 5010 with rollers assy.	•	•			2364394
	Undercarriage 5020 with rollers assy.			•	•	2359029
	Insert tray 5010	•	•			2364790
	Insert tray 5020			•	•	2364791
	Level monitoring with horn	•	•	•	•	353053
	Drum cover D350 with agitator	•	•	•	•	353055
	Drum cover D350 without agitator	•	•	•	•	353054

## Accessories AquaCoat basic unit automatic

WAGNER offers you an extensive range of accessories for the automatic AquaCoat basic units. Select your required components from the table.

	40	AquaCoat 5010G <b>2363737</b>	8	AquaCoat 5020G <b>2363735</b>	
	AquaCoat 5010 <b>2363404</b>	363	AquaCoat 5020 <b>2363400</b>	363	
	73	)G <b>2</b>	) 23	06.2	
	201(	501(	502(	502(	
	oat	oat.	oat.	oat	
	luaC	luaC	luaC	luaC	
	Ао	Ao	Ag	Ao	
Gun					
					2266250
GA 5000EAWEC GA 5000EAWIC	•	•	•	•	2366350 2366351
GA SUUUEAWIC					2300331
Pump					
ZIP 52 set for AquaCoat	•	•	•	•	2363856
DD10 set for AquaCoat	•	•	•	•	2364024
Other accessories					
Hose holder	•	•	•	•	353050
Level monitoring with horn	•	•	•	•	353053
Drum cover D350 without agitator	•	•	•	•	353054
Undercarriage 5020 with rollers assy.			•	•	2359029
Gun holder assy.	•	•	•	•	2359097
Undercarriage 5010 with rollers assy.	•	•			2364394 2364790
Insert tray 5010	•	•	•	•	2364790
Insert tray 5020 Drum cover D350 with agitator	•	•	•	•	353055
Druin cover D550 with agitator					222022
Hose packages airspray					
Material hose EAW cpl. (7.5 m)	•	•	•	•	2368087
Material hose EAW cpl. (10 m)	•	•	•	•	2368088
Material hose EAW cpl. (15 m)	•	•	•	•	2368089
Material hose EAW cpl. (20 m)	•	•	•	•	2368090
Material hose WA EAW cpl. (7.5 m)	•	•	•	•	2368147
Material hose WA EAW cpl. (10 m)	•	•	•	•	2368150
Material hose WA EAW cpl. (15 m)	•	•	•	•	2368151



Material hose WA EAW cpl. (20 m)



2368152

## Accessories control units electrostatic water-based

WAGNER offers you an extensive range of accessories for the control units electrostatic water-based. Select your required components from the table.

VM 5020W	VM 5020WA



Extension & control cables			
Mains cable Europe (Schuko)	•	•	241270
Mains cable with STAK 200 10 m	•	•	2330628
Mains cable Japan	•	•	264625
Mains cable CH	•	•	241271
Mains cable USA	•	•	264626
Earthing cable 10 m	•	•	130215
Earthing cable cpl. 3 m	•	•	236219



## **TOPFINISH RobotBell 1**

## High-speed rotation atomizers













With the high-speed rotation atomizer WAGNER TOPFINISH RobotBell 1, both small workpieces and large surfaces can be coated with high efficiency. For mounting on robots.



Technical data	
Nozzle diameter	0.8 mm - 1.7 mm
Material pressure	8 bar
Material inlet	G 1/4" - M
Air inlet pressure range	8 bar
Air XXX	0.8 l/min
Material temperature range	50 ℃
Ambient temperature range	0 °C - 40 °C
Length	413 mm
Width	120 mm
Weight	5.1 kg

Product variants	ltem no.
TF RobotBell 1 / Bell 1S VC	2373517

#### **Processable materials**

Water and solvent based materials Pre mixed 2K materials Micro corrosion protection paints Sol-gel UV material

#### Scope of delivery

The atomizer is supplied complete with air guide ring, bell plate, distributor and nozzle.

#### **Order information**

Select the size of the bell plate including material, as well as the size of the nozzle and the number of material colors in the configurator.





## **TOPFINISH Bell 1S**

## High-speed rotation atomizers











With the high-speed rotation atomizer WAGNER TOPFINISH Bell1S, both small workpieces and large surfaces can be coated with high efficiency. For mounting on lifting devices and linear axes.

Technical data	
Nozzle diameter	0.8 mm - 1.7 mm
Material pressure	8 bar
Material inlet	G 1/4"
Air inlet pressure range	8 bar
Air XXX	0.8 l/min
Material temperature range	50 ℃
Ambient temperature range	0 °C - 40 °C
Length	287 mm
Width	113 mm
Height	202 mm
Weight	4 kg

Product variants	ltem no.
TF RobotBell 1 / Bell 1S VC	2373517

#### **Processable materials**

Water and solvent based materials Pre mixed 2K materials Micro corrosion protection paints Sol-gel UV material

### Scope of delivery

The atomizer is supplied complete with air guide ring, bell plate, distributor and nozzle.

### **Order information**

Select the size of the bell plate including material, as well as the size of the nozzle and the number of material colors in the configurator.



## Accessories high-speed rotation atomizer

WAGNER offers you an extensive range of accessories for the high-speed rotation atomizer. Select your required components from the table.

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	TOPFINISH RobotBell 1	TOPFINISH Bell 1S	
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Bell cup			
Bell cup Al D30 smooth cpl.	•	•	2372511
Bell cup Al D30 straight cpl.	•	•	2372512
Bell cup Al D30 cross cpl.	•	•	2372513
Bell cup Al D50 smooth cpl.	•	•	2372514
Bell cup Al D50 straight cpl.	•	•	2372515
Bell cup Al D50 cross cpl.	•	•	2372516
Bell cup Al D70 smooth cpl.	•	•	2372517
Bell cup Al D70 straight cpl.	•	•	2372520
Bell cup Al D70 cross cpl.	•	•	2372519
Bell cup Ti D30 smooth cpl.	•	•	2372521
Bell cup Ti D30 straight cpl.	•	•	2372522
Bell cup Ti D30 cross cpl.	•	•	2372523
Bell cup Ti D50 smooth cpl.	•	•	2372524
Bell cup Ti D50 straight cpl.	•	•	2372525
Bell cup Ti D50 cross cpl.	•	•	2372527
Bell cup Ti D70 smooth cpl.	•	•	2372528
Bell cup Ti D70 straight cpl.	•	•	2372529
Bell cup Ti D70 cross cpl.	•	•	2372530
Air mide			
Air guides			2272462
Air guide 30 cpl.	•	•	2372462
Air guide 30 HVLP cpl.	•	•	2394136
Air guide 50 cpl.	•	•	2372463
Air guide 50 HVLP cpl. Air guide 70 cpl.	•	•	2394137 2372464
Air guide 70 HVLP cpl.	•	•	2394138
All guide 70 TIVEF cpi.	J	•	2394130
Nozzles			
Nozzle 0.8 cpl.	•	•	2371466
Nozzle 1.1 cpl.	•	•	2371467
Nozzle 1.4 cpl.	•	•	2371468
Nozzle 1.7 cpl.	•	•	2371469
Distributor disc			
Distributor disc	•	•	2372246
Valve discs			
Valve disc 2 x colors	•	•	2391613
Valve disc 4 x colors	•	•	2391617
TUITE UISE TA COIDIS	•		2371017

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	tBel	S	
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	SH R	H 8	
	SINI:	SIN:	
	TOPFINISH RobotBell 1	TOPFINISH Bell 1S	
	_	_	
Mounting			
RobotBell holder A	•		2391680
RobotBell holder B	•		2391683
TF RB holder for GA 1900 gun adapter	•		2394082
Holder TOPFINISH Bell 1S		•	2384350
Gun adapter			
Gun adapter TF RB 1 for GA 1900	•		2392156
Gun adapter TF RB 1 for GA 1030	•		2411634
Tools			
Mounting tool 30 mm	•	•	2384297
Mounting tool 50 mm	•	•	2384302
Mounting tool 70 mm	•	•	2384304
Hook wrench	•	•	2384305
Press out pin for distributor disc	•	•	2385642
Teach-peak	•	•	2393703
Hexagon socket	•	•	2396538
Control units			
Control unit RBC 1E	•	•	2373752
RBC-1 E, +SHV	•	•	2373753
RBC-1 E, +SHV 1	•	•	2373754
RBC-1 E, +SHV2	•	•	2386883
Stand for control unit	•	•	3064115
Stand for Control unit		<u> </u>	3004113
Interface cables			
Cabel set / RBC -> HV for 2373753	•	•	2373613
Cabel set / RBC -> HV1 for 2373754	•	•	2373614
Fibre optic cable 9.9 m	•	•	2335584
Fibre optic cable 15.0 m	•	•	387101
Hoses / Hose packages			
L hose package RobotBell 10 m	•	•	2373986
L hose package RobotBell 15 m	•	•	2373994
M hose package RobotBell 10 m	•	•	2373997
M hose package RobotBell 15 m	•	•	2373999

## AirCoat manual and automatic guns WAGNER AirCoat combines airless and air atomizing spraying technologies. It not only delivers an excellent coating quality using significantly less spray pressure than

WAGNER AirCoat combines airless and air atomizing spraying technologies. It not only delivers an excellent coating quality using significantly less spray pressure than airless and significantly less overspray than the airspray procedure, but is also a lot faster. WAGNER AirCoat manual and automatic guns offer not only ease of use, ergonomics, and low maintenance, but also precision and a long service life.

	GM 4100AC	GM 4700AC	GM 4700AC-H	GA 4000AC
Atomisation				
Flat jet LV (low viscosity) Flat jet HV (high viscosity) Round spray	•	•	•	•
Processable material				
Solvent-based material Solvent-based – lightly conductive Solvent-based metallic paint Water-based material Heated material up to 60 °C Heated material up to 80 °C	•	•	•	•
Mounting				
Manual gun Adapter plate stainless steel Adapter plate aluminum (nickel-plated) Direct mounting (without adapter plate)	•	•	•	•
Nozzle system				
Standard AirCoat nozzles Pre-atomizer AirCoat nozzles High precision nozzle S2 Round spray nozzle	•	•	•	•
Nozzle sizes				
Flat jet (10° - 80°) [inch] Flat jet (10° - 80°) [mm] Round spray [inch] Round spray [mm]	0.007 - 0.023 0.18 - 0.58 0.011 - 0.056 0.28 - 0.53	0.007 - 0.023 0.18 - 0.58 0.011 - 0.056 0.28 - 0.53	0.007 - 0.023 0.18 - 0.58 0.011 - 0.056 0.28 - 0.53	0.007 - 0.023 0.18 - 0.58 0.011 - 0.056 0.28 - 0.53
Control unit				
VM 500 VM 5000 EPG 5000 VM 5020W VM 5020WA				
AquaCoat (cabinets) AquaCoat 5010 AquaCoat 5020				









-		-	
GM 5000EAC	GA 5000EAC	GM 5000EACW	GA 5000EACW
GINI SUUUEAC	GA SUUUEAC	GIVI SUUUEACVV	GA SUUUEACW
•	•	•	•
•	•	•	•
•	•	•	•
•	•		
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•	•		
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•	•	•	•
•	•	•	•
•			
	•		•
•	•	•	•
•	•	•	•
	•	•	•
0.007 - 0.023	0.007 - 0.023	0.007 - 0.023	0.007 - 0.023
0.18 - 0.58	0.18 - 0.58	0.18 - 0.58	0.18 - 0.58
0.011 - 0.056	0.011 - 0.056	0.011 - 0.056	0.011 - 0.056
0.28 - 0.53	0.28 - 0.53	0.28 - 0.53	0.28 - 0.53
•			
•			
	•		
		•	
			•

## Overview electrostatic AirCoat

The range of electrostatic spray guns includes both manual and automatic guns for processing solvent and water-based paints. With the AquaCoat product family, WAGNER additionally offers a special ready-to-use system for the simple and safe application of water-based paints.





## **GM 4100AC**

## AirCoat manual gun













Technical data	
Nozzle diameter	0.007" - 0.023"
Material pressure	250 bar
Material inlet	NPSM 1/4" - M
Air inlet pressure range	0 bar - 8 bar
Compressed air connection	M - G 1/4"
Sound level	82 dB(A)
Material temperature range	55 °C
Length	173 mm
Height	206 mm
Weight	600 g

Product variants	ltem no.
GM 4100AC - 22000	2302514
GM 4100AC - 21000	2302513
GM 4100AC 25MPa NPSM1/4"	394012

#### **Processable materials**

Water and solvent-based material

### Material-wetted parts

Stainless steel
Tungsten carbide
POM
PTFE
PA

### Scope of delivery

Manual spray gun Retainer cap for max. material pressure 160/250 bar Edge filter 100 meshes

### Order information

Please always order the nozzle separately. Selectable with or without air cap.



## **GM 4700AC**

## AirCoat manual gun











Light AirCoat manual gun with excellent ergonomics for larger hands. With various nozzles and air caps for materials with low and highest viscosity.



Technical data	
Nozzle diameter	0.007" - 0.023"
Material pressure	250 bar
Material inlet	NPSM 1/4" - M
Air inlet pressure range	0 bar - 8 bar
Compressed air connection	M - G 1/4"
Sound level	82 dB(A)
Material temperature range	80 ℃
Length	173 mm
Height	216 mm
Weight	597 g

Product variants	ltem no.
GM 4700AC 25MPa NPSM1/4"	2313585
GM 4700AC 25MPa-HV plus	2313587
GM 470AC 25MPa-LA plus	2313588
GM 4700AC 25MPa-LV plus	2313586
GM 4700AC-H 35MPa NPSM1/4"	2315700

#### **Processable materials**

Water and solvent-based material

### Material-wetted parts

Stainless steel
Tungsten carbide
POM
PTFE
PA

### Scope of delivery

Manual spray gun
Cage filter 100 meshes
Swivel joint (paint)
Retainer cap for max. material pressure 160/250 bar

#### **Order information**

Please always order the nozzle separately. Selectable with or without air cap.



## **GA 4000ACIC**

## AirCoat automatic gun



AirCoat automatic gun with internal control for the installation in automated paint spraying systems. Various base plates allow numerous installation options. With or without circulation.











Weight

Technical data		
Nozzle diameter	0.007" - 0.023"	
Material pressure	250 bar	
Material inlet	G 1/4" - F	
Air inlet pressure range	0 bar - 8 bar	
Compressed air connection	8 mm	
Sound level	82 dB(A)	
Material temperature range	80 ℃	
Ambient temperature range	5 °C − 40 °C	
Length	129 mm	
Width	47 mm	
Height	60 mm	

678 g

Product variants	Item no.
Packing insert GA 4000AC (RP)	2338601
Gun GA 4000ACIC	2312132
Gun GA 4000ACIC (RP)	2338603
Set GA 4000ACIC OEM 1 - LV	2328596
Set GA 4000ACIC OEM 2 - HV	2328597
Set GA 4000ACIC OEM 3 - LV	2364644
Set GA 4000ACIC OEM 4 - HV	2364645
Set GA 4000ACIC-R	2313559
Set GA 4000ACIC-S	2313558

#### **Processable materials**

Water and solvent-based material UV material

#### **Material-wetted parts**

Stainless steel
Tungsten carbide
POM
PTFE
UHMW-PE

### Scope of delivery

Automatc spray gun

### **Order information**

Please order air cap, nozzle and base plate separately. Take material and air connections into account. Variant (RP) with package insert for opening. Diverse selection of accessories for assembly and system integration.



## **GA 4000ACEC**

## AirCoat automatic gun











AirCoat automatic gun with external control for the installation in automated paint spraying systems. Various base plates allow numerous installation options. With or without circulation.



Technical data	
Nozzle diameter	0.007" - 0.023"
Material pressure	250 bar
Material inlet	G 1/4" - F
Air inlet pressure range	0 bar - 8 bar
Compressed air connection	8 mm
Sound level	82 dB(A)
Material temperature range	80 ℃
Ambient temperature range	5 °C − 40 °C
Length	115 mm
Width	47 mm
Height	60 mm
Weight	637 g

Product variants	ltem no.
Base plate GA 4000ACEC-Fanuc Robot	2313677
Base plate GA 4000ACEC-R	2308812
Base plate GA 4000ACEC side con.	2312146
Gun GA 4000ACEC	2312145
Gun GA 4000ACEC (RP)	2338602
Set GA 4000ACEC-R	2313560

#### **Processable materials**

Water and solvent-based material UV material

#### **Material-wetted parts**

Stainless steel
Tungsten carbide
POM
PTFE
UHMW-PE
PA

### Scope of delivery

Operating manual CE declaration of conformity GA 4000AC

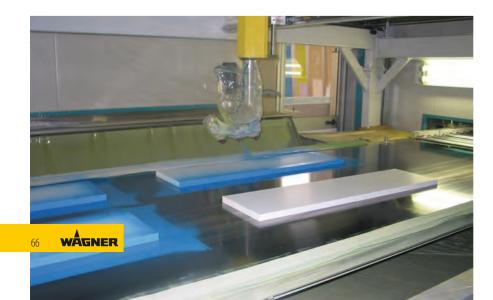
#### **Order information**

Please order air cap, nozzle and base plate separately.

Take material and air connections into account.

Variant (RP) with package insert for opening.

Diverse selection of accessories for assembly and system integration.



## **Accessories AirCoat guns**

WAGNER offers you an extensive range of accessories for AirCoat guns. Select your required components from the table.

		GM 4100AC	GM 4700AC	GM 4700AC-H	GA 4000ACIC	GA 4000ACEC	
	Filter inserts						
	Edge filter 60 mesh	•					3204604
	Edge filter 100 mesh	•					3204605
	Edge filter 200 mesh	•					9999002
	Cage filter -200MA-red -10 pcs.		•	•			2315723
	Cage filter -150MA-blue -10 pcs.		•	•			2315724
	Cage filter -100MA-yellow -10 pcs.		•	•			2315725
	Cage filter -50MA-white -10 pcs.		•	•			2315726
	Cage filter –30MA-green–10 pcs.		•	•			2365429
	Nozzles - flat jet						
	Nozzle ACF3000 (see nozzle chart)	•	•	•	•	•	379xxx
	ACF 3000 plus (see nozzle chart)	•	•	•	•	•	321xxx
100	ACF 3000 S2 (P4) (see nozzle chart)				•	•	XXX
	Air caps - flat jet						
_	Air cap HV plus (blue / GM 4x00AC)	•	•	•			2313497
	Air cap LV plus (red / GM 4x00AC)	•	•	•			2313494
	Air cap LA plus (bronze / GM 4x00AC)	•	•	•			2313498
	Air cap HV plus (blue / GA 4000AC)				•	•	2308809
	Air cap LV plus (red / GA4000AC)				•	•	2308808
	Air cap LA plus (bronze / GA 4000AC)				•	•	2313493
	Nozzles - round jet						
-	Nozzle insert R11	•	•	•	•	•	132720
16.2	Nozzle insert R12	•	•	•	•	•	132721
	Nozzle insert R13	•	•	•	•	•	132722
	Nozzle insert R14	•	•	•	•	•	132723
	Nozzle insert R15	•	•	•	•	•	132724
	Nozzle insert R16	•	•	•	•	•	132725
	Nozzle insert R17	•	•	•	•	•	132726
	Nozzle insert R18	•	•	•	•	•	132727
	Nozzle insert R19	•	•	•	•	•	132728
	Nozzle insert R20	•	•	•	•	•	132729
	Nozzle insert R21	•	•	•	•	•	132730
	Nozzle insert R22	•	•	•	•	•	132731
	Air caps - round jet						

## **Accessories AirCoat guns**

WAGNER offers you an extensive range of accessories for AirCoat guns. Select your required components from the table.

		GM 4100AC	GM 4700AC	GM 4700AC-H	GA 4000ACIC	GA 4000ACEC	
7	Nozzle extension Nozzle extension AC 300	•	•	•	•	•	394090
*	Nozzle extension AC 600	•	•	•	•	•	394091
	Gun flush box Gun flush box for GM 4100 AC Gun flush box for GM 4600/4700 AC	•	•	•			2308814 377174
	Hose packages AirCoat  AC-hose-DN4-PN270-1/4"NPS-7.5m-PA-T AC-hose-DN4-PN270-1/4"NPS-15.0m-PA-T AC-hose-DN4-PN270-1/4"NPS-20.0m-PA-T AC-hose-DN3-PN270-1/4"NPS-7.5m-PA-T AC-hose-DN4-PN270-1/4"NPS-10.0m-PA-T Fitting-EF-MM-R1/4-G1/4-530bar-SSt Fitting-DF-MM-G1/4-G1/4-530bar-SSt	•	•	•	•	•	2309706 2309634 2309635 2309705 2312801 2331202 350550
	Material hose for electrostatic with Mose-DN4-PN250-G1/4"-1.3m-FEP Hose-DN4-PN250-G1/4"-8.0m-FEP Hose-DN4-PN250-G1/4"-6.0m-FEP Hose-DN4-PN250-G1/4"-1.5m-FEP	water-based pai	nts		•	•	2359881 2366740 2366738 2366737
	Locking pin circulation  Locking pin material channel EPDM cpl.  Locking pin material channel FKM cpl.				•	•	2310534 2314064
	Swivel joint Fitting SJM-GM4100AC-1/4"NPS Swivel joint air Set swivel joint - GM 4100AC	•					394926 364938 394931
	Assembly accessories Holder standard 180 Holder turnable Part-turn actuator cpl. Adapter plate Cefla Roboter adapter plate Fanuc to ABB D63				•	•	380941 380942 380943 2314079 383980
	Service sets Packing set GA 4000ACIC (EPDM) Packing set GA 4000ACEC (EPDM)				•	•	2322532 2322533

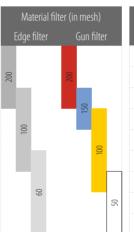
## AirCoat nozzles

To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 411 nozzle use the article no.: 379411

## Nozzle chart | ACF 3000

### Part No. 379xxx

Size	Spray angle						
	10°	20°	30°	40°	50°	60°	80°
07	107	207		407			
09		209	309	409	509	609	
11	111	211	311	411	511	611	811
13	113	213	313	413	513	613	813
15	115	215	315	415	515	615	815
17		217	317	417	517	617	817
19		219	319	419	519	619	819
21		221		421	521	621	821
23				423		623	823
	55 (2.17)	100 (3.94)	145 (5.71)	195 (7.68)	250 (9.84)	300 (11.81)	400 (15.75)
		Average spray width mm (inch)**					



Bore	Material flow*
inch (mm)	l/min (gal/min)
0.007 (0.18)	0.23 (0.061)
0.009 (0.23)	0.26 (0.069)
0.011 (0.28)	0.38 (0.100)
0.013 (0.33)	0.55 (0.145)
0.015 (0.38)	0.75 (0.198)
0.017 (0.43)	0.96 (0.254)
0.019 (0.48)	1.20 (0.317)
0.021 (0.53)	1.45 (0.383)
0.023 (0.58)	1.79 (0.473)

- \* Measured with water at 100 bar
- \*\* Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s

## AirCoat nozzles

To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 410 nozzle use the article no.: 321410

## Nozzle chart | ACF 3000 plus

## Part No. 321xxx



Size	Spray angle				
	20°	30°	40°	50°	60°
08	208	308	408	508	
10	210	310	410	510	610
12	212	312	412	512	612
14	214	314	414	514	614
16	216	316	416	516	616
18	218	318	418	518	618
20		320	420		620
22			422		622

100 (3.94)	145 (5.71)	195 (7.68)	250 (9.84)	300 (11.81)
	Average sp	rav width mr	n (inch)**	

		iterial <sup>.</sup> filter	filte		me: Gun		
200				700			
	100		•		150	100	
		09					99

Bore	Material flow*
inch (mm)	l/min (gal/min)
0.008 (0.20)	0.22 (0.058)
0.010 (0.25)	0.32 (0.084)
0.012 (0.30)	0.44 (0.116)
0.014 (0.36)	0.60 (0.159)
0.016 (0.41)	0.76 (0.201)
0.018 (0.46)	0.92 (0.244)
0.020 (0.51)	0.11 (0.030)
0.022 (0.56)	0.14 (0.036)

- \* Measured with water at 100 bar
- \*\* Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s

## Nozzle chart | ACF 3000 S2



Size				Spray angle			
	10°	20°	30°	40°	50°	60°	80°
07	2405883	2405884		2405885			
09		2403030	2404248	2391811	2404249	2405886	
11	2391809	2368877	2396188	2368879	2404250	2368896	2368876
13	2405887	2403031	2405888	2368880	2405890	2368897	2368898
15	2405891	2403032	2405892	2405893	2405894	2368899	2405895
17		2405896	2405897	2405898	2405899	2401732	2396189
19		2405900	2405901	2405902	2405903	2405904	2405905
	55	100	145	195	250	300	400
	(2.17)	(3.94)	(5.71)	(7.68)	(9.84)	(11.81)	(15.75)
			Average spray w	idth mm (inch) at 30 cm (11.	81 inch) distance		

## **GM 5000EAC**

## AirCoat electrostatic manual gun













Electrostatic manual gun for AirCoat applications with low-conductive solvent-based lacquers. With integrated high-voltage cascade. Additionally required: Control unit VM 500 or VM 5000.

80 kV
100 μΑ
18.5 MΩ.cm - 123 MΩ.cm
6.2 MΩ.cm - 123 MΩ.cm
0 bar - 250 bar
NPS 1/4" - M
0 bar - 8 bar
M - G 1/4"
73 dB(A)
50 °C
264 mm
264 mm
710 g

Product variants	ltem no.
GM 5000EAC	2309871
GM 5000EAC - FM	2344473
GM 5000EAC d1.5	2363669



#### **Processable materials**

Weakly conductive, solvent-based paints, primers and separating agents (1K and 2K)  $\,$ 

#### Scope of delivery

Operating manual
Declaration of conformity
Gun protection

#### **Order information**

Consider conductivity.

In addition to individual guns, ready-to-spray sets can be composed, consisting of gun, nozzle, material hose pack and control unit.

Comprehensive accessories range.



### **GA 5000EAC**



## Automatic airspray electrostatic gun for solvent-based material













Electrostatic automatic gun for high-pressure applications, internal or external control of shaping and atomisation air. For solvent-based paints.

Technical data	
Output voltage	80 kV
Output current	100 μΑ
Material conductivity	18.5 MΩ.cm - 123 MΩ.cm
Material conductivity LowR	6.2 MΩ.cm - 123 MΩ.cm
Material pressure	0 – 250 bar
Material inlet	NPSM 1/4" - M
Air inlet pressure range	0 – 8 bar
Sound level	76 dB(A)
Material temperature range	50 ℃
Length	290 mm
Width	74 mm
Height	135 mm
Weight	1,200 g

Product variants	ltem no.
GA5000 EAC EC	2360899
GA5000 EAC IC	2360898

#### **Processable materials**

1K high solid primers
1K high solid paints
1K solvent-based primers
1K solvent-based paints
2K solvent-based primers
Solvent-based paints (2K 3K and 4K)

Solvent-based paints (2K, 3K and 4K)
Solvent-based separating agents

#### Scope of delivery

GA 5000EAC internal or external control

#### **Order information**

Determine which additional accessories are required, e.g. hoses, cables, etc.

Determine the required nozzle size.

Select the type of nozzle system (round or flat spray).



### **VM 500**

### Control unit for GM 5000







Control unit to drive the electrostatic manual guns GM 5000 and GM5000 EAC. 80 kV with monitoring function and safety cut-off.



Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Gun spray current	100 μΑ
Input power	40 W
Input frequency	50 – 60 Hz
Protection class	IP 54
Operating temperature	5 − 40 °C, 41.0 − 104.0 °F
Weight	2,3 kg, 5.1 lb
Length	230,0 mm, 9.1 in.
Width	180 mm, 7.1 in.
Height	120 mm, 4.7 in.

Product variants	ltem no.
Controler VM 500	2310478
Controler VM 500 - FM	2344479

### Scope of delivery

Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GM 5000EA/EAC

### **VM 5000**

### Control unit for GM 5000









Control unit to drive the electrostatic manual gun GM 5000EAC. Adjustable high-voltage, recipe changes, safety monitoring and many other features.

Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Gun spray current	100 μΑ
Input power	40 W
Input frequency	50 — 60 Hz
Protection class	IP 54
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	2.3 kg, 5.1 lb
Length	250.0 mm, 9.8 in.
Width	180 mm, 7.1 in.
Height	120 mm, 4.7 in.

Product variants	ltem no.
Controler VM 5000	2310477
Controler VM 5000 - FM	2344480

### Scope of delivery

Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GM 5000EA/EAC

### **EPG 5000**

### Control unit for GA 5000





EPG 5000 controls automatic electrostatic automatic gun GA 5000EAC for the application of solvent-based lacquers.



Technical data	
Input voltage	115 – 250 V
Gun voltage	80 kV
Input current	0.5 A
Gun spray current	100 μΑ
Input power	40 W
Protection class	IP 40
Air inlet pressure	0.4 - 0.8 MPa, 4,0 - 8,0 bar, 58 - 116 PSI
Max. number of guns	1
Operating temperature	0 - 40 °C, 32.0 - 104.0 °F
Weight	6.7 kg, 14.8 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	295 mm, 11.6 in.

Product variants	ltem no.
Control unit EPG 5000	2359918

### Scope of delivery

EPG 3000 Grounding cable complete 10 m, 33 ft Power cord 3 m

#### **Order information**

Control unit for GA 5000EA/EAC

## Accessories electrostatic AirCoat guns

WAGNER offers you an extensive range of accessories for electrostatic AirCoat guns. Select your required components from the table.

		GM 5000EAC	GM 5000EAC FM	GA 5000EAC	
-	Mounting Wall mounting GM 5000E (left/right)	•	•		2326485
					2320103
	Filter insert				
	Edge filter 60 mesh	•	•		3204604
-	Edge filter 100 mesh	•	•		3204605
	Edge filter 200 mesh	•	•		9999002
	Nozzles - flat jet				
13 Aug. 1	ACF 5000 (see nozzle chart)	•	•		395xxx
	A:				
100	Air caps - flat jet Air cap ACF 5000 - LV (red)	•	•	•	2309882
	Air cap ACF 5000 - LV (letu)	•	•	•	2314203
	All cap ACF 3000 - IIV (blue)		•		23 14203
	Nozzles - round jet				
2	Nozzle insert R11	•	•	•	132720
133	Nozzle insert R12	•	•	•	132721
	Nozzle insert R13	•	•	•	132722
	Nozzle insert R14	•	•	•	132723
	Nozzle insert R15	•	•	•	132724
	Nozzle insert R16	•	•	•	132725
	Nozzle insert R17	•	•	•	132726
	Nozzle insert R18	•	•	•	132727
	Nozzle insert R19	•	•	•	132728
	Nozzle insert R20 Nozzle insert R21	•	•	•	132729 132730
	Nozzle insert R22	•	•	•	132731
	NOZZIC IIISCIT NZZ		•	•	132731
	Air caps - round jet				
600	Round jet nozzle adapter ACR 5000	•		•	2309883
0	Round jet nozzle adapter ACR 5000 (USA)		•		2354486
	Gun flush box				
-	Gun flush box for GM 5000 EA/EAC round jet	•	•		2327973
	Gun flush box for GM 5000 EAC flat jet	•	•		2327975
					2321 703
	Control units				
4 F *	Control unit VM 500	•			2310478
	Control unit VM 5000	•		•	2310477
4664	Control unit VM 500 (USA)		•		2344479
	Control unit VM 5000 (USA)		•		2344480
	Control unit EPG 5000			•	2359918

### Accessories electrostatic AirCoat guns

WAGNER offers you an extensive range of accessories for electrostatic AirCoat guns. Select your required components from the table.

		GM 5000EAC	GM 5000EAC FM	GA 5000EAC	
	Hose packages AirCoat				
	Hose package GM 5000EAC (7.5 m)	•	•		2339171
	Hose package GM 5000EAC (10 m)	•	•		2339172
	Hose package GM 5000EAC (15 m)	•	•		2339173
a g	Hose package GM 5000EAC (20 m)	•	•		2339174
	Hose package GM 5000EAC (7.5 m), Low R Hose package GM 5000EAC (10 m), Low R	•	•		2339179 2339180
	Hose package GM 5000EAC (10 m), Low R	•	•		2339181
	Hose package GM 5000EAC (20 m), Low R	•	•		2339182
	Material hose GA EAC (7.5 m) LowR			•	2367212
	Material hose GA EAC (10 m) LowR			•	2367213
	Material hose GA EAC (15 m) LowR			•	2367214
	Material hose GA EAC (20 m) LowR			•	2367215
	Material hose airless				
	HP-hose-DN4-PN270-¼"NPS-7.5 m-PA			•	9984573
	HP-hose-DN4-PN270-14"NPS-10.0 m-PA			•	2302374
	HP-hose-DN4-PN270-1/4"NPS-15.0 m-PA			•	9984573-15
	HP-hose-DN4-PN270-¼"NPS-20.0 m-PA			•	9984573-20
	Assembly accessories				
	Holder standard 180			•	380941
	Holder turnable			•	380942
	Holder turnable 40/40/5			•	380945
	Part turn actuator cpl.			•	380943
	Adapter plate Cefla			•	2314079
	Accessories metallic application				
	Set material hose AC 1.5 mm cpl.	•	•		2352607
	Set material hose GA EAC 1.5 mm			•	2367217
	Extension & control cables				
	Gun cable GM 5000E 25 m			•	2339160
	Gun cable GM 5000E 32 m			•	2344995
	Gun cable GM 5000E 62 m			•	2344996
	Other accessories				
	Retrofit PSV to GM 5000EA/EAC round jet	•	•		2328626
	Paint resistivity meter RS 500	•	•		2326041
-	H.V.tester HV200 N	•	•		259010
Street, second second	Gun cover	•	•		2319653
	Retrofit kit PSV to GM 5000EAC flat jet	•	•		2328624

### **Accessories control units**

 $\label{prop:wagner} WAGNER\ of fers\ you\ an\ extensive\ range\ of\ accessories\ for\ control\ units.$ Select your required components from the table.

VM 500
VM 500 FM
VM 5000
VM 5000 FM
EPG 5000

Mounting						
Holder control unit cpl.	•	•	•	•		2327509
Rack mounting cpl.					•	2369616
Wall mounting cpl.					•	2369636



Extension & control cables  Mains cable Europe (Schuko)	•		•			241270
Mains cable CH	•		•			241271
Mains cable USA	•	•	•	•		264626
Mains cable Japan	•		•			264625
Earthing cable 10 m	•	•	•	•		130215
Earthing cable cpl. 3 m	•	•	•	•		236219
Interface cable VM 5000			•	•	•	2317600
Interface cable EPG 5000 5 m					•	360393
Interface cable EPG 5000 15 m					•	360391

### AirCoat electrostatic nozzles

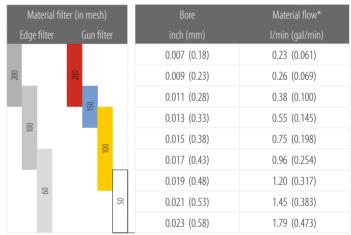
To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 411 nozzle use the article no.: 395411

#### Nozzle chart | ACF 5000

### Part No. 395xxx



Size				Spray angle			
	10°	20°	30°	40°	50°	60°	80°
07	107	207		407			
09	109	209	309	409	509	609	
11	111	211	311	411	511	611	811
13	113	213	313	413	513	613	813
15	115	215	315	415	515	615	815
17		217	317	417	517	617	817
19		219	319	419	519	619	819
21		221		421	521	621	821
23				423		623	823
	55 (2.17)	100 (3.94)	145 (5.71)	195 (7.68)	250 (9.84)	300 (11.81)	400 (15.75)
	Average spray width mm (inch)**						



- \* Measured with water at 100 bar
- \*\* Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s

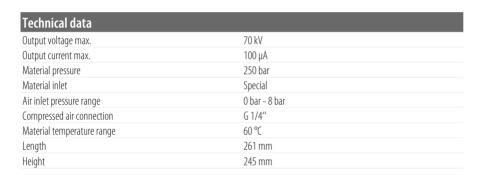


### **GM 5020EACW**

## Electrostatic AirCoat manual gun for water-based paints



Electrostatic manual gun for AirCoat applications with separating agents and water-based lacquers, including internal charging with integrated high-voltage cascade.



Product variants	ltem no.
GM 5020EACW	2362841



#### **Processable materials**

1K water-based primers
1K water-based paints
2K water-based primers
Water-based paints (2K, 3K and 4K)
Separating agents

#### Scope of delivery

Operating manual GM 5020EACW (with cascade, without nozzle and air cap) Declaration of conformity Gun protection

#### **Order information**

Determine which additional accessories are required, e.g. hoses, cables, etc.

Determine the required nozzle size.

Select the type of nozzle system (round or flat spray).





### **GA 5000EACW**

## Automatic AirCoat electrostatic gun for water-based paints











Electrostatic automatic gun for low-pressure applications, internal or external control of shaping and atomisation air. For water-based paints.

Technical data	
Output voltage max.	70 kV
Output current max.	100 μΑ
Material conductivity	1 kΩ.cm - 1 MΩ.cm
Material pressure	250 bar
Material inlet	G 1/4" - M
Air inlet pressure range	8 bar
Sound level	73 dB(A)
Material temperature range	50 ℃
Length	290 mm
Width	75 mm
Height	125 mm
Weight	1,000 g

Product variants	ltem no.
GA5000 EACW EC	2366353
GA5000 EACW IC	2366352

#### **Processable materials**

1K water-based primers
1K water-based paints
Water-based separating agents

#### Scope of delivery

GA 5000EACW internal or external control

#### **Order information**

Determine which additional accessories are required, e.g. hoses, cables, etc.

Determine the required nozzle size.

Select the type of nozzle system (round or flat spray).

# AquaCoat 5010 & 5020 Manual

### Manual electrostatic - water-based lacquers

Slim cabinet for the electrostatic processing of water-based lacquers and separating agents with manual guns. Completely insulated construction with internal charging of the materials for manual spraying applications, airspray and AirCoat. Basic spray sets including cabinet and control unit, pump set and guns can also be customized.



Technical data		
Output voltage	70,0 kV	
Output current	100 μΑ	
Total capacity (slim version / large version)	30 l, 7,93 gal(US) / 60 l, 15,85 gal(US)	
Length	560,0 mm, 22.0 in.	
Width (slim version / large version)	800 mm, 31.5 in. / 1000 mm, 39.4 in.	
Height	1470 mm, 57.9 in.	

Product variants	ltem no.
AquaCoat 5010 manual basic device	2363401
AquaCoat 5010G manual basic device	2363736
AquaCoat 5020 manual basic device	2363292
AquaCoat 5020G manual basic device	2363734
BS AQ5010 HP man. Evo 20-30 GM5020EACW	2364017
BS AQ5010 HP man. Puma 28-40 GM5020EACW	2370696
BS AQ5010 LP man. DD10 GM5020EAW	2364016
BS AQ5010 LP man. ZIP 52 GM5020EAW	2364014
BS AQ5020 HP man. Cobra 40-10 GM5020EACW	2364022
BS AQ5020 HP man. Evo 20-30 GM5020EACW	2364020
BS AQ5020 HP man. Puma 28-40 GM5020EACW	2364021
BS AQ5020 LP man. DD10 GM5020EAW	2364019
BS AQ5020 LP man. ZIP 52 GM5020EAW	2364018

#### Scope of delivery

Operating manual
CE declaration of conformity
Grounding cable
Insulated cabinet with VM 5020W control unit
Power cord
Doors with window as option

#### **Order information**

The basic set contains the control unit, a pump set ready to fit and the  ${\sf GM}\,5020$  manual gun.

The basic device contains the control unit.

Your authorized WAGNER partner will produce the system ready for spraying to suit the application requirement.





# AquaCoat 5010 & 5020 Automatic

### Automatic electrostatic - water-based lacquers

Coating system for the electrostatic processing of water-based lacquers and separating agents with automatic guns. Completely insulated construction with internal charging of the materials for manual spraying applications, airspray and AirCoat.Complete the system with a pump set, hoses and automatic guns.

Technical data		
Output voltage	80,0 kV	
Output current	100 μΑ	
Total capacity (slim version / large version)	30 I, 7,93 gal(US) / 60 I, 15,85 gal(US)	
Length	560,0 mm, 22.0 in.	
Width (slim version / large version)	800 mm, 31.5 in. / 1000 mm, 39.4 in.	
Height	1470 mm, 57.9 in.	

Product variants	ltem no.
AquaCoat 5010 automatic basic device	2363404
AquaCoat 5010G automatic basic device	2363737
AquaCoat 5020 automatic basic device	2363400
AquaCoat 5020G automatic basic device	2363735

#### Scope of delivery

AquaCoat cabinet
Operating manual
CE declaration of conformity
Grounding cable
Power cord
Control unit, high-voltage cascade
Doors with window as option

#### **Order information**

The basic device contains cascade and control unit.

### **VM 5020W**

## Control unit for AquaCoat 5010/5020 - Manual



Control unit to drive the electrostatic manual guns GM 5020 EAW and GM 5020 EACW. Including adjustable high voltage, recipe changes, safety monitoring and many other functions.



Technical data	
Input voltage	115 – 230 V
Gun voltage	70 kV
Output current	100 μΑ
Gun spray current	100 μΑ
Input power	40 W
Input frequency	50 – 60 Hz
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	6,4 kg, 14.1 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	268 mm, 10.6 in.

Product variants	ltem no.
Control unit VM 5020W	2362954

### Scope of delivery

VM 5020W

#### **Order information**

Select the device and required accessories.

### **VM 5020WA**

## Control unit for AquaCoat 5010/5020 - automatic







Technical data	
Input voltage	115 – 230 V
Gun voltage	80 kV
Output current	100 μΑ
Input power	40 W
Input frequency	50 - 60 Hz
Operating temperature	5 – 40 °C, 41.0 – 104.0 °F
Weight	6,4 kg, 14.1 lb
Width	370 mm, 14.6 in.
Height	136 mm, 5.4 in.
Depth	268 mm, 10.6 in.

Product variants	Item no.
Control unit VM 5020WA	2363323

### Scope of delivery

VM 5020WA

#### **Order information**

Select the device and required accessories.



### Accessories AquaCoat basic unit manual

WAGNER offers you an extensive range of accessories for the manual AquaCoat basic units. Select your required components from the table.

Pump			AquaCoat 5010 <b>2363401</b>	AquaCoat 5010G <b>2363736</b>	AquaCoat 5020 <b>2363292</b>	AquaCoat 5020G <b>2366734</b>	
Pump         EvoMotion 20-30 set for AquaCoat       2363946         Cobra 40-10 (stand) set for AquaCoat       2363747         Puma 28-40 set for AquaCoat       2363746         Hose packages AirCoat         Material hose EACW cpl. (7.5 m)       2368105         Material hose EACW cpl. (10 m)       2368110         Material hose EACW cpl. (15 m)       2368112         Material hose EACW cpl. (20 m)       2368113         Hose set GM 5000EACW (7.5 m)       2339187         Hose set GM 5000EACW (10 m)       2339188         Hose set GM 5000EACW (20m)       2339189         Hose set GM 5000EACW (20m)       2339190         Other accessories         Hose holder       353050         Gun holder assy.       2364394         Undercarriage 5010 with rollers assy.       2364394         Undercarriage 5020 with rollers assy.       2364790         Insert tray 5010       2364790         Insert tray 5010       353053         Drum cover D350 with agitator       353055	4	Gun					2262041
EvoMotion 20-30 set for AquaCoat	1/	GINI SUZUEACW	•	•	•	•	2302841
Cobra 40-10 (stand) set for AquaCoat  Puma 28-40 set for AquaCoat  Hose packages AirCoat  Material hose EACW cpt. (7.5 m)	28	-					
Puma 28-40 set for AquaCoat    Hose packages AirCoat					_		
Hose packages AirCoat  Material hose EACW cpl. (7.5 m)	E		•	•	•	•	
Material hose EACW cpl. (7.5 m)       2368105         Material hose EACW cpl. (10 m)       2368110         Material hose EACW cpl. (15 m)       2368112         Material hose EACW cpl. (20 m)       2368113         Hose set GM 5000EACW (7.5 m)       2339187         Hose set GM 5000EACW (10 m)       2339188         Hose set GM 5000EACW (20 m)       2339189         Hose set GM 5000EACW (20 m)       2339190         Other accessories         Hose holder       353050         Gun holder assy.       2359097         Undercarriage 5010 with rollers assy.       2359029         Insert tray 5010       2364790         Insert tray 5020       2364791         Level monitoring with horn       353055         Drum cover D350 with agitator       353055	H.	Puma 28–40 set for AquaCoat	•	•	•	•	2363746
Material hose EACW cpl. (10 m)       2368110         Material hose EACW cpl. (15 m)       2368112         Material hose EACW cpl. (20 m)       2368113         Hose set GM 5000EACW (7.5 m)       2339187         Hose set GM 5000EACW (10 m)       2339188         Hose set GM 5000EACW (20 m)       2339189         Hose set GM 5000EACW (20 m)       2339190         Other accessories         Hose holder       353050         Gun holder assy.       2359097         Undercarriage 5010 with rollers assy.       2364394         Undercarriage 5020 with rollers assy.       2359029         Insert tray 5010       2364790         Insert tray 5020       2364791         Level monitoring with horn       353053         Drum cover D350 with agitator       353055		Hose packages AirCoat					
Material hose EACW cpl. (15 m)       2368112         Material hose EACW cpl. (20 m)       2368113         Hose set GM 5000EACW (7.5 m)       2339187         Hose set GM 5000EACW (10 m)       2339188         Hose set GM 5000EACW (20 m)       2339189         Hose set GM 5000EACW (20 m)       2339190         Other accessories         Hose holder       353050         Gun holder assy.       2359097         Undercarriage 5010 with rollers assy.       2359029         Insert tray 5010       2364790         Insert tray 5020       2364791         Level monitoring with horn       353055         Drum cover D350 with agitator       353055	11	Material hose EACW cpl. (7.5 m)	•	•	•	•	2368105
Material hose EACW cpl. (15 m)       2368112         Material hose EACW cpl. (20 m)       2368113         Hose set GM 5000EACW (7.5 m)       2339187         Hose set GM 5000EACW (10 m)       2339188         Hose set GM 5000EACW (15 m)       2339189         Hose set GM 5000EACW (20m)       2339190         Other accessories         Hose holder       353050         Gun holder assy.       2359097         Undercarriage 5010 with rollers assy.       2359029         Insert tray 5010       2364790         Insert tray 5020       2364791         Level monitoring with horn       353055         Drum cover D350 with agitator       353055		Material hose EACW cpl. (10 m)	•	•	•	•	2368110
Hose set GM 5000EACW (7.5 m)			•	•	•	•	2368112
Hose set GM 5000EACW (10 m)		Material hose EACW cpl. (20 m)	•	•	•	•	2368113
Hose set GM 5000EACW (20m)  Other accessories  Hose holder  Gun holder assy.  Undercarriage 5010 with rollers assy.  Undercarriage 5020 with rollers assy.  Insert tray 5010  Insert tray 5010  Insert tray 5020  Level monitoring with horn  Drum cover D350 with agitator   2339189  2339189  2339190  353050  40  2339190  353050  40  2364790  40  40  40  40  40  40  40  40  40	0		•	•	•	•	2339187
Other accessories         353050           Hose holder         ●         ●         353050           Gun holder assy.         ●         ●         2359097           Undercarriage 5010 with rollers assy.         ●         2364394           Undercarriage 5020 with rollers assy.         ●         2359029           Insert tray 5010         ●         2364790           Insert tray 5020         ●         2364791           Level monitoring with horn         ●         ●         353053           Drum cover D350 with agitator         ●         353055	-	Hose set GM 5000EACW (10 m)	•	•	•	•	2339188
Other accessories         Hose holder       ●       ●       353050         Gun holder assy.       ●       2359097         Undercarriage 5010 with rollers assy.       ●       2364394         Undercarriage 5020 with rollers assy.       ●       2359029         Insert tray 5010       ●       2364790         Insert tray 5020       ●       2364791         Level monitoring with horn       ●       ●       353053         Drum cover D350 with agitator       ●       353055		Hose set GM 5000EACW (15 m)	•	•	•	•	2339189
Hose holder		Hose set GM 5000EACW (20m)	•	•	•	•	2339190
Hose holder		Other accessories					
Gun holder assy.       ●       2359097         Undercarriage 5010 with rollers assy.       •       2364394         Undercarriage 5020 with rollers assy.       •       2359029         Insert tray 5010       •       2364790         Insert tray 5020       •       2364791         Level monitoring with horn       •       353053         Drum cover D350 with agitator       •       353055				•		•	353050
Undercarriage 5010 with rollers assy.       2364394         Undercarriage 5020 with rollers assy.       2359029         Insert tray 5010       2364790         Insert tray 5020       2364791         Level monitoring with horn       353053         Drum cover D350 with agitator       353055							
Undercarriage 5020 with rollers assy.       ●       2359029         Insert tray 5010       ●       2364790         Insert tray 5020       ●       2364791         Level monitoring with horn       ●       ●       353053         Drum cover D350 with agitator       ●       353055				_			
Insert tray 5010       ●       2364790         Insert tray 5020       ●       2364791         Level monitoring with horn       ●       ●       353053         Drum cover D350 with agitator       ●       ●       353055							
Insert tray 5020       ●       2364791         Level monitoring with horn       ●       ●       353053         Drum cover D350 with agitator       ●       ●       353055			•	•	•		
Level monitoring with horn • • 353053  Drum cover D350 with agitator • 353055			•		•	•	
Drum cover D350 with agitator			•	•			
					_	_	
DUID COVEL 1350 WINDUIT SOURTOR		Drum cover D350 without agitator	•	•	•	•	353054

### Accessories AquaCoat basic unit automatic

WAGNER offers you an extensive range of accessories for the automatic AquaCoat basic units. Select your required components from the table.

	AquaCoat 5010 <b>2363404</b>	AquaCoat 5010G <b>2363737</b>	AquaCoat 5020 <b>2363400</b>	AquaCoat 5020G <b>2363735</b>	
Gun					
GA 5000EAW EC	•	•	•	•	2366353
GA 5000EACW IC	•	•	•	•	2366352
Pump					
EvoMotion 20-30 set for AquaCoat	•	•	•	•	2363946
Puma 28–40 set for AquaCoat	•	•	•	•	2363746
Cobra 40–10 (stand) set for AquaCoat	•	•	•	•	2363747
Hose packages AirCoat					
Hose packages AirCoat	•	•	•	•	2368105
Material hose EACW cpl. (7.5 m)  Material hose EACW cpl. (10 m)	•	•	•	•	2368105
Material hose EACW cpl. (15 m)	•	•	•	•	2368112
Material hose EACW cpl. (20 m)	•	•	•	•	2368113
Material hose GA EACW cpl. (7.5 m)	•	•	•	•	2346090
Material hose GA EACW cpl. (10 m)	•	•	•	•	2346091
Material hose GA EACW cpl. (15 m)	•	•	•	•	2346092
Material hose GA EACW cpl. (20m)	•	•	•	•	2346093
011					
Other accessories			-		252252
Hose holder	•	•	•	•	353050
Level monitoring with horn	•	•	•	•	353053 353054
Drum cover D350 without agitator Undercarriage 5020 with rollers assy.	•	•	•	•	2359029
Gun holder assy.	•	•	•	•	2359029
Undercarriage 5010 with rollers assy.	•	•			2364394
Insert tray 5010	•	•			2364790
Insert tray 5020		_	•	•	2364791
Drum cover D350 with agitator	•	•	•	•	353055

### Accessories control units electrostatic water-based

WAGNER offers you an extensive range of accessories for the control units electrostatic water-based. Select your required components from the table.

VM 5020W	VM 5020WA



Extension & control cables			
Mains cable Europe (Schuko)	•	•	241270
Mains cable with STAK 200 10 m	•	•	2330628
Mains cable Japan	•	•	264625
Mains cable CH	•	•	241271
Mains cable USA	•	•	264626
Earthing cable 10 m	•	•	130215
Farthing cable cpl. 3 m	•	•	236219

### AirCoat electrostatic nozzles

To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 411 nozzle use the article no.: 395411

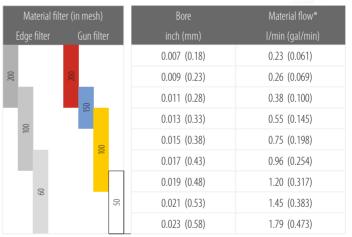
Nozzle chart | ACF 5000

### 13/48 137

#### Part No. 395xxx

Size				Spray angle			
	10°	20°	30°	40°	50°	60°	80°
07	107	207		407			
09	109	209	309	409	509	609	
11	111	211	311	411	511	611	811
13	113	213	313	413	513	613	813
15	115	215	315	415	515	615	815
17		217	317	417	517	617	817
19		219	319	419	519	619	819
21		221		421	521	621	821
23				423		623	823
	55 (2.17)	100 (3.94)	145 (5.71)	195 (7.68)	250 (9.84)	300 (11.81)	400 (15.75)

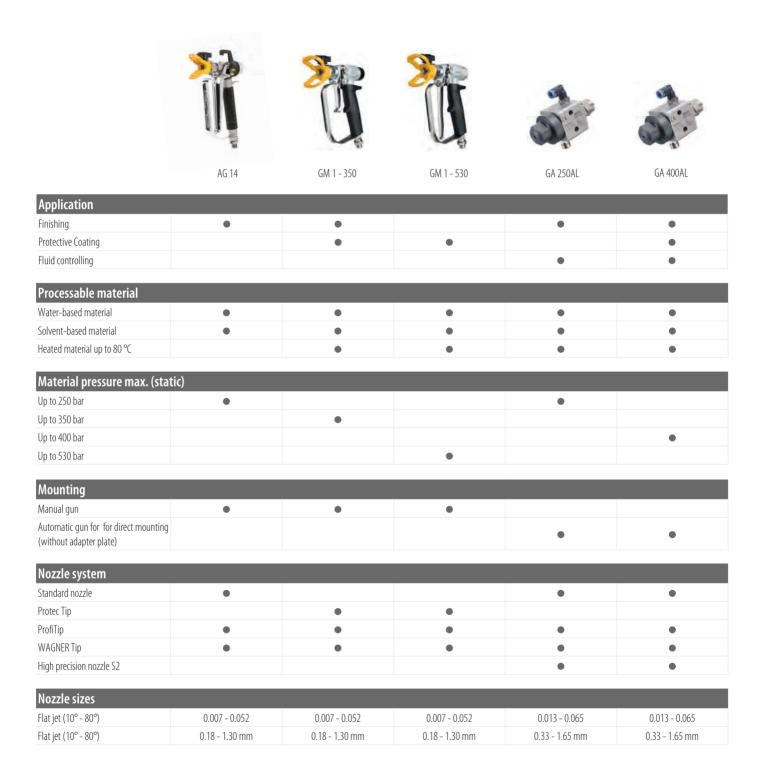
Average spray width mm (inch)\*\*



- \* Measured with water at 100 bar
- \*\* Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s

### Airless manual & automatic guns

WAGNER airless guns convince both by their robustness in daily use and their high atomization quality at pressures up to 530 bar. The spectrum ranges from finishing manual guns to corrosion protection and various automatic guns.





### **PROTEC GM 1-530**

### Airless manual gun











Airless manual gun with 4-finger trigger for heavy corrosion protection up to 530 bar. With filter, ProfiTip nozzle holder and rotary fitting. Can also be used with insulating handle for heated material.

Technical data	
Nozzle diameter	0.013" - 0.065"
Material pressure	530 bar
Material inlet	NPS 1/4" - M
Sound level	85 dB(A)
Material temperature range	80 ℃
Ambient temperature range	5 °C − 40 °C
Length	130 mm
Height	188 mm
Weight	580 g

Product variants	ltem no.
GM 1-530	2349287

#### **Processable materials**

Water and solvent-based material Zinc rich paints High solids 2K corrosion protection colors Anti-fouling coatings Epoxy primers

#### **Material-wetted parts**

Aluminum Stainless steel Tungsten carbide PTFE UHMW-PE POM

#### Scope of delivery

Manual spray gun Nozzle holder Profi-/PROTEC-Tip Cage filter white, 50 meshes

#### **Order information**

Please order the desired nozzle which matches the nozzle holder.



### **PROTEC GM 1-350**

### Airless manual gun











Airless manual gun with 2-finger trigger for corrosion protection and finishing up to 350 bar. With filter, ProfiTip nozzle holder, and rotary fitting. Can also be used with insulating handle for heated material.

Technical data		
Nozzle diameter	0.007" - 0.065"	
Material pressure	350 bar	
Material inlet	NPS 1/4" - M	
Sound level	85 dB(A)	
Material temperature range	80 ℃	
Ambient temperature range	5 °C - 40 °C	
Length	130 mm	
Height	188 mm	
Weight	560 g	

Product variants	ltem no.
Airless Gun GM 1-350	2349286



#### **Processable materials**

Solvent and water-based material Zinc rich paints High solids 2K corrosion protection colors Anti-fouling coatings Epoxy primers

#### Material-wetted parts

Aluminum Stainless steel Tungsten carbide PTFE UHMW-PE POM

#### Scope of delivery

Manual spray gun Nozzle holder Profi-/PROTEC-Tip Cage filter white, 50 meshes

#### **Order information**

Please order the desired nozzle which matches the nozzle holder.



### GA 250/400AL

### Airless automatic gun











Technical data Nozzle diameter	0.007" - 0.052"
Material pressure	400 bar
Material inlet	G 1/4" - M
Air inlet pressure range	4.5 bar - 8 bar
Sound level	84 dB(A)
Material temperature range	60 °C
Ambient temperature range	5 °C − 40 °C
Length	104 mm
Width	40 mm
Height	40 mm
Weight	545 q

Product variants	ltem no.
Spray gun GA250 AL	350033
Spray gun GA 250AL USA	350081
Spray gun GA 400AL USA	350080
Spray gun GA400 AL	350032

#### **Processable materials**

Water and solvent-based material

### Material-wetted parts

Stainless steel Tungsten carbide UHMW-PE PA

#### Scope of delivery

Automatc spray gun
With nozzle holder for standard tip e.g. 90xxx

#### **Order information**

Select and order nozzle or nozzle system separately for the requested application.



### **AG 14**

### Airless manual gun











Airless manual gun for up to 270 bar for airless finishing applications. With filter and swivel joint. Various nozzle attachments.

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			ı	
		И	H	

Technical data	
Nozzle diameter	0.007" - 0.052"
Material pressure	270 bar
Material inlet	NPS 1/4" - M
Sound level	81 dB(A)
Material temperature range	40 °C
Ambient temperature range	5 °C - 40 °C
Length	125 mm
Height	225 mm
Weight	590 g

Product variants	ltem no.
Gun AG-14 f-thread 11/16" NPS1/4"	2305433
Gun AG-14 for StandardTip, M16x1.5	257018
Gun AG-14 f-thread 11/16" NPS1/4"	257017
Gun AG-14 for WagnerTip, M16x1.5	257016
Gun AG-14 for WagnerTip, NPS1/4"	257015

#### **Processable materials**

Water and solvent-based material pre-mixed 2K material

#### **Material-wetted parts**

Stainless steel
Aluminum
PTFE
Tungsten carbide
UHMW-PE
POM

#### Scope of delivery

Manual spray gun Nozzle holder Material filter, red (180 mesh)

#### **Order information**

Please order the desired nozzle which matches the nozzle holder.



## Accessories airless guns

WAGNER offers you an extensive range of accessories for airless guns. Select your required components from the table.

		AG14	PROTEC GM 1-530	PROTEC GM 1-350	GA 250AL	GA 400AL	
	Filter inserts Inline filter insert red-180-10St.	•					97022
The same of the sa	Inline filter insert yellow-100-10St.	•					97023
	Inline filter insert white-50-10St.	•					97024
	Inline filter insert green-30-10St	•					97025
	Cage filter -150MA-blue -10 St.		•	•			2315724
	Cage filter -100MA-yellow -10 St.		•	•			2315725
	Cage filter -50MA-white -10 St. Cage filter -30MA-green-10St.		•	•			2315726 2365429
							2303727
	Nozzles - flat jet WAGNER TIP (see nozzle chart)	•	•	•	•	•	1088xxx
-	Standard nozzle (see nozzle chart)	•	•	•	•	•	90xxx
1	Standard nozzle plus (see nozzle chart)	•			•	•	323xxx
6	WAGNER Profi Tip HP (see nozzle chart)	•	•	•	•	•	1006xxx
	PROTEC TIP (see nozzle chart)	•	•	•	•	•	556xxx
	Nozzle holder						
	WAGNER Standard Tip holder 11/16	•			•	•	335209
	WAGNER Tip "F" holder	•			•	•	1088001
	WAGNER Tip holder 7/8 -14 UNF		•	•			2371338
	WAGNER Standard Tip holder 7/8 -14 UNF		•	•			2371336
	WAGNER Profi Tip "F" reversing switch	•					1006001
	WAGNER Profi Tip HP "F" holder	•			•	•	1006003
	WAGNER Profi Tip "G" reversing switch	•					1006002
	Nozzle extensions						
	Nozzle extension F-thread cpl.15cm	•					556051
	Nozzle extension F-thread cpl.30cm	•					556052
	Nozzle extension F-thread cpl.45cm	•					556053
	Nozzle extension F-thread cpl.60cm	•					556054
	Nozzle extension cpl.1m	•					96015
	Nozzle extension cpl.2m	•					96016
	Nozzle extension cpl.3m	•					96017
	Cavity sealing lance cpl. 350mm				•		2331802
	Cavity sealing lance cpl. 800mm R12				•		2356287
	Cavity sealing lance cpl. 120mm/R15				•		2360150

## Accessories airless guns

WAGNER offers you an extensive range of accessories for airless guns. Select your required components from the table.

		AG 14	PROTEC GM 1-530	PROTEC GM 1-350	GA 250AL	GA 400AL	
	Gun flush box						
	Gun flush box for AG14	•					377167
	Gun flush box for GM 1		•	•			2363442
T	Hose connection fitting						
	Fitting-DF-MM-G1/4-1/4NPSM-530bar-SSt				•	•	350550
340/	וונווווק-שו -יאוני וויודין אין -יאוני וויודין וע-טטטטו-טטני						330330
	Material hose airless						
	HP-hose-DN4-PN270-1/4"NPS-7.5m-PA	•					9984573
	HP-hose-DN3-PN270-1/4"NPS-7.5m-PA	•					9984583
	HP-hose-DN4-PN270-1/4"NPS-10.0m-PA	•					9984573-10
	HP-hose-DN4-PN270-1/4"NPS-15.0m-PA	•					9984573-15
	HP-hose-DN4-PN270-1/4"NPS-20.0m-PA	•					9984573-20
	HP-hose-DN6-PN530-1/4"NPS-10.0m-PA		•	•			9984421
	HP-hose-DN10-PN530-3/8"NPS-15.0m-PA		•	•			9987118
	HP-hose-DN6-PN530-1/4"NPS-1.5m-PA		•	•			9987117
	Fitting-DF-MM-1/4NPSM-3/8NPSM-530bar-SSt		•	•			367561
	Assembly accessories						
A	Holding device D14 GA 250AL, GA 400AL				•	•	350480
	Holding device D16 GA 250AL, GA 400AL				•	•	350400
	Holder turnable				•	•	380942
							300712
	Nozzles - adjustable						
	Flat jet adjustable nozzle 20	•					999053
	Flat jet adjustable nozzle 28	•					999054
	Flat jet adjustable nozzle 41	•					999055
	Flat jet adjustable nozzle 49	•					999056
	Flat jet adjustable nozzle 15	•					999057

### Airless nozzles

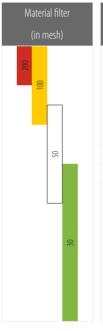
To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 417 nozzle use the article no.: 556417

### Nozzle chart | PROTEC Tip

### Part No. 556xxx



Size				Spray angle			
	10°	20°	30°	40°	50°	60°	80°
13	113	213	313	413			
15	115	215	315	415	515	615	815
17	117	217	317	417	517	617	817
19	119	219	319	419	519	619	819
21		221	321	421	521	621	821
23		223	323	423	523	623	823
25		225	325	425	525	625	825
31			331		531		
33			333		533		
35			335		535		835
51			351		551		
55			355		555		
61			361		561		
65			365		565		
	51 (2.0)	104 (4.0)	152 (6.0)	203 (8.0)	254 (10.0)	305 (12.0)	356 (14.0)
			Average sp	oray width mn	n (inch)**		



Bore	Material flow*
inch (mm)	l/min (gal/min)
0.013 (0.33)	0.50 (0.15)
0.015 (0.38)	0.70 (0.19)
0.017 (0.43)	0.85 (0.22)
0.019 (0.48)	1.00 (0.26)
0.021 (0.53)	1.20 (0.32)
0.023 (0.58)	1.40 (0.37)
0.025 (0.64)	1.60 (0.42)
0.031 (0.79)	2.25 (0.60)
0.033 (0.84)	2.50 (0.66)
0.035 (0.89)	2.80 (0.74)
0.051 (1.30)	5.20 (1.38)
0.055 (1.40)	6.00 (1.59)
0.061 (1.55)	7.50 (1.98)
0.065 (1.65)	9.00 (2.38)

- Measured with water at 100 bar
- \* Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s
- \*\*\* Average spray width may vary

### Airless nozzles

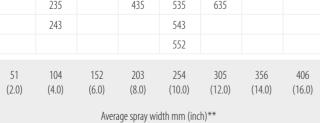
To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 411 nozzle use the article no.: 1088411

### Nozzle chart | WAGNER Tip

### Part No. 1088xxx



Size				Spray	angle			
	10°	20°	30°	40°	50°	60°	70°	80°
07***				407				
09***		209	309	409	509	609		
11	111	211	311	411	511	611		
13	113	213	313	413	513	613		813
15	115	215	315	415	515	615	715	815
17		217	317	417	517	617	717	
19		219	319	419	519	619	719	819
21		221		421	521	621		821
23		223		423	523	623	723	823
25		225		425	525	625		825
27		227		427	527	627		827
29						629		
31		231		431	531	631		
33				433				
35		235		435	535	635		
43		243			543			
52					552			
	51 (2.0)	104 (4.0)	152 (6.0)	203 (8.0)	254 (10.0)	305 (12.0)	356 (14.0)	406 (16.0)



Material filter (in mesh)									
200									
	100								
		90							
			30						

Bore	Material flow*
inch (mm)	l/min (gal/min)
0.007 (0.18)	0.23 (0.061)
0.009 (0.23)	0.26 (0.069)
0.011 (0.28)	0.38 (0.100)
0.013 (0.33)	0.55 (0.145)
0.015 (0.38)	0.75 (0.198)
0.017 (0.43)	0.96 (0.254)
0.019 (0.48)	1.20 (0.317)
0.021 (0.53)	1.45 (0.383)
0.023 (0.58)	1.62 (0.428)
0.025 (0.64)	1.92 (0.507)
0.027 (0.69)	2.25 (0.594)
0.029 (0.75)	2.57 (0.679)
0.031 (0.79)	2.95 (0.779)
0.033 (0.83)	3.35 (0.885)
0.035 (0.90)	3.80 (1.004)
0.043 (1.10)	5.89 (1.556)
0.052 (1.30)	6.14 (1.622)

- Measured with water at 100 bar
- Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s
- \*\*\* Average spray width may vary

### Nozzle chart | WAGNER Profi Tip HD

### Part No. 1006xxx



Material flow\*

0.23 (0.061) 0.26 (0.069) 0.38 (0.100) 0.55 (0.145) 0.75 (0.198) 0.96 (0.254) 1.20 (0.317) 1.45 (0.383) 1.62 (0.428) 1.92 (0.507) 2.25 (0.594) 2.57 (0.679) 2.95 (0.779) 3.35 (0.885) 3.80 (1.004) 5.89 (1.556) 6.14 (1.622)

Size	Spray angle									
	10°	20°	30°	40°	50°	60°	70°	80°		
07***				407						
09***		209	309	409	509	609				
11	111	211	311	411	511	611				
13	113	213	313	413	513	613		813		
15	115	215	315	415	515	615	715	815		
17		217	317	417	517	617	717			
19		219	319	419	519	619	719	819		
21		221		421	521	621		821		
23		223		423	523	623	723	823		
25		225		425	525	625		825		
27		227		427	527	627		827		
29						629				
31		231		431	531	631				
33				433						
35		235		435	535	635				
43		243			543					
52					552					
	Г1	104	152	202	254	205	257	406		

51	104	152	203	254	305	356	406				
(2.0)	(4.0)	(6.0)	(8.0)	(10.0)	(12.0)	(14.0)	(16.0)				
	Average spray width mm (inch)**										

Material filter	Bore
(in mesh)	inch (mm)
	0.007 (0.18)
007	0.009 (0.23)
70	0.011 (0.28)
	0.013 (0.33)
00	0.015 (0.38)
	0.017 (0.43)
	0.019 (0.48)
99	0.021 (0.53)
	0.023 (0.58)
	0.025 (0.64)
	0.027 (0.69)
	0.029 (0.75)
	0.031 (0.79)
30	0.033 (0.83)
	0.035 (0.90)
	0.043 (1.10)
	0.052 (1.30)

*	Measured with water at 100 bar
**	Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance.

lacquer 56DIN-4s

\*\*\* Average spray width may vary

### Airless nozzles

To determine the article number of a nozzle, please select the number from the chart and replace the xxx. Example: To order a 411 nozzle use the article no.: 90411

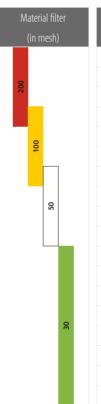
### Nozzle chart | Standard Tip

### Part No. 90xxx



Size				Spray	angle			
	10°	20°	30°	40°	50°	60°	70°	80°
07***				407	507			
09***		209	309	409	509	609		
11	111	211	311	411	511	611		
13	113	213	313	413	513	613		813
15	115	215	315	415	515	615	715	815
17		217	317	417	517	617	717	
19		219	319	419	519	619	719	819
21		221		421	521	621		821
23		223		423	523	623	723	823
25		225		425	525	625		825
27		227		427	527	627		827
29						629		
31		231		431	531	631		
33				433				
35		235		435	535	635		
39								839
43		243			543			
52					552			
	51 (2.0)	104 (4.0)	152 (6.0)	203 (8.0)	254 (10.0)	305 (12.0)	356 (14.0)	406 (16.0)





Bore	Material flow*
inch (mm)	l/min (gal/min)
0.007 (0.18)	0.23 (0.061)
0.009 (0.23)	0.26 (0.069)
0.011 (0.28)	0.38 (0.100)
0.013 (0.33)	0.55 (0.145)
0.015 (0.38)	0.75 (0.198)
0.017 (0.43)	0.96 (0.254)
0.019 (0.48)	1.20 (0.317)
0.021 (0.53)	1.45 (0.383)
0.023 (0.58)	1.62 (0.428)
0.025 (0.64)	1.92 (0.507)
0.027 (0.69)	2.25 (0.594)
0.029 (0.75)	2.57 (0.679)
0.031 (0.79)	2.95 (0.779)
0.033 (0.83)	3.35 (0.885)
0.035 (0.90)	3.80 (1.004)
0.039 (0.99)	4.31 (1.139)
0.043 (1.10)	5.89 (1.556)
0.052 (1.30)	6.14 (1.622)

- Measured with water at 100 bar Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s
- \*\*\* Average spray width may vary

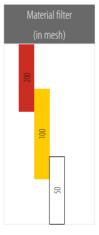
### Nozzle chart | Standard Tip *plus*

### Part No. 323xxx



Size	Spray angle				
	20°	30°	40°	50°	60°
10	210	310	410	510	
12	212	312	412		612
14	214	314	414	514	614
16	216	316	416	516	616
18		318	418	518	618
20		320	420		620
22			422		622
24			424		624





Bore	Material flow*
inch (mm)	l/min (gal/min)
0.010 (0.25)	0.28 (0.074)
0.012 (0.30)	0.39 (0.104)
0.014 (0.36)	0.55 (0.145)
0.016 (0.41)	0.69 (0.183)
0.018 (0.46)	0.87 (0.230)
0.020 (0.51)	0.11 (0.028)
0.022 (0.56)	0.13 (0.034)
0.024 (0.61)	0.15 (0.040)

- Measured with water at 100 bar
- Measured with 110 bar (1595 psi), 30 cm (11.81 inch) distance. lacquer 56DIN-4s
- \*\*\* Average spray width may vary

# High precision for an efficient operation.







### 106

#### **TwinControl**

The ideal entry-level solution for 2K applications. Thanks to its cost-effectiveness, compactness and ease of operation, the mobile TwinControl is suitable for a wide range of applications and spray materials, especially for the application of highly viscous materials and high conveying capacities. The external magnetic stroke meter is the powerful alternative to gear flow meters and suited for mixing ratios up to 20:1.

### 119

### 2K Smart

The WAGNER 2K Smart mixing and dosing system, optionally with non-contact flow measurement, is suitable for all applications in which multicolor 2K or 3K coatings are applied. The individual selection of the ideal flow measurement system (gear flow meter, Coriolis flow meter or WAGNER stroke sensor) ensures constant mixing ratios.

### 122

### 2K COMFORT

The WAGNER 2K COMFORT is an electronically controlled mixing and dosing system for multi-color applications. With this system, up to 25 colors and four components can be processed simultaneously. For a highly efficient coating process, the system can be integrated into a field bus system.



### Mixing

With its mixing and dosing systems, WAGNER offers a strong product family that meets the most diverse requirements in various areas of industrial applications. Whether mechanical, electronic, low or high pressure, automatic or manual coating – with the different WAGNER systems 2K to 4K materials can be reliably processed.





### 126

#### Cobra 2K

The Cobra 2K is an innovative and compact 1:1 high-pressure mixing system for processing polyester coatings. The alternating mixing and homogenisation of pre-mixed resin with hardener and resin with accelerator mixes produces an excellent and consistent surface quality, which is otherwise only possible with 3K systems and high investments.

### 128

### PROTEC 2K

The WAGNER PROTEC 2K was specially developed for applications in heavy corrosion protection. Wherever highly filled 2K materials are used, it takes over both the precise dosing of the components and the complex and time-consuming mixing. It also convinces with its ease of operation.

### TwinControl mixing & dosing systems

A complete 2K mixing system family offering an easy operating concept and high mobility. For coating applications with one or two paints the TwinControl system provides high efficiency, a compact design and simple operation. It fulfills diverse application requirements with ease, for example the processing of abrasive materials with high viscosity and corrosion protection or sensitive finishing top coats. The non-contact measuring system is based on magnetic stroke sensors and ensures a high and reliable mixing accuracy, independent of material properties such as shearing sensitivity, abrasiveness or viscosity. Using the version configuration the system can be customized according to customer requirements.









	-	2	3	2	
	TwinControl 5-60	TwinControl 10-70	TwinControl 28-40	TwinControl 35-70	
Application					
Finishing airspray	•	•			
Finishing AirCoat/airless			•	•	
Finishing heavy duty (e.g. ACE-T)					
Protective Coating					
Processable material					
Solvent-based materials	•	•	•	•	
Water-based materials	•	•	•	•	
Mixing ratio	1:1 - 20:1	1:1 - 20:1	1:1 - 20:1	1:1 - 20:1	
Volumetric flow max. (I/min)					
Mixing ratio 1:1	3.6	4.2	2.4	4.2	
Mixing ratio 4:1	2.3	2.6	1.5	2.6	
Mixing ratio 10:1	2	2.3	1.3	2.4	
Mixing ratio 20:1	1.9	2.2	1.2	2.2	
Second color					
Kit for expansion with second color	•	•	•	•	
Mixing technology					
Standard injection	•	•	•	•	_
Adaptive injection system (AIS)	•	•	•	•	
Material pressure max (static)					
40 bar	•	•			
224 bar	-		•		
250 bar			-	•	
370 bar					
480 bar					
530 bar					











TwinControl 35-150

TwinControl 48-110

TwinControl 95-150

TwinControl 72-200

TwinControl 60-240

33-130	40-110	93-130	72-200	00-240
•	•			
•	•	•	•	•
		•	•	•
•	•	•	•	•
•	•	•	•	•
1:1 - 20:1	1:1 - 20:1	1:1 - 10:1	1:1 - 10:1	1:1 - 10:1
-	6.6	9	12	14.4
5.6	4.2	5.6	7.5	9
4.9	3.8	4.9	6.6	7.9
4.7	3.5	-	-	-
				-
•	•	•	•	•
•	•	•	•	•
•	•	-		
•				
	•			
				•
		•	•	

### **TwinControl 5-60**

### Electronic mixing and dosing system













Electronic 2K mixing system for airspray applications. Different variants can be configured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1 :1 - 20 :1
Mixing accuracy	2 %
Material pressure	40 bar
Max. volumetric flow at mixing ratio 1:1	3.6 l/min
Max. volumetric flow at mixing ratio 4:1	2.3 l/min
Max. volumetric flow at mixing ratio 10:1	2 l/min
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Compressed air connection	F - G 1/2"
Air inlet pressure range	5 bar - 8 bar

Product variants	ltem no.
TwinControl 5-60 ABS Ex AIS GR P	2367760
TwinControl 5-60 ABS Ex GR	2339519
TwinControl 5-60 ABS Ex GR M	2339016
TwinControl 5-60 ABS Ex W	2340465
TwinControl 5-60 ABS GR	2340464
TwinControl 5-60 ABS W	2340466



#### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### **Order information**

The unit is configured according to your individual requirement.

It will be mounted and delivered order-related.

EX: Atex version with turbine

GR: Frame with rollers

W: Wall mount

Wag: Trolley

P: Material pressure regulator pneumatic

M: Material pressure regulator mechanic



### **TwinControl 10-70**

### Electronic mixing and dosing system













Electronic 2K mixing system for airspray applications. Different variants can be configured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1:1 - 20:1
Mixing accuracy	2 %
Material pressure	40 bar
Max. volumetric flow at mixing ratio 1:1	4.2 l/min
Max. volumetric flow at mixing ratio 4:1	2.6 l/min
Max. volumetric flow at mixing ratio 10:1	2.3 l/min
Material temperature range	5 °C − 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Compressed air connection	F - G 1/2"
Air inlet pressure range	5 bar - 8 bar

Product variants	ltem no.
TwinControl 10-70 ABS Ex GR M	2339020
TwinControl 10-70 ABS GR	2340467

### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### Order information

The unit is configured according to your individual requirement. It will be mounted and delivered order-related.

Please order accessories for the suction side of the pumps separately.

EX: Atex version with turbine

GR: Frame with rollers

M: Material pressure regulator mechanic



### **TwinControl 28-40**

### Electronic mixing and dosing system













Electronic 2K mixing system for AirCoat applications. Different variants can be confiqured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1 :1 - 20 :1
Mixing accuracy	2 %
Material pressure	224 bar
Max. volumetric flow at mixing ratio 1:1	2.4 l/min
Max. volumetric flow at mixing ratio 4:1	1.5 l/min
Max. volumetric flow at mixing ratio 10:1	1.3 l/min
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Compressed air connection	F - G 1/2"
Air inlet pressure range	5 bar - 8 bar

ltem no.
2367761
2340468
2340469
2338992
2340470



#### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately.

EX: Atex version with turbine
n.EX: Non-EX version with power connection
W: Wall mount
GR: Frame with rollers





### **TwinControl 35-70**

### Electronic mixing and dosing system











Electronic 2K mixing system for AirCoat applications. Different variants can be configured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1 :1 - 20 :1
Mixing accuracy	2 %
Material pressure	250 bar
Max. volumetric flow at mixing ratio 1:1	4.2 l/min
Max. volumetric flow at mixing ratio 4:1	2.6 l/min
Max. volumetric flow at mixing ratio 10:1	2.4 l/min
Material temperature range	5 °C − 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Compressed air connection	F - G 1/2"
Air inlet pressure range	5 bar - 8 bar

Product variants	ltem no.
TwinControl Configurator Finishing VC	2367764
TwinControl 35-70 ABS Ex GR	2338758
TwinControl 35-70 ABS Ex W	2340471
TwinControl 35-70 ABS GR	2339008
TwinControl 35-70 ABS W	2340473

### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### Order information

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately.

GR: Frame with rollers

W: Wall mount

EX: Atex version with turbine



### TwinControl 35-150/35-70

### Electronic mixing and dosing system





Compressed air connection

Air inlet pressure range







Electronic 2K mixing system for AirCoat applications. Different variants can be confiqured for different applications. Second color can be retrofitted with extension set.

Tochnical data		
Technical data		
Mixing ratio range	0.1 :1 - 20 :1	
Mixing accuracy	2 %	
Material pressure	250 bar	
Max. volumetric flow at mixing ratio 4:1	5.6 l/min	
Max. volumetric flow at mixing ratio 10:1	4.9 l/min	
Material temperature range	5 °C − 60 °C	
Material pH range	9 pH - 3.5 pH	
Material inlet	M36x2 - M	
Material outlet	G 3/8" - M	

Product variants	ltem no.
TwinControl 35-150/70 ABS Ex GR	2340474
TwinControl 35-150/70 ABS Ex GR A+B E	2339004
TwinControl 35-150/70 ABS Ex Wag	2340476
TwinControl 35-150/70 ABS GR	2340475
TwinControl 35-150/70 ABS Wag	2340488

F - G 1/2"

5 bar - 8 bar



#### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### Material-wetted parts

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately.

EX: Atex version with turbine GR: Frame with rollers Wag: Trolley E: Prepared for external mixer A+B: Heater for A and B





### TwinControl 48-110

### Electronic mixing and dosing system













Electronic 2K mixing system for AirCoat and airless applications up to 370 bar. Different variants can be configured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1 :1 - 20 :1
Mixing accuracy	2 %
Material pressure	370 bar
Max. volumetric flow at mixing ratio 1:1	6.6 l/min
Max. volumetric flow at mixing ratio 4:1	4.2 l/min
Max. volumetric flow at mixing ratio 10:1	3.8 I/min
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Compressed air connection	F - G 1/2"
Air inlet pressure range	5 bar - 8 bar

TwinControl 48-110 AB Ex GR       2340478         TwinControl 48-110 AB Ex Wag       2340477         TwinControl 48-110 ABS Ex GR       2339021         TwinControl 48-110 ABS Ex Wag       2340479	ltem no.	Product variants
TwinControl 48-110 ABS Ex GR 2339021	2340478	TwinControl 48-110 AB Ex GR
	2340477	TwinControl 48-110 AB Ex Wag
TwinControl 48-110 ABS Ex Wag 2340479	2339021	TwinControl 48-110 ABS Ex GR
	2340479	TwinControl 48-110 ABS Ex Wag
TwinControl 48-110 ABS GR 2339028	2339028	TwinControl 48-110 ABS GR

### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### Order information

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately. EX: Atex version with turbine

n.EX: Non-EX version with power connection GR: Frame with rollers Wag: Trolley



# **TwinControl PROTEC** 95-150

### Electronic mixing and dosing system

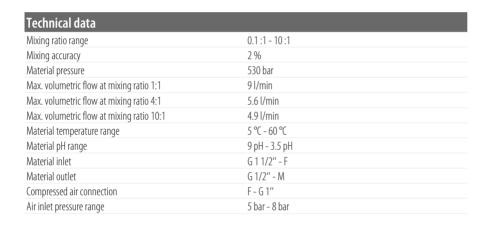








Electronic 2K mixing system for airless applications. Different variants can be confiqured for different applications. Second color can be retrofitted with extension set.



Product variants	Item no.
TwinC. Protec 95-150 ABS Ex GR A+B PSV	2340486
TwinControl Protec 95-150 ABS Ex GR	2340480
TwinControl Protec 95-150 ABS Ex Wag	2340484
TwinControl Protec 95-150 ABS GR	2340482



#### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### Material-wetted parts

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### **Order information**

A+B: Heater for A and B

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately.

EX: Atex version with turbine
n.EX: Non-EX version with power connection
GR: Frame with rollers
Wag: Trolley





# **TwinControl PROTEC** 72-200

### Electronic mixing and dosing system









Electronic 2K mixing system for airless applications. Different variants can be configured for different applications. Second color can be retrofitted with extension set.

Technical data	
Mixing ratio range	0.1 :1 - 10 :1
Mixing accuracy	2 %
Material pressure	530 bar
Max. volumetric flow at mixing ratio 1:1	12 l/min
Max. volumetric flow at mixing ratio 4:1	7.5 I/min
Max. volumetric flow at mixing ratio 10:1	6.6 I/min
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	G 1 1/2" - F
Material outlet	G 1/2" - M
Compressed air connection	F - G 1"
Air inlet pressure range	5 bar - 8 bar

Product variants	ltem no.
TwinControl Protec 72-200 ABS Ex GR	2345850
TwinControl Protec 72-200 ABS Ex Wagen	2345352

### **Processable materials**

Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### Order information

Wag: Trolley

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately. EX: Atex version with turbine GR: Frame with rollers



# **TwinControl PROTEC 60-240**

### Electronic mixing and dosing system

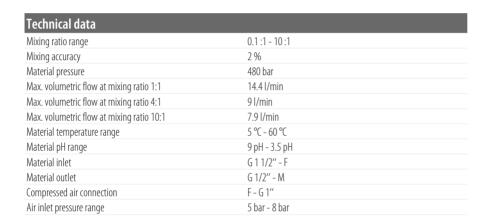








Electronic 2K mixing system for airless applications. Different variants can be confiqured for different applications. Second color can be retrofitted with extension set.



ltem no.
2340382
2340374
2340377
2340379
2340483



Solvent-based paints (2K) Water-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide Packing PE-T / PE-TG

#### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

#### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Please order accessories for the suction side of the pumps separately.

EX: Atex version with turbine GR: Frame with rollers

Wag: Trolley

A+B: Heater for A and B
PSV: Controller for gun flush box



### **Accessories TwinControl**

WAGNER offers you an extensive range of accessories for the TwinControl mixing and dosing system. Select your required components from the table.

						Select y	our requi	rea comp	onents t	rom the tal
TwinControl 5-60	TwinControl 10-70	TwinControl 28-40	TwinControl 35-70	TwinControl 35-150/35-70	TwinControl 48-110	TwinControl 95-150	TwinControl 72-200	TwinControl 60-240/150	TwinControl 60-240	
•	•	•	•	•	•	•	•	•	•	2324110 2324116 2325815 2329019 2336489
0	•									2315985 2315994 2315965
•	•	•	•	•						2340707 2341205 2341006
•	•	•	•	•	•	•	•	•	•	2338298 2339621 2338297 2339620 2338300 2338301
•	•	•	•	•						2338290



Suction system Suction hose DN16-SSt cpl. Suction hose DN25-SSt cpl. Suction hose DN38-PC cpl.

Fitting-EF-FM-G1 1/2-G1 1/2-PN25-TG Fitting-DF-MM-G11/2" - Rd55x1/6"-PN25-CS

Material pressure regulator

Material pressure regulator set 8 bar mechan. Material pressure regulator set 8 bar pneum. ET

Flushing pressure set 8 bar

Extension second color Extension set 2A-HM1-ND (TC) Extension set 2A-SM1 (TC) Extension set 2A-HM2 (TC)

**External** mixer External mixer NW 4 External mixer autom. NW4 External mixer NW2.6 External mixer autom. NW2.6 External mixer NW 8 Circulation mixer NW 8 external

Heater set A,B TC to 35-150	•	•	•	•	•						2338290
Heater set A,B TC 48-110 to 72-200						•	•	•	•		2338294
Heater set A,B TC trolley 95-150 to 72-200							•	•	•		2338293
Heater set B trolley TC 60-240										•	2340907
Heater set B TC 60-240										•	2340906
Other accessories	-	-	-	-	-	-	-	-	-	-	
	•	•	•	•	•						2220202
Gun distributor NW2.6 TC PN 270 bar		_	•								2338302
Gun distributor NW4 TC PN 100 bar	•	•									2338303
Remote control cpl. TwinControl electrostatic	•		•	•	•						2313533
Set external horn	•	•	•	•	•	•	•		•	•	2312343
Extension set controler TwinControl	•	•	•	•	•	•	•	•	•	•	2320609
Remote control TC incl. cable 15 m	•	•	•	•	•	•	•	•	•	•	2308874
Cable remote control	•	•	•	•	•	•	•	•	•	•	2308879
Archive software Twindata Ethernet	•	•	•	•	•	•	•	•	•	•	2317812
Archive software Twindata RS-232	•	•	•	•	•	•	•	•	•	•	2317811
Archive software Twindata USB	•	•	•	•	•	•	•	•	•	•	2309015

# 2K Smart / 2K COMFORT mixing & dosing systems

The WAGNER 2K mixing and dosing systems 2K Smart and 2K COMFORT are the ideal solution for meeting the requirements for high-precision mixture ratios and homogeneity, fast paint changes, complex 2K or 3K applications and complete automation. 2K Smart offers an almost unlimited number of options for use and the integration of peripheral devices (e.g. robots, conveyors or automated lines). Precise measurement and control technology, as well as different monitoring systems ensure high process safety.





# **2K Smart**

### Electronic mixing and dosing system













Electronic mixing system for up to five colors and three components. Adaptable to different applications through flexible configuration. High process stability, constant mixing conditions, easy integration.

Technical data	
Mixing ratio range	0.1:1 - 50:1
Mixing accuracy	1%
Material pressure	0.5 bar - 250 bar
Possible number A - Components	1-5
Possible number B – Components	1
Possible number A - Cleaner	2
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	G 1/4" - M
Material outlet	G 1/4" - M
Length	340 mm
Width	757 mm
Height	1,425 mm

Product variants	Item no.
2K Smart VC	2374716

#### **Processable materials**

Solvent-based paints (2K and 3K) Water-based paints (2K and 3K) High solid paints (2K and 3K)

### **Material-wetted parts**

Stainless steel

FEP

Tungsten carbide

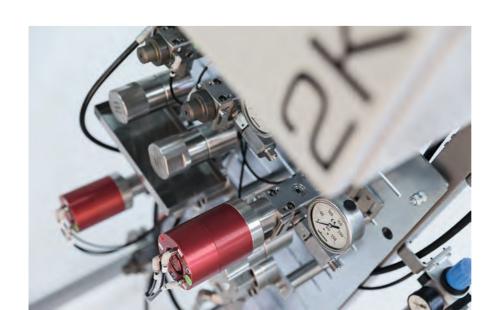
PE

### Scope of delivery

Mixing unit and USB stick with all manuals (unit and software), spare part catalogue and 2K data software.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related.



### 2K Smart C

### Electronic mixing and dosing system















Complete, individually configurable solution for the ready-to-spray preparation of multi-component paints. The system includes not only the mixing unit, but also material supply and preparation. The effort for assembly and commissioning of this complete system is significantly reduced by the pre-installed components.



Technical data	
Mixing ratio range	0.1 :1 - 50 :1
Possible number A - Components	1 - 4
Possible number B - Components	1
Possible number A - Cleaner	1
Material temperature range	5 °C - 60 °C
Material pH range	3.5 pH - 9 pH
Material outlet	G 1/4" - M
Air inlet pressure range	7 bar - 8 bar

Product variants	Item no.
2K Smart C VC	2400967

### **Processable materials**

Solvent-based paints (2K and 3K) Water-based paints (2K and 3K) High-Solid-paints (2K and 3K)

### Material-wetted parts

Stainless steel

FEP

Tungsten carbide

I L

POM

PTFE

PA

### Scope of delivery

Premounted, tested and ready to connect to air and power supply.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related.



# **2K COMFORT**

### Electronic mixing and dosing system





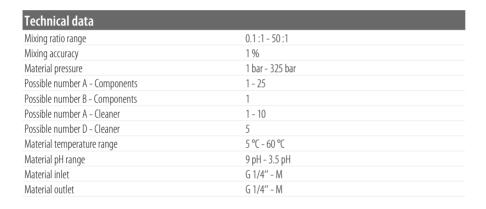








Electronic mixing system for up to 25 colors and four components. Adaptable to different applications through flexible configuration. High process stability, constant mixing conditions, easy integration.



Product variants	ltem no.
2K COMFORT VC	2357336



#### **Processable materials**

High solid paints (2K, 3K and 4K) Solvent-based paints (2K, 3K and 4K) Water-based paints (2K, 3K and 4K)

### **Material-wetted parts**

Stainless steel
Tungsten carbide

#### Scope of delivery

Mixing unit and USB stick with all manuals (unit and software), spare part catalogue and 2K data software.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related.



# 2K COMFORT 2-circuit

### Electronic mixing and dosing system













Electronic mixing system for up to ten colors and three components. Two separate, indepently working fluid circuits, e.g. for processing incompatible paint systems or the independent supply of two paint booths.

Technical data	
Mixing ratio range	0.1:1-50:1
Mixing accuracy	1 %
Material pressure	1 bar - 325 bar
Possible number A - Components	2 - 10
Possible number B - Components	1
Possible number A - Cleaner	1-5
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	G 1/4"
Material outlet	NPS 1/4"

Product variants	Item no.
2K COMFORT VC	2364668

### **Processable materials**

High solid paints (2K and 3K) Solvent-based paints (2K and 3K) Water-based paints (2K and 3K)

### **Material-wetted parts**

Stainless steel Tungsten carbide

#### Scope of delivery

Mixing unit and USB stick with all manuals (unit and software), spare part catalogue and 2K data software.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related. Technical data on components and flushing agents refer to one circuit each.



### **2K COMFORT XL**

### Electronic mixing and dosing system















Electronic mixing system for up to ten colors and four components. For applications with high flow rates and material pressure of up to 530 bar. Adaptable to different applications through flexible configuration.

Technical data	
Mixing ratio range	0.1:1-50:1
Mixing accuracy	2 %
Material pressure	0.5 bar - 530 bar
Possible number A - Components	1 - 10
Possible number B - Components	1-5
Possible number C - Components	0 - 5
Possible number D - Components	0 - 5
Possible number A - Cleaner	0 - 1
Possible number B - Cleaner	0 - 1
Possible number C - Cleaner	0 - 1
Possible number D - Cleaner	0 - 1
Material temperature range	5 °C - 60 °C
Material pH range	9 pH - 3.5 pH
Material inlet	G 3/8" - M
Material outlet	G 3/8" - M

Product variants	Item no.
2K COMFORT XL	2357342



### **Processable materials**

High solid paints (2K, 3K and 4K) Solvent-based paints (2K, 3K and 4K) Water-based paints (2K, 3K and 4K)

### **Material-wetted parts**

Stainless steel
Tungsten carbide
PTFE
PE

### Scope of delivery

Mixing unit and USB stick with all manuals (unit and software), spare part catalogue and 2K data software.

### **Order information**

The unit is configured according to your individual requirement. It will be mounted and delivered order-related.





# Cobra 2 component

### Mixing and dosing system











1:1 Mixing pump for polyester applications, AirCoat up to 250 bar and 2 l/min.



Technical data	
Mixing ratio fixed	1:1
Mixing accuracy	10 %
Material pressure	250 bar
Volumetric flow per double stroke	10 cm <sup>3</sup> /DS
Max. stroke rate	200 DS/min
Material temperature range	10 °C - 80 °C
Material pH range	9 pH - 3.5 pH
Compressed air connection	G 1/2"
Air inlet pressure range	2.5 bar - 6 bar
Weight	36,000 g

Product variants	ltem no.
Cobra 2K on base frame	U850.00S
Cobra 2K on base frame	U850.00SA
Cobra 2K on trolley	U850.00CA

### **Processable materials**

Polyest

### Material-wetted parts

Nickel plated) Stainless steel Stainless steel 1.4104 Tungsten carbide

#### Order information

Suction hoses and additional accessories round out the accessories range.





# PROTEC 2K 75-150/38

### Mechanical mixing system



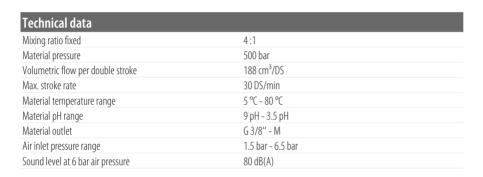








Mechanical 2K system for processing heavy corrosion protection paints and primers. Mixing ratio of 4:1, up to 500 bar and 5.7 l/min. With flushing pump and heater sets as options.



Product variants	ltem no.
PROTEC 2K75-150/38	2350376
PROTEC 2K75-150/38 GM1	2352859
PROTEC 2K75-150/38 GM1 flushp.	2352862
PROTEC 2K75-150/38 flushp.	2352858



#### **Processable materials**

Water-based paints (2K) Solvent-based paints (2K) High solid paints (2K)

### Material-wetted parts

Stainless steel
Tungsten carbide
PE
PTFE
Zinc-plated steel

### Scope of delivery

Basic unit with container

Depending on spraypack: Flushing pump and airless spray gun

#### **Order information**

Heater sets available as accessories contain all the parts needed for attachment for one component.

Basic unit without flushing pump.





### PROTEC 2K 70-150/50

### Mechanical mixing system











Mechanical 2K system for processing heavy corrosion protection paints and primers. Mixing ratio of 3:1, up to 465 bar and 6.0 l/ min. With flushing pump and heater sets as options.

Technical data	
Mixing ratio fixed	3:1
Material pressure	465 bar
Volumetric flow per double stroke	200 cm <sup>3</sup> /DS
Max. stroke rate	30 DS/min
Material temperature range	5 °C − 80 °C
Material pH range	9 pH - 3.5 pH
Material outlet	G 3/8" - M
Air inlet pressure range	1.5 bar - 6.5 bar
Sound level at 6 bar air pressure	80 dB(A)

Product variants	ltem no.
PROTEC 2K70-150/50	2350375
PROTEC 2K70-150/50 GM1	2352864
PROTEC 2K70-150/50 GM1 flushp.	2352865
PROTEC 2K70-150/50 flushp.	2352863

### **Processable materials**

Water-based paints (2K) Solvent-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel Tungsten carbide PTFE Zinc-plated steel

### Scope of delivery

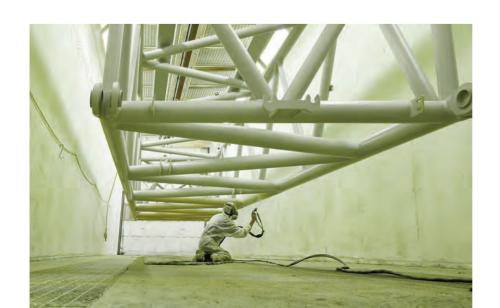
Basic unit with container

Depending on spraypack: Flushing pump and airless spray gun

#### **Order information**

Heater sets available as accessories contain all the parts needed for attachment for one component.

Basic unit without flushing pump.



### PROTEC 2K 64-150/75

### Mechanical mixing system











Mechanical 2K system for processing heavy corrosion protection paints and primers. Mixing ratio of 2:1, up to 415 bar and 6.8 l/min. With flushing pump and heater sets as options.

Technical data	
Mixing ratio fixed	2:1
Material pressure	415 bar
Volumetric flow per double stroke	225 cm <sup>3</sup> /DS
Max. stroke rate	30 DS/min
Material temperature range	5 °C − 80 °C
Material pH range	9 pH - 3.5 pH
Material outlet	G 3/8" - M
Air inlet pressure range	1.5 bar - 6.5 bar
Sound level at 6 bar air pressure	80 dB(A)

Product variants	ltem no.
PROTEC 2K64-150/75	2350374
PROTEC 2K64-150/75 GM1	2352867
PROTEC 2K64-150/75 GM1 flushp.	2352868
PROTEC 2K64-150/75 flushp.	2352866



#### **Processable materials**

Water-based paints (2K) Solvent-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel
Tungsten carbide
PE
PTFE
Zinc-plated steel

### Scope of delivery

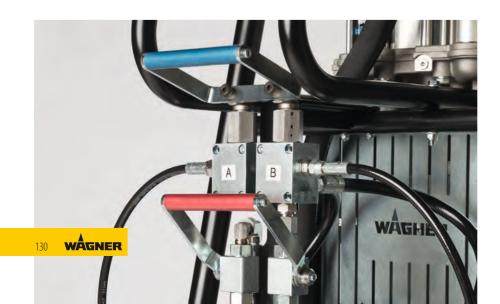
Basic unit with container

Depending on spraypack: Flushing pump and airless spray gun

#### **Order information**

Heater sets available as accessories contain all the parts needed for attachment for one component.

Basic unit without flushing pump.





### PROTEC 2K 65-110/110

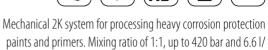
### Mechanical mixing system











min. With flushing pump and heater sets as options.

Technical data	
Mixing ratio fixed	1:1
Material pressure	420 bar
Volumetric flow per double stroke	220 cm <sup>3</sup> /DS
Max. stroke rate	30 DS/min
Material temperature range	5 °C − 80 °C
Material pH range	9 pH - 3.5 pH
Material outlet	G 3/8" - M
Air inlet pressure range	1.5 bar - 6.5 bar
Sound level at 6 bar air pressure	80 dB(A)

Product variants	ltem no.
PROTEC 2K65-110/110	2350373
PROTEC 2K65-110/110 GM1	2352870
PROTEC 2K65-110/110 GM1 flushp.	2352871
PROTEC 2K65-110/110 flushp.	2352869

### **Processable materials**

Water-based paints (2K) Solvent-based paints (2K) High solid paints (2K)

### **Material-wetted parts**

Stainless steel
Tungsten carbide
PE
PTFE
Zinc-plated steel

### Scope of delivery

Basic unit with container

Depending on spraypack: Flushing pump and airless spray gun

#### **Order information**

Heater sets available as accessories contain all the parts needed for attachment for one component.

Basic unit without flushing pump.



# **Accessories PROTEC 2K**

WAGNER offers you an extensive range of accessories for the PROTEC 2K mixing system. Select your required components from the table.

	PROTEC 2K 75-150/38	70-150/50	PROTEC 2K6 4-150/75	PROTEC 2K 65-110/110	
	PROTEC 2K	PROTEC 2K 70-150/50	PROTEC 2K(	PROTEC 2K	
Paint section A					
Paint section A 150 PE/TG 2K Paint section A 110 PE/T 2K	•	•	•	•	2352830 2352829
Paint section B					
Paint section B 38 PE/T 2K	•	•	•	•	2352825
Paint section B 50 PE/T 2K	•	•	•	•	2352826
Paint section B 75 PE/T 2K	•	•	•	•	2352827
Paint section B 110 PE/T 2K	•	•	•	•	2353639
Flushing pump					
Set flushing pump 35-70 2K PC	•	•	•	•	2352831
Material hose airless					
Fitting-DF-MM-1/4NPSM-3/8NPSM-530bar-SSt	•	•	•	•	367561
Heater set					
Heater set B 2K PC	•	•	•	•	2352832
Service sets					
Service set paint section B 38cc PE+T	•				2353097
Service set air motor 10"	•	•	•	•	2353037
Service set paint section 70/150 ccm PE+TG	•	•	•		368990
Service set paint section B 50cc PE+T		•			2353098
Service set paint section B 75cc PE+T			•		2353099
Service set paint section 110 ccm PE+TG				•	368997
Other accessories					
Set external mixer 2K PC	•	•	•	•	2353092
Set throttle valve	•	•	•		2365045
Set circulation A3/8 B3/8 2K PC	•	•	•		2365243
Set circulation A3/8 B1/4 2K PC				•	2362987



# Strong performance for outstanding results.







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### Material pressure tanks

The use of material pressure tanks is suitable when large areas have to be coated or continuous spraying work has to be carried out. The great advantage is the completely pulsation-free material flow, which leads to optimum spraying results. In addition, conventional air atomizing spraying and a material supply with material pressure tanks eliminate the time-consuming refilling of gravity and pressure cups. Material pressure tanks are particularly suitable for use with abrasive materials.

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### Finishing low-pressure diaphragm pumps

These pumps are the perfect solution for continuous material feeding in manual and automatic airspray applications. They process both simple coating materials and highly viscous, shearsensitive, thixotropic or heat-sensitive materials.

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### Finishing piston and diaphragm pumps

Longevity, high reliability and versatility - these are the outstanding characteristics of WAGNER finishing pumps. They are ideally suited for the entire spectrum of industrial applications, from small businesses to large industrial plants. Thanks to their user-friendliness and easy maintenance, they optimize coating processes and reduce running costs.



### Feeding

Whether paints, stains, release agents, primers, adhesives, chemicals, with high or low viscosity, aqueous or with a high solid content - WAGNER offers the right feeding pump for every medium and application. Our pumps convince with constant performance, low-icing air motors, high reliability, ease of maintenance, low wear and low energy consumption.







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### **Protective Coating piston pumps**

WAGNER Protective Coating piston pumps are ideally suited for thick-film corrosion protection - even with extensive coating and multi-qun applications. A consistent solution for extreme challenges, even under demanding operating conditions. The pumps are robust, reliable and easy to maintain in daily use.

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### Low-pressure diaphragm pumps for material feeding

Pneumatic double diaphragm pumps have been specially designed to reduce air consumption while maintaining high performance and reliability. They are used in the application of corrosive, abrasive and highly viscous liquid media.

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### Low-pressure piston pumps for material feeding

WAGNER IceBreaker low-pressure piston pumps are the ideal solution for reliable and lowmaintenance paint supply systems of all sizes. The powerful and energy-saving air motors always have sufficient power reserves even with large material flows. They work completely ice-free - even and especially in continuous operation.

# **Material pressure tanks**

The use of material pressure tanks is suggested when coating large surface areas and performing continuous spraying work. The greatest advantage of pressure tanks is that the material flow is absolutely free of pulsation, which leads to excellent spraying results. Furthermore, there is no more time-consuming refilling of gravity feed and pressure cups for all conventional air atomizing guns and material supply with material pressure containers. Pressure tanks are ideal for use with abrasive materials, as they have virtually no wear parts. They are also very suitable for shear-sensitive materials. Customer-specific pressure tank solutions are available on request.







LDG 5

LDG 10

LDG 20

Characteristics				
Stainless steel version	•	•	•	
Galvanized steel version				
Material pressure range -1 bar up to +6 bar	•	•	•	
Pulsation-free material feeding	•	•	•	
No material shearing	•	•	•	
Self-filling by vacuum				
Conveying out of delivery container	•	•	•	
Modularly expandable				
Inliner plastic (polypropylene, Atex)	•	•		
Inliner optionally stainless steel / galvanized				

Processable material				
Water-based materials	•	•	•	
Solvent-based materials	•	•	•	
UV-sensitive material	•	•	•	
Shear-sensitive material	•	•	•	
Moisture-sensitive material	•	•	•	

Agitators			
Without agitator (ORW)	•	•	•
Manual agitator (HRW)	•	•	•
Compressed air operated (DRW)* (Ex)	0.16 kW, max. 400 1/min	0.36 kW, max. 200 1/min	0.36 kW, max. 200 1/min
Electrically operated (ERW)* Ex	-	0.12 kW, 60 1/min	0.12 kW, 60 1/min

Dimensions					
Volume / Net capacity in litres		4.9 / 3.5	11.4/9	18 / 15	
Inner height <b>A</b> (in mm)		196	251	341	
Inner diameter <b>B</b> (in mm)		183	232	269	
Riser tube <b>C</b> (in mm)		-	233	305	
Material connection top		1/4"	1/4"	3/8"	
Material connection bottom	E D A C B	1/2"	1/2"	1"	
Total height with ORW** <b>D</b> (in mm)		381 / 414	445 / 481	524 / 604	
Total height with HRW** <b>E</b> (in mm)		538 / 568	592 / 624	681 / 757	
Total height DRW** <b>E</b> (in mm)		388 / 416	515 / 547	604 / 680	
Total height ERW** <b>E</b> (in mm)			659 / 691	748 / 824	

<sup>\*</sup> also available in non ATEX \*\*Material connection or outlet: top / bottom

Other tank designs with additional bores, sleeves, level probes etc. are available on request

•

•

•

•

•



•	•	•	•	•
•	•	•	•	•
0.16 kW, max. 400 1/min	0.36 kW, max. 200 1/min			
-	0.12 kW, 60 1/min			

2.45 / 1.8	14 / 11.8	22.3 / 19.5	48 / 42.8	63.6 / 58.6
200	355	460	494	646
125	244	270	362	362
194	277	372	452	604
1/4"	3/8"	3/8"	3/8"	3/8"
1/4"	1"	1"	1"	1"
394	536 / 586	620 / 694	751 / 781	903 / 933
-	686 / 736	769 / 843	901/931	1053 / 1083
398	608 / 658	692 / 766	824/854	974 / 1004
-	752 / 802	836/910	968 / 998	1120 / 1150

# LDG 5

### Light pressure tank











Thin-walled containers of type LDG 5 are made entirely of stainless steel. The cover is attached by 4 foldable star handle locks.

Technical data	
Capacity	4.9
Usable capacity	3.51
Material pressure	6 bar

Product variants	ltem no.
LDG-5 6bar DRW 1oA VA	V4405160213
LDG-5 6bar HRW 1oA VA	V4405160113
LDG-5 6bar ORW 1oA VA	V4405160013



### Scope of delivery

Documentation including declaration of conformity Pressure tank with riser tube and material ball valve Compressed air inlet fitting

Plastic inliner

Pressure gauge

Safety valve

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

ORW = without mixer;

 $\label{eq:HRW} \textit{HRW} = \textit{with manual agitator};$ 

 $\label{eq:DRW} \mbox{DRW} = \mbox{with compressed air agitator;}$ 

ERW = with electric agitator



# **LDG 10**

### Light pressure tank









Thin-walled containers of type LDG 10 are made entirely of stainless steel. The cover is attached by 4 foldable star handle locks.

Technical data	
Capacity	10
Usable capacity	91
Material pressure	6 bar

Product variants	ltem no.
LDG-10 6bar DRW 1oA VA	V4410160213
LDG-10 6bar ERW 1oA VA	V4410160313
LDG-10 6bar HRW 1oA VA	V4410160113
LDG-10 6bars ORW 1oA VA	V4410160013

### Scope of delivery

Documentation including declaration of conformity Pressure tank with riser tube and material ball valve Compressed air inlet fitting

Plastic inliner

Pressure gauge

Safety valve

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

ORW = without mixer;

HRW = with manual agitator;

DRW = with compressed air agitator;

ERW = with electric agitator

# **LDG 20**

### Light pressure tank









Thin-walled containers of type LDG 20 are made entirely of stainless steel. The cover is attached by 4 foldable star handle locks.



Technical data		
Capacity	181	
Usable capacity	15	
Material pressure	6 bar	

Product variants	ltem no.
LDG-20 6bar DRW 1oA VA	V4420160213
LDG-20 6bar ERW 1oA VA	V4420160313
LDG-20 6bar HRW 1oA VA	V4420160113
LDG-20 6bar ORW 1oA VA	V4420160013

### Scope of delivery

Documentation including declaration of conformity Pressure tank with riser tube and material ball valve Compressed air inlet fitting Pressure gauge

Safety valve

### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

 ${\tt ORW} = {\tt without\ mixer};$ 

HRW = with manual agitator;

 $\label{eq:DRW} \mbox{DRW} = \mbox{with compressed air agitator};$ 

 ${\sf ERW} = {\sf with\ electric\ agitator}$ 



### Material pressure tank











Material pressure tank, type MDG 2, with fully assembled compressed air inlet fitting, reversible, including component-tested safety valve. Cover also equipped with a 1/4" fluid conduit and a 1/4" material outlet ball valve.

Technical data	
Capacity	2.45
Usable capacity	1.81

Product variants	ltem no.	
MDG-2 3bar ORW 1oA VA	V4402130013	
MDG-2 6bar ORW 1oA VA	V4402160013	

### Scope of delivery

Cover with ascending pipe

Documentation

Pressure tank

Compressed air inlet fitting, complete

Material outlet ball valve

Safety valve

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

ORW = without mixer

### Material pressure tank











Material pressure tank, type MDG 12, with fully assembled air inlet fitting, reversible, including component-tested safety valve. Cover also equipped with standard filling closure Ø 55 mm, suction tube and an upper material outlet ball valve.



Technical data		
Capacity	141	
Usable capacity	11.81	
Material pressure	6 bar	

Product variants	ltem no.
MDG-12 6bar DRW 1oA galvanized	V4422160212
MDG-12 6bar ERW 1oA galvanized	V4422160312
MDG-12 6bar HRW 1oA galvanized	V4422160112
MDG-12 6bar ORW 1oA galvanized	V4422160012

### Scope of delivery

Cover with standard filler cap

Documentation

Pressure tank

Compressed air inlet fitting, complete

Declaration of conformity

Material outlet ball valve

Safety valve

Ascending pipe

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

 ${\sf ORW} = {\sf without\ mixer};$ 

HRW = with manual agitator;

DRW = with compressed air agitator;

ERW = with electric agitator

vz = galvanized steel



### Material pressure tank



Material pressure tank, type MDG 22, with fully assembled air inlet fitting, reversible, including component-tested safety valve. Cover also equipped with standard filling closure ø 55 mm, suction tube and an upper material outlet ball valve.

Technical data		
Capacity	22.3	
Usable capacity	19.5	
Material pressure	6 bar	

Product variants	ltem no.
MDG-22 6bar DRW 1oA vz	V4432160212
MDG 22 zinc-plated with electric agitato	V4432160312
MDG 22 zinc-plated with manual agitator	V4432160112
MDG-22 6bar ORW 1oA vz	V4432160012

### Scope of delivery

Cover with standard filler cap

Documentation

Compressed air inlet fitting, complete

Pressure tank

Declaration of conformity

Material outlet ball valve

Safety valve

Ascending pipe

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

ORW = without mixer;

HRW = with manual agitator;

DRW = with compressed air agitator;

ERW = with electric agitator

vz = galvanized steel

### Material pressure tank









Material pressure tank, type MDG 45, with fully assembled air inlet fitting, reversible, including component-tested safety valve. Cover also equipped with standard filling closure Ø 55 mm, suction tube and an upper material outlet ball valve.



Technical data	
Capacity	481
Usable capacity	42.8

Product variants	ltem no.
MDG-45 4bar DRW 1oA galvanized	V4424140212
MDG-45 4bar ERW 1oA vz	V4424140312
MDG-45 4bar HRW 1oA vz	V4424140112
MDG-45 4bar ORW 1oA galvanized	V4424140012
MDG-45 6bar DRW 1oA galvanized	V4424160212
MDG-45 6bar ERW 1oA galvanized	V4424160312
MDG-45 6bar HRW 1oA galvanized	V4424160112
MDG-45 6bar ORW 1oA galvanized	V4424160012

### Scope of delivery

Cover with standard filler cap

Documentation

Pressure tank

Compressed air inlet fitting, complete

Declaration of conformity

Material outlet ball valve

Safety valve

Ascending pipe

### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

 ${\sf ORW} = {\sf without\ mixer};$ 

 $\label{eq:HRW} \textit{HRW} = \textit{with manual agitator};$ 

DRW = with compressed air agitator;

ERW = with electric agitator

vz = galvanized steel



## **MDG 60**

### Material pressure tank









Material pressure tank, type MDG 60, with fully assembled air inlet fitting, reversible, including component-tested safety valve. Cover also equipped with standard filling closure ø 55 mm, suction tube and an upper material outlet ball valve.

Technical data	
Capacity	63.61
Usable capacity	58.61

Product variants	ltem no.	
MDG 60 zinc-plated with pneumatic agitat	V4425130212	
MDG 60 zinc-plated with electric agitato	V4425130312	
MDG 60 zinc-plated with manual agitator	V4425130112	
MDG 60 zinc-plated without agitator	V4425130012	
MDG 60 zinc-plated with pneumatic agitat	V4425160212	
MDG 60 zinc-plated with electric agitato	V4425160312	
MDG 60 zinc-plated with manual agitator	V4425160112	
MDG-60 6bar ORW 1oA galvanized	V4425160012	

#### Scope of delivery

Cover with standard filler cap

Documentation

Pressure tank

Compressed air inlet fitting, complete

Declaration of conformity

Material outlet ball valve

Safety valve

Ascending pipe

#### **Order information**

Select the equipment you want for your pressure vessel:

1oA = 1 top material outlet

ORW = without mixer;

HRW = with manual agitator;

DRW = with compressed air agitator;

ERW = with electric agitator

vz = galvanized steel

# Airspray finishing diaphragm pumps WAGNER offers you three finishing systems with low-pressure diaphragm pumps. Choose the right solution for your requirements from the following table.

Further information can be found directly on the product pages.







Finishing



Perfect Flow

Processable material			
Water-based material	•	•	•
Solvent-based material	•	•	•
UV- / Moisture-sensitive material		•	
Shear-sensitive material	•	•	•

Material outlet pressure max.			
8 bar, 116 PSI	•	•	•
Material pressure regulator with filter		•	
Pressure damper			•
Controller or damper not required	•		

Material connection			
Material inlet	G ½"-I	G ½"-I	G ½"-l
Material outlet	G ¾"-I	G ½"−l	G ½"-l

Volumetric flow			
At 10 DS/min [I/min.]	0.40	0.60	1.00
At 20 DS/min [I/min.]	0.80	1.20	2.00
At 30 DS/min [I/min.]	1.20	1.80	3.00



## **TOPFINISH DD10**

### Low-pressure diaphragm pump











TOPFINISH DD10 is a 1:1 double diaphragm pump to feed manual and automatic airspray guns with material. The TOPFINISH DD10 can feed up to four guns directly or via a 2K unit.

Technical data	
Material ball	Stainless steel
Material membran	PA 11
Length	192 mm
Width	165 mm
Height	265 mm
Weight	4.1 kg
Compressed air connection	A, G 1/4"
Material inlet	I, G 1/2"
Material outlet	I, G 3/8"
Air inlet pressure range	1.5 bar - 8 bar
Material pressure	8 bar
Sound level at 6 bar air pressure	62 dB(A)
Multiplication ratio	1
Volumetric flow per free flow	10 l/min
Volumetric flow per double stroke	40 cm <sup>3</sup> /DH
Material temperature range	5 °C - 60 °C
Ambient temperature range	10 °C − 60 °C

Product variants	ltem no.
DD10 pump	2414298
DD10 pump with regulator	2414299

#### **Processable materials**

Water and solvent-based material Metallic paints Pre-mixed 2K material Base material & catalysts Abrasive material Shear sensitive material Separating agents

#### **Material-wetted parts**

Aluminum nickel plated PA

#### Scope of delivery

Pump

Regulators for atomization air and pump supply included Grounding cable

#### **Order information**

Using the variant configurator of the manual airspray gun GM 1030P, you can select entirely equipped ready-to-work spraypacks (see airspray manual gun GM 1030P).

Additionally find an enhanced portfolio of accessories, such as mounting equipment, suction systems, material filters or material hoses.



## Zip 52 Finishing

### Low-pressure diaphragm pump















1:1
8 bar
108 cm <sup>3</sup> /DS
52 l/min
G 1/2" - F
G 1/4" - M
1.5 bar - 8 bar
M - G 1/4"
73 dB(A)
4 °C − 90 °C
4 °C - 40 °C
3.5 pH - 9 pH
11.1 kg

Product variants	ltem no.
DDP Zip52 Alu finish Basic	U760.00
DDP Zip52 Inox finish basic	U765.00





#### **Processable materials**

Water and solvent-based material Pre-mixed 2K material Base material & catalysts Metallic paints UV material Abrasive material Shear sensitive material Separating agents

#### **Material-wetted parts**

Aluminum PE

Stainless steel

#### Scope of delivery

Pump

Regulators for atomizing air, material pressure and pump supply included.

Combined filter and pressure regulator for material (FFC) Flexible suction hose

Without mounting equipment (e.g. trolley or wall mount)

#### **Order information**

material hoses.

Using the variant configurator of the manual airspray gun GM 1030P, you can select entirely equipped ready-to-work spraypacks (see airspray manual gun GM 1030P).

Additionally find an enhanced portfolio of accessories, such as mounting equipment, suction systems, material filters or



## **Zip Eco Perfect Flow**

## Low-pressure diaphragm pump











Double diaphragm pump for airspray applications. Cost-effective entry level model without material pressure regulator. Nevertheless it offers low-pulsation thanks to large material filter. For pressures up to 8 bar and one gun.

Technical data	
Multiplication ratio	1:1
Material pressure	8 bar
Volumetric flow per double stroke	62 cm³/DS
Volumetric flow per free flow	28 l/min
Material inlet	G 1/2" - F
Material outlet	G 1/4" - M
Air inlet pressure range	1 bar - 8 bar
Compressed air connection	M - G 1/4"
Sound level at 6 bar air pressure	73 dB(A)
Material temperature range	4 °C - 90 °C
Ambient temperature range	4 °C - 40 °C
Weight	7.9 kg

Product variants	ltem no.
DDP 7in52 FCO PF AL SP	U731 00

#### **Processable materials**

Water and solvent-based material

Metallic paints

Pre-mixed 2K material

Base material & catalysts

UV material

Abrasive material

Shear sensitive material

Abrasive material

Separating agents

#### **Material-wetted parts**

Aluminum

PE

Stainless steel

#### Scope of delivery

Pumr

Regulators for atomization air and pump supply included Material filter with pulsation damper

Flexible suction hose

Frame

#### **Order information**

Select material hose package and airspray gun to complete the spraypack.



## Accessories finishing diaphragm pumps

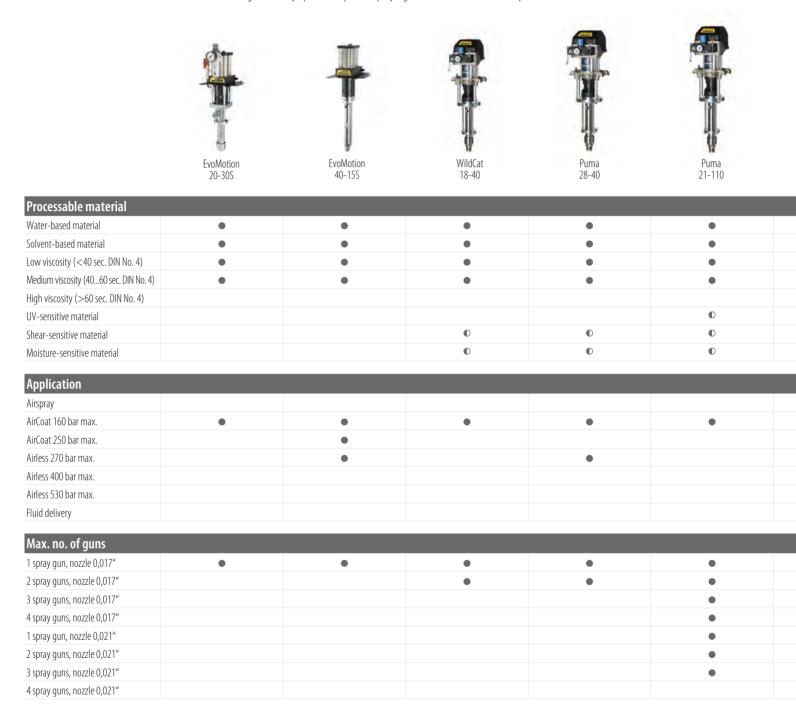
WAGNER offers you an extensive range of accessories for finishing diaphragm pumps. Select your required components from the table.

		TOPFINISH DD10	Zip 52 Finishing	Zip Eco PF	
马	Mounting Trolley 6" Stand large DD10 Wall mounting 6" Mounting plate Wheel/handle set for T760.00S Wall mounting Zip52 Trolley Zip/EvoMotion Stand ZIP/EvoMotion	•	•	•	2325916 2368206 2332145 2405531 T760.00R T760.00M T760.00SR
	Suction system Hopper set 5L for ZIP Hopper set 2L Suction hose Fitting DF-MM-R1/2"-M36x2-SSt DD10 drum cover 30L cpl.  Material pressure regulator	•	•		2328487 2368788 2324110 2329560 2368238
	Filter pressure regulator FFC  Pump outlet, material filter & return DD10 filter incl. elbow 90°  DD10 circulation cpl.  DD10 filter with circulation	• • • • • • • • • • • • • • • • • • •			2368735 2368427 2368428 2368434
	FFC filter insert 60 mesh black FFC filter insert 100 mesh white FFC filter insert 150 mesh red  Hose packages airspray LP double hose DN6-G1/4"-7.5m-PE-SSt LP double hose DN6-G1/4"-7.5m-PE-SSt		•	•	T500.00 T500.00A T500.00B S419.00GPI S419.00GI
	Other accessories DD10 2 - gun distributor	•			2368439



## **High-pressure finishing pumps**

With the IceBreaker finishing piston pumps, WAGNER covers the entire spectrum of industrial applications. Whether window manufacturer or automated multiple gun application in the furniture industry, low viscosity glaze or highly viscous high-solid lacquers: The product range fulfills all possible requirements. The pumps are energy-efficient and durable. The air motors work without icing and always produce optimal spraying results thanks to their low pulsation.



PROTEC 60-240

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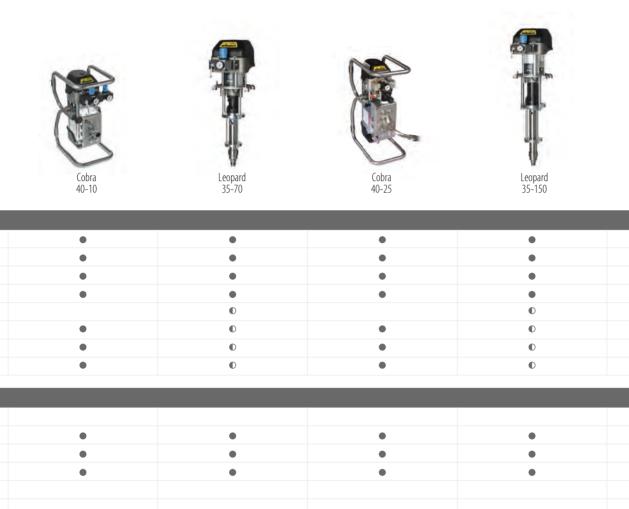
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Suitable to a limited extent

## **EvoMotion 20-30S**

### High-pressure piston pump











High-pressure piston pump, stainless steel, for airless and AirCoat applications up to 160 bar and 1.8 l/min. Ideal e.g. for professional lacquer stations in single-item production and for workshops.

Technical data	
Multiplication ratio	20:1
Material pressure	160 bar
Volumetric flow per double stroke	30 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	1.8 l/min
Material inlet	M36x2 - M
Material outlet	NPS 1/4" - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	8 mm
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C - 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Material pressure at pump inlet	10 bar
Max. allowed inclination	10°
Weight	11 kg

Product variants	ltem no.
EvoMotion 20-30 PE/T	2329452
Spray pack configuration Finishing VC	2333720



#### **Processable materials**

Water and solvent-based material Pre-mixed 2K material

#### Material-wetted parts

Stainless steel
PE
PTFE
Hard chrome

#### Scope of delivery

Pump with air regulator and hose connection fitting
Designed for installation on wall mount, frame or trolley.
Separating agent 250 cm<sup>3</sup>
Grounding cable

#### Order information

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.

A range of ready-to-use spraypacks is also available.



## **EvoMotion 40-15S**

### High-pressure piston pump











High-pressure piston pump, stainless steel, for airless and AirCoat applications of up to 320 bar and 0.9 l/min. The directly mounted hopper enables a reliable intake, even with more viscous material.

Technical data	
Multiplication ratio	40:1
Material pressure	320 bar
Volumetric flow per double stroke	15 cm³/DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	0.9 l/min
Material inlet	M36x2 - M
Material outlet	NPS 1/4" - M
Air inlet pressure range	2.5 bar – 8 bar
Compressed air connection	8 mm
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C − 60 °C
Material pH range	3.5 pH - 9 pH
Material pressure at pump inlet	10 bar
Max. allowed inclination	10°
Weight	9 kg

Product variants	Item no.
EvoMotion 40-15S PE/T	2329450
Spray pack configuration Finishing VC	2333720

#### **Processable materials**

Water and solvent-based material Pre-mixed 2K material

#### Material-wetted parts

Stainless steel PE

PTFE

Hard chrome

#### Scope of delivery

Pump with air regulator and hose connection fitting
Designed for installation on wall mount, frame or trolley.
Separating agent 250 cm<sup>3</sup>
Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.

A range of ready-to-use spraypacks is also available.

## **Wildcat 18-40**

### High-pressure piston pump



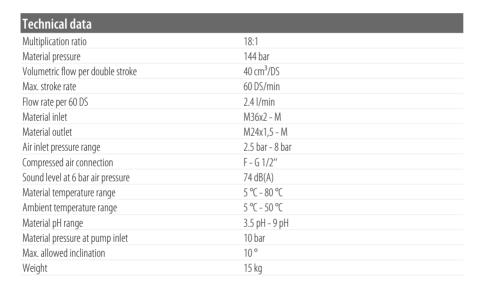








High-pressure piston pump, stainless steel, for AirCoat applications of up to 140 bar and 2.4 l/min. Ideal e.g. for professional single-item lacquer stations in production and in the workshop.



Product variants	ltem no.
PistonP. Wildcat 18-40 PE/T	2329458
PistonP. Wildcat 18-40 PE/TG	2329456
Spray pack configuration Finishing VC	2333720



#### **Processable materials**

Water and solvent-based material Pre-mixed 2K material Base material & catalysts Hygroscopic material

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide PE PTFE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.

A range of ready-to-use spraypacks is also available.





## Puma 28-40

### High-pressure piston pump











High-pressure piston pump, stainless steel, for airless and AirCoat applications of up to 220 bar and 2.4 l/min. Ideal e.g. for professional individual lacquer stations or as hardener pump.

Technical data	
Multiplication ratio	28:1
Material pressure	224 bar
Volumetric flow per double stroke	40 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	2.4 I/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C - 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	16 kg

Product variants	ltem no.
PistonP. Puma 28–40 NPS	2329469
PistonP. Puma 28-40 PE/TG	2329467
Spray pack configuration Finishing VC	2333720

#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts

#### Material-wetted parts

Stainless steel Hard chrome Tungsten carbide PTFE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.

A range of ready-to-use spraypacks is also available.

## Puma 21-110

## High-pressure piston pump











High-pressure piston pump, stainless steel, for AirCoat applications of up to 168 bar and 6.6 l/min. Ideal e.g. for multiple guns in flatbed machines.

Technical data	
Multiplication ratio	21:1
Material pressure	168 bar
Volumetric flow per double stroke	110 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	6.6 l/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C - 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	28 kg

Product variants	ltem no.
PistenP. Puma 21-110 PE/T	2330614
PistenP. Puma 21-110 PE/TG	2329517
Spray pack configuration Finishing VC	2333720



#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide PTFE PE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.





## Cobra 40-10

## High-pressure diaphragm pump













High-pressure, double diaphragm pump, Consistal. For AirCoat and airless applications of up to 2.5 l/min and 250 bar. Ideal for individual lacquer stations up to complex multi-paint systems.

Technical data	
Multiplication ratio	40:1
Material pressure	250 bar
Volumetric flow per double stroke	10 cm <sup>3</sup> /DS
Max. stroke rate	200 DS/min
Flow rate per 200 DS	2 l/min
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Air inlet pressure range	2.5 bar - 6 bar
Compressed air connection	F - G 1/2"
Material temperature range	10 °C − 80 °C
Ambient temperature range	10 °C − 60 °C
Material pH range	9 pH - 3.5 pH
Material pressure at pump inlet	20 bar
Max. allowed inclination	10°
Weight	19 kg

Product variants	ltem no.
DiaphragmP. Cobra 40-10	2329519
DiaphragmP.Cobra 40-10 frame	2329521

#### **Processable materials**

Water and solvent-based material Hygroscopic material Base material & catalysts Pre-mixed 2K material Shear sensitive material Abrasive material

#### **Material-wetted parts**

Consistal (nickel plated)
Stainless steel
Tungsten carbide

#### Scope of delivery

Pump incl. air pressure regulator Grounding cable

#### **Order information**

The desired spraypack can be created using the basic pump and a selection from our comprehensive accessories range. A range of ready-to-use spraypacks is also available.



## **Leopard 35-70**

## High-pressure piston pump



_	=	=	=	=		
		AC (		CE		
,			ess steel, for airle industrial coating			

Technical data	
Multiplication ratio	35:1
Material pressure	250 bar
Volumetric flow per double stroke	70 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	4.2 l/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 7.1 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	26 kg

Product variants	ltem no.
PistonP. Leopard 35-70 NPS	2329481
PistonP. Leoard 35-70 PE/TG	2329479
Spray pack configuration Finishing VC	2333720



#### **Processable materials**

Water and solvent-based material Pre-mixed 2K material Base material & catalysts Hygroscopic material

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide PTFE PE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250  ${\rm cm}^3$ Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator. A range of ready-to-use spraypacks is also available.





## Cobra 40-25

## High-pressure diaphragm pump















High-pressure piston diaphragm pump. Universally applicable for aggressive, abrasive, and shear-sensitive materials. Very low flushing agent consumption. For all applications up to 250 bar and 5 l/min, multiple gun use possible.

Technical data	
Multiplication ratio	40:1
Material pressure	250 bar
Volumetric flow per double stroke	25 cm <sup>3</sup> /DS
Max. stroke rate	200 DS/min
Flow rate per 200 DS	5 I/min
Material inlet	M36x2 - M
Material outlet	G 3/8" - M
Air inlet pressure range	2.5 bar - 6.25 bar
Compressed air connection	F - G 1/2"
Material temperature range	10 °C - 80 °C
Ambient temperature range	10 °C - 60 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	32 kg

Product variants	ltem no.
DiaphragmP. Cobra 40-25	2329523

#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts Shear sensitive material Abrasive material

#### **Material-wetted parts**

Consistal (nickel plated)
Stainless steel
Tungsten carbide

#### Scope of delivery

Pump incl. air pressure regulator Grounding cable

#### Order information

The desired spraypack can be created using the basic pump and a selection from our comprehensive accessories range.

## **Leopard 35-150**

### High-pressure piston pump













High-pressure piston pump, stainless steel, for airless and AirCoat applications of up 250 bar and 9 l/min. Ideal e.g. for industrial coatings in the wood and metal industry multiple gun use possible.

Technical data	
Multiplication ratio	35:1
Material pressure	250 bar
Volumetric flow per double stroke	150 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	9 l/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 7.7 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	78 dB(A)
Material temperature range	5 °C - 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	36 kg

Product variants	ltem no.
PistonP. Leopard 35-150 PE/T	2329486
PistonP. Leopard 35-150 PE/TG	2329484
Spray pack configuration Finishing VC	2333720



#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts Abrasive material

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide PTFE PF

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.





## **PROTEC 60-240**

### High-pressure piston pump











High pressure piston pump, stainless steel for AirCoat applications up to 270 bar and 14.4 L / min. Extremely robust and ideal for multi-gun use, higher viscosity material and long hose lines.

Technical data	
Multiplication ratio	60:1
Material pressure	270 bar
Volumetric flow per double stroke	240 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Material inlet	G 1 1/2" - F
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 4.5 bar
Sound level at 6 bar air pressure	81 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10°
Weight	58 kg

Product variants	ltem no.
PistonP. PROTEC 60-240 PE/TG 270bar	2411834
PistonP. PROTEC 60-240 PE/TG TC 270bar	2411835

#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts Abrasive material

#### Material-wetted parts

Stainless steel
Hard chrome
Tungsten carbide
PTFE
PE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

Individually customized spraypacks consisting of pump, mounting equipment, suction system, material filter, circulation, hose package and spray gun can be selected by help of the variant configurator.



## Accessories finishing piston pumps

WAGNER offers you an extensive range of accessories for finishing piston pumps. Select your required components from the table.

		EvoMotion 40-15S	EvoMotion 40-15 compact	EvoMotion 20-30S	EvoMotion 20-30 compact	Wildcat 18-40	Wildcat 10-70	Puma 28-40	Puma 21–110	Leopard 35-70	Leopard 35-150	PROTEC 60-240 (270 bar)	
b	Mounting Trolley 4" cpl. Wall mounting 4" cpl. Stand 4" cpl. Trolley 6" cpl. Wall mounting 6" cpl. Wall mounting 9" cpl. Trolley PC	•	•	•	•	•	•	•	•	•	•	•	2325901 2332143 2332374 2325916 2332145 369020 2339705
	Air supply Set AirCoat regulator EvoMotion Set AirCoat regulator IceBreaker  Suction system Suction hose DN16-SSt cpl. Suction pipe DN16-SST cpl. Hopper set 5L for piston pumps	•	•	•	•	•	•	•	•	•	•	•	T6145.00A 2328611  2324110 2324158 2332169
	Hopper black Suction hose DN25-SSt cpl. Suction hose DN25-SSt cpl.  Pump outlet & material filter Ball valve-R1/4"-G1/4"-PN350-CS EM Ball valve-R1/4"-G1/4"-PN530-SSt Release combination PN270 IceBreaker Inline filter DN6-PN270-G1/4"-SSt Inline filter HL DN6-PN530-G1/4"-SSt	•	•	•	•	•	•	•	•	•	•	•	2324116 2323239 2334472 2334488 2329023 2324558 2329026
	HP filter DN10-PN270-SSt IceBreaker HP filter DN12-PN530-SSt IceBreaker  Return Return hose DN6-G1/4"-100 mm-PA Return hose DN6-G1/4"-PA Circulation hose DN6-G1/4"-1.8-PA Circulation hose DN6-G1/4"-2.8-PA	•	0 0 0	•	•	•	•	•	•	•	•	•	2329024 2329025 2331752 2349653 2331017 2331014

	EvoMotion 40-15S	EvoMotion 40-15 compact	EvoMotion 20-30S	EvoMotion 20-30 compact	Wildcat 18-40	Wildcat 10-70	Puma 28-40	Puma 21–110	Leopard 35-70	Leopard 35–150	PROTEC 60-240 (270 bar)	
Hose packages AirCoat												
AC-hose-DN3-PN270-1/4"NPS-3.0m-PA-T	•	•	•	•	•	•	•	•	•			2322656
AC-hose-DN3-PN270-1/4"NPS-7.5m-PA-T	•	•	•	•	•	•	•	•	•			2309705
AC-hose-DN3-PN270-1/4"NPS-10.0m-PA-T	•	•	•	•	•	•	•	•	•			9984596
AC-hose-DN4-PN270-1/4"NPS-7.5m-PA-T	•	•	•	•	•	•	•	•	•	•	•	2309706
AC-hose-DN4-PN270-1/4"NPS-10.0m-PA-T	•	•	•	•	•	•	•	•	•	•	•	2312801
AC-hose-DN4-PN270-1/4"NPS-15.0m-PA-T						•	•	•	•	•	•	2309634
AC-hose-DN4-PN270-1/4"NPS-20.0m-PA-T						•	•	•	•	•	•	2309635
Material hose Airless												
HP-hose-DN3-PN270-1/4"NPS-7.5m-PA	•	•					•		•	•		9984583
HP-hose-DN4-PN270-1/4"NPS-7.5m-PA	•	•					•		•			9984573
HP-hose-DN4-PN270-1/4"NPS-10.0m-PA	•	•					•		•	•		2302374
HP-hose-DN3-PN270-1/4"NPSM-3.0m-PA	•	•					•		•			2323142
HP-hose-DN6-PN270-1/4"NPS-10.0m-PA									•	•	•	9984418
HP-hose-DN10-PN250-3/8"NPSM-15m-PA										•	•	2336583

## Accessories high-pressure diaphragm pumps

WAGNER offers you an extensive range of accessories for high-pressure diaphragm pumps. Select your required components from the table.

		Cobra 40-10	Cobra 40-25	
	Mounting Stand Cobra 40-10	•		322052
101	Wall mounting 4" cpl.	•	•	2332143
	Trolley Cobra cpl.	•	•	2341375
	Stand Cobra 40-25		•	2308732
	Air supply			
	Set AirCoat regulator IceBreaker	•	•	2328611
	Suction system			2224440
	Suction hose DN16-SSt cpl.	•	•	2324110
Name of	Suction hose DN25-SSt cpl.  20L hopper	•	•	2324116 2341278
	2L hopper Cobra cpl.	•	•	2344741
-	Hopper set 5L Cobra	•	•	2344505
•				
C 1 1	Pump outlet & material filter	•		222.4550
	Inline filter DN6-PN270-G1/4"-SSt	•		2324558
	Hose packages AirCoat			
	AC-hose-DN4-PN270-1/4"NPS-7.5m-PA-T		•	2309706
	AC-hose-DN4-PN270-1/4"NPS-20.0m-PA-T		•	2309635
	AC-hose-DN4-PN270-1/4"NPS-15.0m-PA-T		•	2309634
	AC-hose-DN4-PN270-1/4"NPS-10.0m-PA-T		•	2312801
	AC-hose-DN3-PN270-1/4"NPS-10.0m-PA-T		•	9984596
	AC-hose-DN3-PN270-1/4"NPS-7.5m-PA-T		•	2309705
	Material hose airless			
	HP-hose-DN4-PN270-1/4"NPS-7.5m-PA		•	9984573
	HP-hose-DN4-PN270-1/4"NPS-10.0m-PA		•	9984573-10
	HP-hose-DN4-PN270-14"NPS-15.0m-PA		•	9984573-15
	HP-hose-DN4-PN270-1/4"NPS-20.0m-PA		•	9984573-20
	HP-hose-DN6-PN270-1/4"NPS-10.0m-PA		•	9984418
	HP-hose-DN3-PN270-¼"NPS-7.5m-PA		•	9984583



# **Protective Coating piston pumps**

With our large WAGNER IceBreaker piston pumps you are perfectly equipped for coatings with heavy corrosion protection. Whether in the production hall or offshore, these pumps fulfill all specific requirements such as robustness, reliability, a long service life and most importantly, an optimal spray pattern.



Processable material					
Water-based material	•	•	•	•	
Solvent-based material	•	•	•	•	
Low viscosity (<40 sec. DIN No. 4)	•	•	•	•	
Medium viscosity (4060 sec. DIN No. 4)	•	•	•	•	
High viscosity (>60 sec. DIN No. 4)	•	•	•	•	
UV-sensitive material			•	•	
Shear-sensitive material			•	•	
Moisture-sensitive material	•	•	•	•	

Application					
Airspray					
AirCoat 160 bar max.					
AirCoat 250 bar max.					
Airless 270 bar max.					
Airless 400 bar max.	•				
Airless 530 bar max.		•	•	•	
Fluid delivery					

Max. no. of guns					
1 spray gun, nozzle 0,017"	•	•	•	•	
2 spray guns, nozzle 0,017"	•	•	•	•	
3 spray guns, nozzle 0,017"		•	•	•	
4 spray guns, nozzle 0,017"			•	•	
1 spray gun, nozzle 0,021"	•	•	•	•	
2 spray guns, nozzle 0,021"	•	•	•	•	
3 spray guns, nozzle 0,021"		•	•	•	
4 spray guns, nozzle 0,021"					

- Suitable
- Suitable to a limited extent



## **Leopard 48-110**

### High-pressure piston pump













High-pressure piston pump, stainless steel, for airless applications of up to 370 bar and 6.6 l/min. Ideal e.g. for industrial coatings in the metal industry, smaller Protective Coating applications and long hose lines.

Technical data		
Multiplication ratio	48:1	
Material pressure	370 bar	
Volumetric flow per double stroke	110 cm <sup>3</sup> /DS	
Max. stroke rate	60 DS/min	
	6.6 l/min	
Material inlet	M36x2 - M	
Material outlet	M24x1,5 - M	
Air inlet pressure range	2.5 bar - 8 bar	
Compressed air connection	F - G 1/2"	
Sound level at 6 bar air pressure	74 dB(A)	
Material temperature range	5 °C − 80 °C	
Ambient temperature range	5 °C − 50 °C	
Material pH range	3.5 pH - 9 pH	
Max. allowed inclination	10°	
Weight	36 kg	

Product variants	Item no.
PistonP. Leopard 48-110 PE/L	2329495
PistonP. Leopard 48-110 PE/T	2329493
PistonP. Leopard 48-110 PE/TG	2329490

#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts Abrasive material

#### Material-wetted parts

Stainless steel Hard chrome PE Tungsten carbide PTFE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

In addition to the basis pump, spraypacks with trolley and highpressure filter/release are available as well as ready-to-spray spraypacks with suction hose, material hose and gun, including a separate air filter.



## **PROTEC 95-150**

### High-pressure piston pump











High-pressure piston pump, stainless steel, for airless applications of up to 530 bar and 9 l/min. Very robust and ideal for heavy corrosion protection.

95:1
530 bar
150 cm <sup>3</sup> /DS
60 DS/min
9 l/min
G 1 1/2" - F
M24x1,5 - M
2 bar - 5.6 bar
F - G 1"
81 dB(A)
5 °C - 80 °C
5 °C − 50 °C
9 pH - 3.5 pH
10°
58 kg

Product variants	Item no.
PistonP. PROTEC 95-150 PE/TG	2409470



#### **Processable materials**

Water and solvent-based material Hygroscopic material Pre-mixed 2K material Base material & catalysts Abrasive material

#### **Material-wetted parts**

Stainless steel Hard chrome Tungsten carbide PTFE PE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**

In addition to the basis pump, spraypacks with trolley and highpressure filter/release are available as well as ready-to-spray spraypacks with suction hose, material hose and gun, including a separate air filter.





## **PROTEC 72-200**

## High-pressure piston pump











Technical data	
Multiplication ratio	72:1
Material pressure	530 bar
Volumetric flow per double stroke	200 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Flow rate per 60 DS	12 l/min
Material inlet	G 1 1/2" - F
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	F - G 1"
Sound level at 6 bar air pressure	81 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Material pressure at pump inlet	20 bar
Max. allowed inclination	10°
Weight	58 kg

Product variants	ltem no.
PistonP. PROTEC 72-200 PE/T TC	2409801
PistonP. PROTEC 72-200 PE/TG	2409774
PistonP. PROTEC 72-200 PE/TG TC	2409802

#### Material-wetted parts

Stainless steel Hard chrome Tungsten carbide PTFE

#### Scope of delivery

Pump incl. air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### Order information

In addition to the basis pump, spraypacks with trolley and highpressure filter/release are available as well as ready-to-spray spraypacks with suction hose, material hose and gun, including a separate air filter.



## **PROTEC 60-240**

### High-pressure piston pump











High-pressure piston pump, stainless steel, for airless applications of up to 480 bar and 14.4 l/min. Very robust and ideal for heavy corrosion protection.



Technical data	
Multiplication ratio	60:1
Material pressure	480 bar
Volumetric flow per double stroke	240 cm <sup>3</sup> /DS
Max. stroke rate	60 DS/min
Material inlet	G 1 1/2" - F
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Sound level at 6 bar air pressure	81 dB(A)
Material temperature range	5 °C − 80 °C
Ambient temperature range	5 °C − 50 °C
Material pH range	3.5 pH - 9 pH
Max. allowed inclination	10 °
Weight	58 kg

Product variants	ltem no.
PistonP. PROTEC 60-240 PE/TG	2351205
Spray pack configuration Finishing VC	2333720

#### **Material-wetted parts**

Stainless steel
Hard chrome
Tungsten carbide
Packing material depending on pump type
PTFE

#### Scope of delivery

Operating manual
CE declaration of conformity
Pump incl. air pressure regulator
Separating agent 250 cm<sup>3</sup>

#### Order information

In addition to the basis pump, spraypacks with trolley and high-pressure filter/release are available as well as ready-to-spray spraypacks with suction hose, material hose and gun, including a separate air filter.

## **Accessories Protective Coating piston pumps**

WAGNER offers you an extensive range of accessories for Protective Coating piston pumps. Select your required components from the table.

0		Leopard 48–110	PROTEC 95-150	PROTEC 72-200	PROTEC 60-240	
7	Mounting Wall mounting 6" cpl. Trolley 6" cpl.	•	•	•	•	2332145 2325916 2339705
170	Trolley PC Wall mounting 9" cpl.	•	•	•	•	369020
1	<b>Air supply</b> Air filter set PC		•	•	•	2339851
1	Suction system					2557631
	Suction hose DN25-SSt cpl.	•				2323239
	Suction hose DN25-SSt cpl.	•				2324116
-	Suction fitting G11/2" for M36 suction systems		•	•	•	2329563
	Suction hose G1½"-270-SSt. cpl.	•	•	•	•	370151
10	Suction hose G1½"-475-SSt. cpl.		•	•	•	369151
	Suction hose DN38-PC cpl.		•	•	•	2325815
úì	Fitting DF-MM-R11/2"-M36-PN15-SSt*		•	•	•	2329563
	Pump outlet & material filter					2220025
(1)	HP filter DN12-PN530-SSt IceBreaker HP filter DN12-PN530-CS cpl.	•	•	•	•	2329025 2339900
101	Release combination PC	•	•	•	•	2347275
-	Return					
Y	Return hose DN6-G1/4"-100mm-PA	•	•	•	•	2331752
	Return hose DN6-G1/4"-PA	•	•	•	•	2329046
	Circulation hose DN6-G1/4"-1.8-PA	•	•	•	•	2331017
/	Circulation hose DN6-G1/4"-2.8-PA	•	•	•	•	2331014
	Material hose Airless					0007440
	HP-hose-DN10-PN530-3/8"NPS-15.0m-PA	•	•	•	•	9987118
	HP-hose-DN6-PN530-1/4"NPS-10.0m-PA	•	•	•	•	9984421
	Fitting-DF-MM-1/4NPSM-3/8NPSM-530bar-SSt HP-hose-DN6-PN530-¼"NPS-1.5m-PA	•	•	•	•	367561 9987117
						770/11/
100	Heater Heater set PC	•	•	•	•	2339728
1		-		-		

# **Low-pressure diaphragm pumps**The pneumatic double diaphragm pumps were designed specifically for reduced air consumption coupled with high performance and reliability. They can be used for

The pneumatic double diaphragm pumps were designed specifically for reduced air consumption coupled with high performance and reliability. They can be used for corrosive, abrasive and highly viscous liquid media. These pumps cover a broad application spectrum, including the feeding of paint supply systems; the feeding and circulation of printing ink, solvents, paints, chemicals and oils; the disposal of liquid waste; the supply of low-viscosity adhesives; and the filling/emptying of tanks, drums and containers.







7IP 52

ZIP 52 Perfect Flow

Max. material pressure				
8 bar, 116 PSI		•	•	
27 bar, 392 PSI	•			
Matarial in late as no aution				
Material inlet connection				
1/2" BSP		•	•	
3/8" BSP				
3/4" BSP	•			
1" BSP				
Volumetric flow				
At 10 DS/min [I/min.]	2.50	1.00	0.60	
At 20 DS/min [I/min.]	5.00	2.00	1.20	
At 30 DS/min [I/min.]	7.50	3.00	1.80	
Free flow (water at max. air	r pressure)			
8,1 l/min	•			
10 l/min				
28 l/min			•	
52 l/min		•		
80 l/min				
182 l/min				







ZIP 80 PM500 ZIP 182

•	•	•
•	_	_
	•	•
2.20	5.00	7.00
4.40	10.00	14.00
6.60		
0.00	15.00	21.00
•	•	
		•

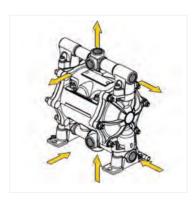
## Low-pressure diaphragm pumps

## Overview connections

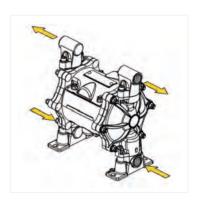
Description	Part No.	Pump body material	Diaphragm material	Valve seat material	Ball material
DDP Zip52 ATSS7	U550.ATSS7	Alu	PTFE	Stainless steel	Stainless steel
DDP Zip52 ATSS8	U550.ATSS8	Alu	PTFE	Stainless steel	Stainless steel
DDP ZIP52 STSS7	U550.STSS7	SSt	PTFE	Stainless steel	Stainless steel
DDP Zip52 PTSS7	U552.PTSS7	Polypropylene	PTFE	Stainless steel	SSt
DDP ZIP52 GHSS1	U552.GHSS1	Acetal (POM)	PTFE	Stainless steel	Stainless steel
DDP ZIP52 GHSS7	U552.GHSS7	Acetal (POM)	PTFE	Stainless steel	Stainless steel
DDP Zip52 PF ATSS7	U551.ATSS7	Alu	PTFE	Stainless steel	Stainless steel
DDP Zip52 PF PHSD7	U553.PHSD7	PP	PE	Stainless steel	Acetal
DDP Zip52 PF PTSS7	U553.PTSS7	PP	PTFE	Stainless steel	SSt
DDP ZIP52 Perfect Flow GTSS1	U553.GTSS1	Acetal (POM)	PTFE	Stainless steel	Stainless steel
DDP Zip80 ATSS7	U555.ATSS7	Alu	PTFE	Stainless steel	SSt
DDP ZIP182 ATSS1	U560.ATSS1	Al	PTFE	SSt	Stainless steel



Connection 1 (last no. of description / part no.)



Connection 7 (last no. of description / part no.)



Connection 8 (last no. of description / part no.)



## **Unica 4-270**

## Low-pressure diaphragm pump











Double diaphragm pump 4.5:1 for product transport and circulating systems. For pressures up to 27 bar and 8 l/min.

4,5:1
27 bar
270 cm <sup>3</sup> /DS
30 DS/min
8.1 l/min
G 3/4" - F
G 3/4" - F
2 bar - 8 bar
F - G 1/2"
78 dB(A)
5 °C − 80 °C
4 °C - 40 °C
3.5 pH - 9 pH
10°
45 kg

Product variants	ltem no.
Unica 4-270	U580.00
Unica MP 4-270	U581.00
Unica 4-270 HRD	U580.00HRD

#### **Processable materials**

Water and solvent-based material Base material & catalysts Shear sensitive material

#### Material-wetted parts

Stainless steel PTFE POM

#### Scope of delivery

Pump with air pressure regulator

#### **Order information**

Please order air supply, suction system and other accessories separately.



## **Zip 52**

## Low-pressure diaphragm pump





Double diaphragm pump for material transport and circulating systems. Up to 8 bar and 52 l/min.



Technical data		
Multiplication ratio	1:1	
Material pressure	8 bar	
Volumetric flow per double stroke	108 cm <sup>3</sup> /DS	
Volumetric flow at free flow	52 l/min	
Material inlet	G 1/2" - F	
Material outlet	G 1/2" - F	
Air inlet pressure range	1.5 bar - 8 bar	
Compressed air connection	M - G 1/4"	
Sound level at 6 bar air pressure	73 dB(A)	
Material temperature range	4 °C − 90 °C	
Ambient temperature range	4 °C - 40 °C	
Weight	3.8 kg	

Product variants	ltem no.
DDP Zip52 Alu	U550.ATRD7
DDP Zip52 Alu	U550.ATSS7
DDP Zip52 Alu	U550.ATSS8
replaced by U552.GHSS7	U552.GHSS1
DDP ZIP52 GHSS7	U552.GHSS7
DDP Zip52 PF ATSS7	U551.ATSS7
Phasing out-DDP ZIP52 PF GTSS1	U553.GTSS1
DDP Zip52 PF PHSD7	U553.PHSD7
DDP Zip52 PF PTSS7	U553.PTSS7
DDP Zip52 PTSS7	U552.PTSS7
Replace by U550.STSS7-A	U550.STSS7

#### **Processable materials**

Water and solvent-based material Base material & catalysts

0ils

Water and waste water

Coolant lubricants

Adhesives

Abrasive material

Chemical liquids

#### **Material-wetted parts**

Depending on the version

Aluminum

PTFE

UHMW-PE

Stainless steel

POM

PPS

PP

#### Scope of delivery

Without air-supply pressure regulator

#### **Order information**

Please order air supply, suction system and other accessories separately.



## **Zip 80**

## Low-pressure diaphragm pump





Double diaphragm pump for material transport and circulating systems. Up to 8 bar and 80 l/min.

Technical data	
Multiplication ratio	1:1
Material pressure	8 bar
Volumetric flow per double stroke	225 cm <sup>3</sup> /DS
Volumetric flow at free flow	80 l/min
Material inlet	G 3/4" - F
Material outlet	G 3/4" - F
Air inlet pressure range	2.2 bar – 8 bar
Compressed air connection	M - G 1/4"
Sound level at 6 bar air pressure	79 dB(A)
Material temperature range	4°C − 90°C
Ambient temperature range	4 °C - 40 °C
Weight	5.4 kg

Product variants	ltem no.
DDP Zip80 ATSS7	U555.ATSS7
Phase out-DDP Zip80 Inox vert/vert	U555.STSS4

#### **Processable materials**

Water and solvent-based material Base material & catalysts Oils Water and waste water Coolant lubricants Adhesives

## **Material-wetted parts**

Aluminum PTFE Stainless steel

Abrasive material

#### Scope of delivery

Without air supply pressure regulator

#### **Order information**

Please order air supply, suction system and other accessories separately.



## **PM 500**

## Low-pressure diaphragm pump

Double diaphragm pump for material transport/conveying and circulating systems. Ideal for paint supply. Up to 8 bar material pressure.



Technical data	
Multiplication ratio	1:1
Material pressure	8 bar
Volumetric flow per double stroke	500 cm <sup>3</sup> /DS
Volumetric flow at free flow	75 l/min
Material inlet	G 1" - F
Material outlet	G 1" - F
Air inlet pressure range	2 bar - 8 bar
Compressed air connection	M - G 1/4"
Sound level at 6 bar air pressure	81 dB(A)
Material temperature range	4°C-90°C
Ambient temperature range	4 °C - 60 °C
Weight	13.8 kg

Product variants	ltem no.
DDP PM500 varnish	U509.A0
Pump PM 500 varnish	U509.A0A

#### **Processable materials**

Water and solvent-based material Base material & catalysts Oils

Inks

Abrasive material

#### Material-wetted parts

Aluminum PTFE

Stainless steel

#### Scope of delivery

Pump incl. air pressure regulator

#### **Order information**

Please order air supply, suction system and other accessories separately.





### **Zip 182**

### Low-pressure diaphragm pump





Double diaphragm pump for material transport and circulating systems. Up to 8 bar and 182 l/min.

Technical data	
Multiplication ratio	1:1
Material pressure	8 bar
Volumetric flow per double stroke	710 cm <sup>3</sup> /DS
Volumetric flow at free flow	180 l/min
Material inlet	G 1" - F
Material outlet	G 1" - F
Air inlet pressure range	1 bar - 8 bar
Compressed air connection	M - G 1/2"
Sound level at 6 bar air pressure	78 dB(A)
Material temperature range	4°C-90°C
Ambient temperature range	4 °C - 40 °C
Weight	12.5 kg

Product variants	ltem no.
DDP 7IP182 ATSS1	U560 ATSS1

#### **Processable materials**

Water and solvent-based material Base material & catalysts Oils Water and waste water Coolant lubricants

Adhesives

Abrasive material

#### **Material-wetted parts**

Aluminum PTFE Stainless steel

#### Scope of delivery

Without air supply pressure regulator

#### Order information

Please order air supply, suction system and other accessories separately.

# Accessories low-pressure diaphragm pumps

WAGNER offers you an extensive range of accessories for low-pressure diaphragm pumps. Select your required components from the table.

Unica 4-270
Zip 52
08 diZ
PM 500
Zip 182



Mounting						
Stand Unica 4-270	•					T6148.00
Wall mounting Unica 4-270	•					T6151.00
Wall mounting Zip52		•	•			T760.00M
Wall mounting Zip52/80 basic pump			•	•	•	T600.573
Stand Zip 52		•	•			T760.00S
Trolley Zip 52		•	•			T760.00SR



Air supply						
Air pressure regulator for DD 4:1	•					T6152.00
Air pressure regulator		•	•	•	•	P123.00
Manometer 010 1/8X52		•	•	•	•	P903.00
Flow rate control valve ZIP		•	•	•	•	T600.523



Suction system					
Flex. suction hose DN25-G3/4""-S-SSt	•				T4021.00I
Flex. suction hose DN 16 SSt cpl.		•	•		T406.00



Material pressure regulator						
MPR 40/0.5-8 bar pneum. SSt	•	•	•	•	•	T0170.00BI
MPR 25/0.5-5 bar man. Alu		•	•	•	•	T0170.00A
MPR 25/0.5-8 bar pneum. Alu		•	•	•	•	T0170.00B
MPR 25/0.5-5 bar man. SSt		•	•	•	•	T0170.00AI

Service sets				
Service set Unica springloaded valves	•			T6169.00



# Low-pressure piston pumps

The WAGNER IceBreaker low-pressure piston pumps are the ideal solution for reliable and low-maintenance paint supply systems of all sizes. The strong and energy-efficient air motors always have sufficient reserves even at large material flow rates and work entirely without icing — especially in continuous operation.



Processable material					
Water-based material	•	•	•	•	
Solvent-based material	•	•	•	•	•
Low viscosity (<40 sec. DIN No. 4)	•	•	•	•	•
Medium viscosity (4060 sec. DIN No. 4)	•	•		•	•
High viscosity (>60 sec. DIN No. 4)		•		•	
UV-sensitive material			•	•	
Shear-sensitive material			•	•	
Moisture-sensitive material			•	•	

Application					
Airspray	•	•			
AirCoat 160 bar max.					
AirCoat 250 bar max.					
Airless 270 bar max.					
Airless 400 bar max.					
Airless 530 bar max.					
Fluid delivery	•	•	•	•	•

- Suitable
- Suitable to a limited extent



### **EvoMotion 5-60S**

### Low-pressure piston pump













Low-pressure feeding pump for airspray applications with high-viscosity material or long hose lines. Up to 40 bar and 3.6 l/min.

Technical data		
Multiplication ratio	5:1	
Material pressure	40 bar	
Volumetric flow per double stroke	60 cm <sup>3</sup> /DS	
Max. stroke rate	60 DS/min	
	3.6 l/min	
Material inlet	M36x2 - M	
Material outlet	G 3/8" - F	
Air inlet pressure range	2.5 bar - 8 bar	
Compressed air connection	8 mm	
Sound level at 6 bar air pressure	63 dB(A)	
Material temperature range	5 °C − 80 °C	
Ambient temperature range	5 °C − 50 °C	
Material pH range	9 pH - 3.5 pH	
Max. allowed inclination	10°	
Weight	13 kg	

Product variants	ltem no.
PistonP. EvoMotion 5-60 PE/T	2329535

#### **Processable materials**

Water and solvent-based material Base material & catalysts Pre-mixed 2K material Separating agents

#### Material-wetted parts

Stainless steel
PTFE
Hard chrome
Tungsten carbide

#### Scope of delivery

Pump with air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**



### Puma 3-600

### Low-pressure piston pump











Low-pressure piston pump, stainless steel, for larger feeding and circulating systems up to 30 l/min.

Technical data	
Multiplication ratio	3:1
Material pressure	24 bar
Volumetric flow per double stroke	600 cm <sup>3</sup> /DS
Max. stroke rate	50 DS/min
Flow rate per 50 DS	30 l/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	74 dB(A)
Material temperature range	5 °C - 80 °C
Material pH range	3.5 pH - 9 pH
Material pressure at pump inlet	5 bar
Max. allowed inclination	10°
Weight	35 kg

Product variants	Item no.
PistonP. Puma 3-600 USA	2329531



#### **Processable materials**

Water and solvent-based material Base material & catalysts Metallic paints

#### Material-wetted parts

Stainless steel Hard chrome Tungsten carbide PE PTFE

#### Scope of delivery

Pump with air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### **Order information**





### Leopard 8-600

### Low-pressure piston pump











Low-pressure piston pump, stainless steel, for larger feeding and circulating systems up to 30 l/min.

Technical data	
Volumetric flow per double stroke	600 cm <sup>3</sup> /DS
Max. stroke rate	50 DS/min
Flow rate per 50 DS	30 l/min
Material inlet	M36x2 - M
Material outlet	M24x1,5 - M
Air inlet pressure range	2.5 bar - 8 bar
Compressed air connection	F - G 1/2"
Sound level at 6 bar air pressure	78 dB(A)
Material temperature range	5 °C − 80 °C
Material pH range	3.5 pH - 9 pH
Material pressure at pump inlet	5 bar
Max. allowed inclination	10°
Weight	43 kg

Product variants	ltem no.
PistonP. Leopard 8-600 PE/TG	2329533

#### **Processable materials**

Water and solvent-based material Metallic paints Base material & catalysts

#### **Material-wetted parts**

Stainless steel
Hard chrome
Tungsten carbide
PE
PTFE

#### Scope of delivery

Pump with air pressure regulator Separating agent 250 cm<sup>3</sup> Grounding cable

#### Order information

### **EvoMotion 5-125**

### Low-pressure piston pump



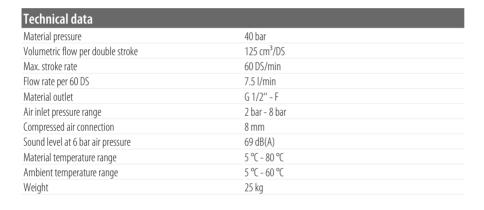








Low-pressure piston pump, stainless steel, for material feeding up to 40 bar and 7.5 l/min. For suction directly from 200 L drums with bung hole. With scoop piston for viscous material. Ideally suited as feeding pump.



Product variants	ltem no.
EvoMotion 5-125 PE/T	U1B05125D



#### **Processable materials**

High-viscosity materials Adhesives Thickfilm material

#### **Material-wetted parts**

Stainless steel Carbon Steel PTFE PE

#### Scope of delivery

Pump without air regulator Separating agent 250 cm<sup>3</sup>

#### **Order information**

## **Accessories low-pressure piston pumps**

WAGNER offers you an extensive range of accessories for low-pressure piston pumps. Select your required components from the table.

		Puma 8-300	Leopard 8-600	EvoMotion 5-60S	EvoMotion 5-125	
b	Mounting Wall mounting 4" cpl. Trolley 4" cpl. Wall mounting 6" cpl. Stand 4" cpl.	•	•	•		2332143 2325901 2332145 2332374
	Air supply Set air regulator pump  Suction system Suction hose DN25-SSt cpl. Suction hose DN25-SSt cpl. Suction hose DN16-SST cpl.	•	•	•	•	2323239 2324116 2324158
	Suction hose DN16-SSt cpl. Hopper set 5L for piston pumps  Pump outlet & material filter HP filter DN12-PN530-SSt IceBreaker HP filter DN10-PN270-SSt IceBreaker	•	•	•		2324110 2332169 2329025 2329024
-	Ball valve-R1/4"-G1/4"-PN530-SSt Ball valve-R1/4"-G1/4"-PN350-CS EM  Return  Return hose DN6-G1/4"-100mm-PA  Return hose DN6-G1/4"-PA	•	•	•		2334488 2334472 2331752 2329046
1	Circulation hose DN6-G1/4"-1.8-PA Circulation hose DN6-G1/4"-2.8-PA	•	•	•		2331017 2331014

# Immediately ready for flexible use.





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#### Spraypacks finishing airspray

We offer predefined spraypacks for the application of paints, lacquers, release agents and adhesives using the airspray process. These include standard spraypacks as well as special solutions for the electrostatic coating of solvent and water-based paints. AquaCoat spraypacks enable an easy application of water-based paints while at the same time providing a high level of safety for the user. Configured spraypacks with the TwinControl mixing units complete the range.

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#### Spraypacks finishing AirCoat/Airless

With our AirCoat and airless spraypacks you can master most industrial coating tasks. Whether stationary on a wall bracket with frame or for mobile use on a practical trolley — with our predefined solutions you are always well equipped. In the field of AirCoat and airless we offer standard spraypacks as well as solutions for electrostatic applications and special spraypacks with our AquaCoat and TwinControl systems.



### Spraypacks

WAGNER offers you a large selection of pre-defined spraypacks. Use the tables to select the variant that suits you best. If required, it is also possible to configure your individual spraypack via your sales partner or the WAGNER web shop. In this way you always receive a coating solution perfectly tailored to your needs.



#### Spraypacks PROTEC 2K

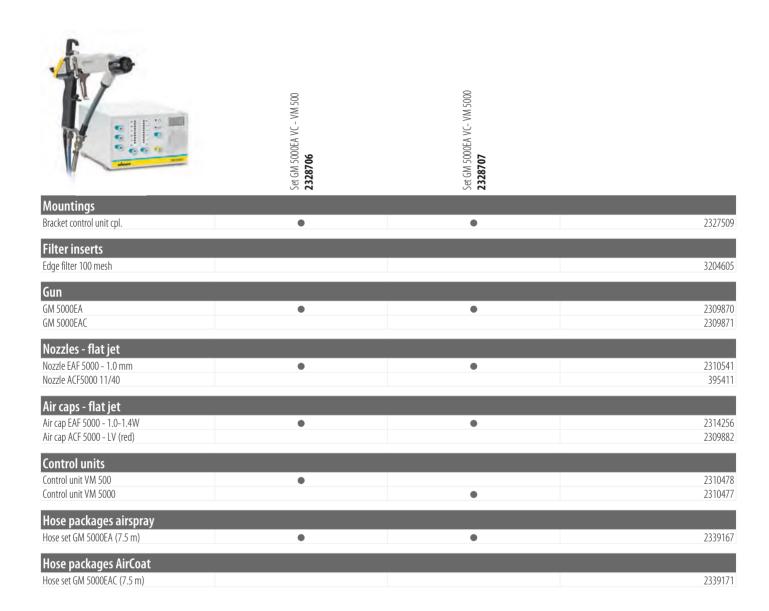
These spraypacks support you in demanding applications on the construction site. Whether as a basic spraypack or complete ready-to-spray system with suction/material hose, gun, nozzle and air filter. In combination with the TwinControl mixing units, for example, highly viscous, abrasive corrosion protection materials can also be applied. Wherever highly filled 2K materials are used, the PROTEC 2K mixing and dosing system takes over both the precise dosing of the components and the complex mixing.

# Spraypacks airspray finishing with GM 1030P

	Zip52 incl. material pressure regulator, suction hose, wall mount, GM 1030P HVLP 1.2 mm <b>2409878</b>	Zip52 incl. material pressure regulator, suction hose, stand with GM 1030P HVLP 1.2 mm <b>2409297</b>	Zip52 incl. material pressure regulator, hopper, stand with GM 1030P HVLP 1.2 mm <b>2409870</b>	Zip52 incl. material pressure regulator, suction hose, trolley, GM 1030P HVLPplus 1.2 mm <b>2409866</b>	Zip52 incl. material pressure regulator, suction hose, trolley, GM 1030P HVLPplus 1.2 mm <b>2409871</b>	
<b>Gun</b> GM 1030P HVLPplus 1.2 mm	•	•	•	•	•	2400821
Mountings Wall mount Zip52 Stand ZIP large Trolley 6" cpl.	•	•	•	•	•	T760.00M T760.00S 2325916
Suction system Suction hose ZIP Zip5 52 5L hopper	•	•	•	•	•	2328487
Circulation & filter With filter & circulation With material pressure regulator	•	•	•	•	•	-
<b>Pump</b> Zip Alu	•	•	•	•	•	U760.00 & 236219
Hose packages GM 1030P LP hose package Flex DN6 7.5 m	•	•	•	•	•	2405455

Gun GM 1030P HVLPplus 1.2 mm GM 1030P HVLPplus 1.2 mm	DD10 with circulation/filter, suction hose, wall mount, GM 1030P HVLPplus 1.0 mm 2409879	DD10 with circulation/filter, suction hose, stand large, GM 1030P HVLPplus 1.0 mm <b>2409869</b>	DD10 with circulation/filter, hopper, stand large, GM 1030P HVLPplus 1.0 mm <b>2409868</b>	DD10 with circulation/filter, suction hose, trolley, GM 1030P Conv. 1.2 mm <b>2409859</b>	DD10 incl. circulation/filter, hopper, trolley, GM 1030P Conv. 1.2 mm <b>2409865</b>	2400821 2400802
Mountings Wall mount DD10 stand large Trolley 6" cpl.	•	•	•	•	•	2368206 2325916
Suction system Suction hose Hopper set 5L for ZIP	•	•	•	•	•	- 2397216
Circulation & filter With filter & circulation	•	•	•	•	•	-
Pump DD10	•	•	•	•	•	2414299
Hose packages GM 1030P LP hose package Flex DN6 7.5 m	•	•	•	•	•	2405455

### **Spraypacks Airspray Finishing with GM 5000 EA**



## Spraypacks Airspray Finishing with AquaCoat

AGUA DO AGUA D	Basic set AQ5010 LP manual Zip52, GM 5020EAW <b>2364014</b>	Basic set AQ5010 LP manual DD10, GM 5020EAW <b>2364016</b>	Basic set A05020 LP manual Zip52, GM 5020EAW <b>2364018</b>	Basic set AQ5020 LP manual DD10, GM 5020EAW <b>2364019</b>	
AquaCoat cabinet AquaCoat 5010 manual basic unit AquaCoat 5020 manual basic unit	•	•	•	•	2363401 2363292
Pump set Zip52 pump set DD10 pump set	•	•	•	•	2363856 2364024
Applicator GM 5020EAW	•	•	•	•	2362852
Hose packages Hose set GM 5000EAW (7.5 m) Hose set GM 5000EAW (10 m) Hose set GM 5000EAW (15 m) Hose set GM 5000EAW (20 m) Hose set GM 5000EAW (25 m)			2368087 2368088 2368089 2368090 2419381		
Accessories Gun holder Hose holder Base frame rollers AQ 5010 Base frame rollers AQ 5020 Insert tray AQ 5010 Insert tray AQ 5020 Level monitoring Drum lid D350 without agitator Drum lid D350 with agitator		Accessories must be	e ordered separately.		2359097 353050 2364394 2359029 2364790 2364791 353053 353054 353055

# **TwinControl Airspray finishing**

	2339519	2340464	2340465	2340466	2339016	2367760	2339020	2340467
	TwinControl 5-60 ABS Ex GR	TwinControl 5-60 ABS GR	TwinControl 5-60Ex W	TwinControl 5-60 W	TwinControl 5-60 Ex GR M	TwinControl 5-60 Ex AIS GR P	TwinControl 10-70 ABS Ex GR M	TwinControl 10-70 ABS GR
Pump A EvoMotion 5-60 WildCat 10-70	•	•	•	•	•	•	•	•
Pump B EvoMotion 5-60 WildCat 10-70	•	•	•	•	•	•	•	•
Pump flushing agent EvoMotion 5-60 Wildcat 10-70	•	•	•	•	•	•	•	•
Control Non Atex, 100230V DC & air supply Atex, only air supply	•	•	•	•	•	•	•	•
Mounting / Assembly Stand with rollers Wall mount	•	•	•	•	•	•	•	•
Mixer Internal mixer Prepared for external mixer	•	•	•	•	•	•	•	•
Material pressure regulator With mechanical adjustment With pneumatic control					•	•	•	
AirCoat regulator AirCoat regulator	•	•	•	•	•			



## Spraypacks AirCoat / Airless finishing



	700 AC		700 AC
SP EM 40-15 compact <b>U6540015HEB</b>	SP EM 40-15 compact GM 4700 AC <b>2350603</b>	SP EM 20-30 compact <b>U6520030HEB</b>	SP EM 20-30 compact GM 4700 AC

		<del>S</del> <b>E</b>	S <b>9</b>	S <b>8</b>	
Pump					
EvoMotion 40-15 compact	•	•			U6S40015HEB
EvoMotion 20-30 compact			•	•	U6S30020HEB
Mountings					
Stand	•	•	•	•	2332374
Air supply					
AirCoat regulator included	•	•	•	•	
				•	
Suction system					
Hopper 5L	•	•	•	•	340265
Lid	•	•	•	•	340429
Return					
Return pipe DN6-G1/4"-100mm-PA	•	•	•	•	2331752
Spray gun					
GM 4700 AC		•		•	2313585
Nozzle ACF3000 13/40		•		•	379413
Air cap HV red		•		•	2313497
Hose packages AirCoat					
Hose packages AirCoat		•		•	2309706
riose pacinage riii coat		_		-	2307100

# Spraypacks AirCoat / Airless finishing

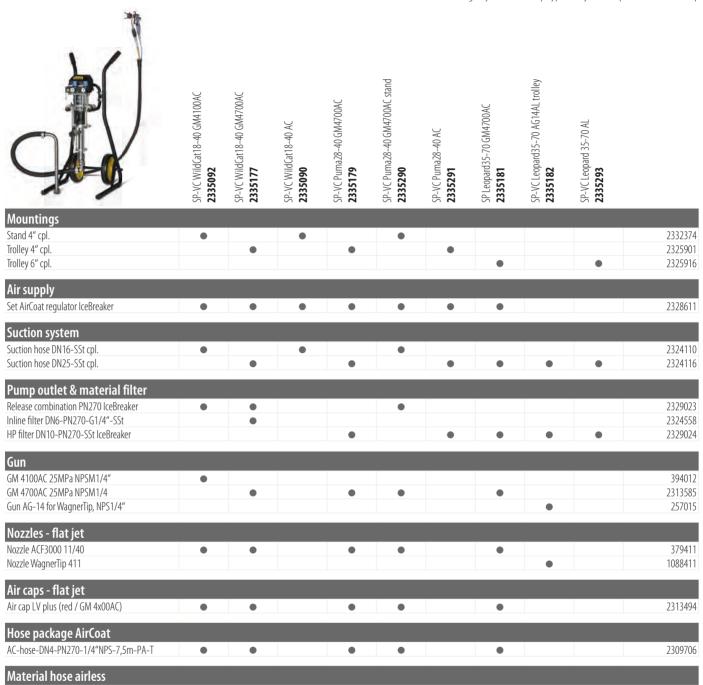
	SP VC EM40-15 AG14AL <b>2335075</b>	SP-VC EM40-15 GM4700AC <b>2335175</b>	SP-VC EM40-15 AL <b>2335287</b>	SP-VC EM20-30 GM4700AC <b>2335176</b>	SP-VC EM20-30 AC <b>2335086</b>	SP-VC EM20-30 GM4700AC hopper <b>2335086</b>	
Pump EvoMotion 40-15	•	•	•				2329450
EvoMotion 20-30  Mountings				•	•	•	2329452
Stand 4" cpl. Trolley 4 wheel	•	•	•	•	•	•	2332374 T6196.00
Air supply Set AirCoat regulator EvoMotion		•		•	•	•	T6145.00A
Suction system Suction hose DN16-SST cpl. Suction hose DN16-SSt cpl. Hopper set 5L for piston pumps	•	•	•	•	•	•	2324158 2324110 2332169
Pump outlet & material filter Ball valve-R1/4"-G1/4"-PN550-CS EM Ball valve-R1/4"-G1/4"-PN530-SSt	•	•	•	•	•	•	2334472 2334488
Return Return pipe DN6-G1/4"-100mm-PA	•	•	•	•	•	•	2331752
Spray gun GM 4700AC 25MPa NPSM1/4 Gun AG-14 for StandardTip, NPS1/4"	•	•		•		•	2313585 257017
Nozzles - flat jet Nozzle Standard 411 Nozzle ACF3000 11/40	•	•		•		•	90411 379411
Air caps - flat jet Air cap LV plus (red / GM 4x00AC)		•		•		•	2313494
Hose package AirCoat AC-hose-DN4-PN270-1/4"NPS-7,5m-PA-T		•		•		•	2309706
Material hose airless HP-hose-DN4-PN270-¼"NPS-7,5m-PA	•						9984573

# **Spraypacks AirCoat / Airless finishing**

Pump	Diaphragm pump Cobra 40-10 with stand 2329521	SP Cobra 40-10 GM4700AC stand, hopper <b>2342248</b>	SP Cobra 40-10 GM4100AC stand, hopper <b>2342245</b>	Diaphragm pump Cobra 40-25 stand 2329525	SP Cobra 40-10 trolley, hopper <b>2352331</b>	SP Cobra 40-10 GM4700 trolley, hopper <b>2352333</b>	
Cobra 40-10 Cobra 40-25	•	•	•	•	•	•	2329519 2329523
Mountings Stand Cobra 40-10 Stand Cobra 40-25 Trolley Cobra cpl.	•	•	•	•	•	•	322052 2308732 2341375
Air supply Set AirCoat regulator IceBreaker		•	•		•	•	2328611
Suction system Hopper set 5L Cobra		•	•		•	•	2344505
<b>Gun</b> GM 4700AC 25MPa NPSM1/4 GM 4100AC 25MPa NPSM1/4"		•	•			•	2313585 394012
Nozzles - flat jet Nozzle ACF3000 11/40		•	•			•	379411
Air caps - flat jet Air cap LV plus (red / GM 4x00AC)		•	•			•	2313494
Hose packages AirCoat AC-hose-DN4-PN270-1/4"NPS-7,5m-PA-T Fitting-RF-FM-G3/8-1/4NPSM-530bar-SSt		•	•			•	2309706 2332621

### Spraypacks finishing piston pumps

WAGNER offers you a selection of predefined spraypacks. Choose from the table the one that suits you best. You also have the possibility to configure your individual spraypack via your sales partner or the webshop.



HP-hose-DN6-PN270-14"NPS-10,0m-PA

9984418

### **Spraypacks AirCoat with GM 5000EAC**



## Spraypacks AirCoat / AquaCoat

ADDA PODA	Basic set AQ5010 HP manual Evo 20-20, GM 5020EAC <b>2364017</b>	Basic set AQS010 HP manual Puma 28–40, GM 5020EACW <b>2370696</b>	Basic set AQ5020 HP manual EvoMotion 20-30, GM 5020EACW <b>2364020</b>	Basic set AQS020 HP manual Puma 28–40, GM 5020EACW <b>2364021</b>	Basic set AQ5020 HP manual Cobra, GM 5020EACW <b>2364022</b>	
AquaCoat cabinet						
AquaCoat 5010 manual basic unit	•	•				2363401
AquaCoat 5020 manual basic unit			•	•		2363292
Pump set						
EvoMotion 20-30 pump set	•		•			2303946
Puma 28–40 set for AquaCoat		•		•		2363746
Cobra 40-10 set for AquaCoat					•	2363747
Applicator						
GM 5020EACW	•	•	•	•	•	2362841
Hose packages						
Hose set GM 5000EACW (7.5 m)						2368105
Hose set GM 5000EACW (10 m)						2368110
Hose set GM 5000EACW (15 m)						2368112
Hose set GM 5000EACW (20 m)		Hose pa	ackage must be ordered se	eparately.		2368113
Hose set GM 5000EACW (25 m)						2419382
Hose set GM 5000EACW (30 m)						2419386
Accessories						
Gun holder						2359097
Hose holder						353050
Base frame rollers AQ 5010						2364394
Base frame rollers AQ 5020						2359029
Insert tray AQ 5010		Access	sories must be ordered sep	parately.		2364790
Insert tray AQ 5020			'	,		2364791
Level monitoring						353053
Drum lid D350 without agitator						353054
Drum lid D350 with agitator						353055

### TwinControl AirCoat / Airless

	2340468	2338992	2340469	2340470	2367761	2338758	2339008	2340473	2340471	2367764	2367426	2340474	2340475	2340476	2340488	2339004
	TwinControl 28-40 ABS Ex GR	TwinControl 28-40 ABS GR	TwinControl 28-40 ABS Ex W	TwinControl 28-40 ABS W	TwinControl 28-40 ABS Ex AIS GR	TwinControl 35-70 ABS Ex GR	TwinControl 35-70 ABS GR	TwinControl 35-70 ABS W	TwinControl 35-70 ABS Ex W	TwinControl 35-70 ABS Ex AIS GR	TwinControl 35-70 ABS Ex GR acid	TwinControl 35-150/70 ABS Ex GR	TwinControl 35-150/70 ABS GR	TwinControl 35-150/70ABS Ex trolley	TwinControl 35-150/70 ABS trolley	TwinControl 35-150/70 ABS Ex GR A+B E
Pump A Puma 28-40 Leopard 35-70	•	•	•	•	•	•	•	•	•	•	•					
Leopard 35-150												•	•	•	•	•
Pump B Puma 28-40	•	•	•	•	•											
Leopard 35-70						•	•	•	•	•	•	•	•	•	•	•
Pump flushing agent Puma 28-40	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Control																
Non Atex, 100230V DC & air supply Atex, only air supply	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Mounting / Assembly																
Stand with rollers	•	•			•	•	•			•	•	•	•			•
Trolley Wall mount			•	•				•	•					•	•	
Soft circulation																
A side B side																•
Mixer																
Internal mixer	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
Prepared for external mixer																•
GFB Prepared for assembly of a GFB																•
Heater																
A side																•
B side																•
AirCoat regulator AirCoat regulator	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•
Air Coat (Cyulato)	•	•	•	•		•	•	•	•	•	•	•	•	•	•	_

# **Spraypacks TwinControl PC**

2340477	2340478	2339021	2339028	23 40479
TwinControl 48-110 AB Ex trolley	TwinControl 48-110 AB Ex GR	TwinControl 48-110 ABS Ex GR	TwinControl 48-110 ABS GR	TwinControl 48-110 ABS Ex trolley
•	•	•		•
•	•	•	•	•
		•	•	•
			•	
•	•	•		•
	•	•	•	
•				•
	TwinControl 48-110 AB Ex trolley	TwinControl 48-110 AB Ex trolley  TwinControl 48-110 AB Ex GR	TwinControl 48-110 AB Extrolley      TwinControl 48-110 AB Ex GR      TwinControl 48-110 ABS Ex GR      TwinControl 48-110 ABS Ex GR	TwinControl 48-110 AB Ex trolley     TwinControl 48-110 AB Ex GR     TwinControl 48-110 ABS Ex GR     TwinControl 48-110 ABS Ex GR     TwinControl 48-110 ABS GR

# **Spraypacks Protective Coating piston pumps**



	SP Leop <b>23398</b>	SP Leog <b>23527</b>	SP PR0 <b>24116</b>	SP PR0 <b>24120</b>	SP PR0 <b>24116</b>	SP PR0 <b>24116</b>	SP PR0 <b>24116</b>	SP PR0 <b>24116</b>	SP PR0 <b>24119</b>	SP PR0 <b>24116</b>	SP PR0 <b>23522</b>	SP PR0 <b>24119</b>	SP PR0 <b>23522</b>	
Pump														
Leopard 48-110	•	•												2329490
PROTEC 95-150			•	•	•	•	•	_	_	_				2409470
PROTEC 72-200 PROTEC 60-240								•	•	•	•		•	2409774 2409469
														2403403
Mountings														
Trolley PC	•	•	•	•	•	•	•	•	•	•	•	•	•	2339705
Suction system														
Suction hose DN25-SSt cpl.		•		•	•		•		•			•		2324116
Fitting EF-MM-G1½" - M36				•	•		•		•			•		2329563
Suction hose DN38-PC cpl.						•				•			•	2325815
Fitting-EF-FM-G1 1/2-G1 1/2-PN25-TG						•				•			•	2329019
Fitting-DF-MM-G11/2" - Rd55x1/6"-PN25-CS						•				•			•	2336489
Pump outlet & material filter														
HP filter DN12-PN530-CS cpl.	•	•	•	•	•	•	•	•	•	•	•	•	•	2339900
Return														
Return pipe DN6-G1/4"-100mm-PA	•	•	•	•	•	•	•	•	•	•	•	•	•	2331752
Gun														
Airless gun GM 1-530		•			•	•	•		•	•		•	•	2349287
Nozzles - flat jet														
PROTEC TIP reversible tip 517		•												556517
PROTEC TIP reversible tip 521					•	•	•		•	•		•	•	556521
Material hose airless														
HP-hose-DN6-PN530-¼"NPS-10,0m-PA		•												9984421
HP-hose-DN10-PN530-3/8"NPS-15,0m-PA					•	•			•	•		•	•	9987118
HP-hose-DN6-PN530-¼"NPS-1,5m-PA					•	•			•	•		•	•	9987117
Fitting-DF-MM-1/4NPSM-3/8NPSM-530bar-SSt					•	•			•	•		•	•	367561

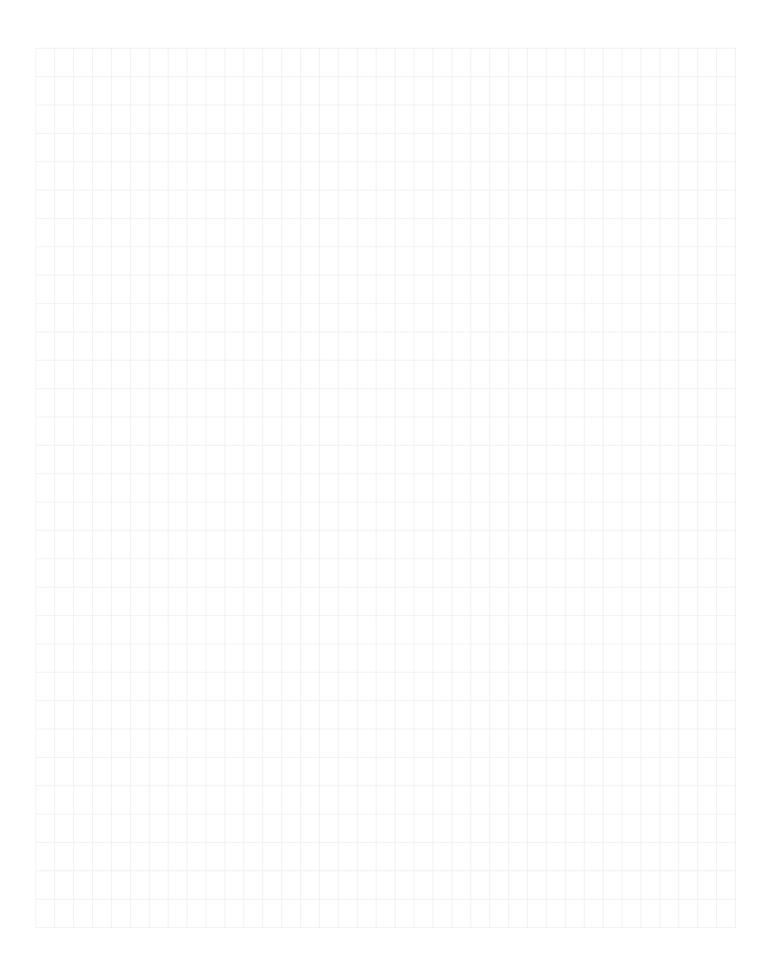
## **TwinControl Protective Coating**

	2340480	2340482	2340484	2340486	2345352	2345850	2340379	2340483	2340374	2340377	2340382
	TwinControl 95-150 ABS Ex GR	TwinControl 95-150 ABS GR	TwinControl 95-150 ABS Ex trolley	TwinControl 95-150 ABS Ex GR A+B PSV	TwinControl 72-200 ABS Ex trolley	TwinControl 72-200 ABS Ex GR	TwinControl 60-240/150 ABS Ex GR	TwinControl 60-240/150 ABS Ex trolley	TwinControl 60-240 ABS Ex GR	TwinControl 60-240 ABS Ex trolley	TwinControl 60–240 ABS Ex trolley A+B PS
Pump A PROTEC 95-150 PE/TG PROTEC 72-200 PE/TG PROTEC 60-240 PE/TG	•	•	•	•	•	•	•	•	•	•	•
Pump B PROTEC 95-150 PE/TG PROTEC 72-200 PE/TG PROTEC 60-240 PE/TG	•	•	•	•	•	•	•	•	•	•	•
Pump flushing agent Leopard 35-70	•	•	•	•	•	•	•	•	•	•	•
Control Atex, only air supply	•		•	•	•	•	•	•	•	•	•
Mounting / Assembly Stand with rollers Trolley	•	•	•	•	•	•	•	•	•	•	•
Soft circulation A side B side				•							•
Mixer Internal mixer	•	•	•	•	•	•	•	•	•	•	•
GFB Prepared for assembly of a GFB				•							•
<b>Heater</b> A side B side				•							•

# **Spraypacks PROTEC 2K Protective Coating**

	2350376	ımp <b>2352858</b>	2352859	mp <b>2352862</b>	2350375	ımp <b>2352863</b>	2352864	mp <b>2352865</b>	2350374	ımp <b>2352866</b>	2352867	mp <b>2352868</b>	2350373	2352869	2352870	2352871	
	PROTEC 2K75-150/38	PROTEC 2K75-150/38 flushing pump	PROTEC 2K75-150/38 GM1	PROTEC 2K75-150/38 GM1 fl. pump	PROTEC 2K70-150/50	PROTEC 2K70-150/50 flushing pump <b>2352863</b>	PROTEC 2K70-150/50 GM1	PROTEC 2K70-150/50 GM1 fl. pump	PROTEC 2K64-150/75	PROTEC 2K64-150/75 flushing pump <b>2352866</b>	PROTEC 2K64-150/75 GM1	PROTEC 2K64-150/75 GM1 fl. pump	PROTEC 2K65-110/110	PROTEC 2K65-110/110 fl. pump	PROTEC 2K65-110/110 GM1	PROTEC 2K65-110/110 GM1 fl. p.	
Unit	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	PRO	
Mixing ratio Pressure transmission ratio		4: 75				3	:1			2 64					:1		-
Gun																	
Airless gun GM 1-530			•	•			•	•			•	•			•	•	2349287
Nozzles - flat jet PROTEC TIP reversible tip 521			•	•			•	•			•	•			•	•	556521
Paint section A																	
Paint section A 150 PE/TG 2K Paint section A 110 PE/T 2K	•	•	•	•	•	•	•	•	•	•	•	•	•				2352830 2352829
																	2332023
Paint section B Paint section B 38 PE/T 2K	•	•	•	•					•	•	•	•					2352825
Paint section B 50 PE/T 2K					•	•	•	•					•	•	•	•	2352826
Flushing pump																	
Set flushing pump 35–70 2K PC				•		•		•		•		•		•		•	2352831
Material hose airless																	
HP-hose-DN10-PN530-3/8"NPS-15,0m-PA			•	•			•	•			•	•			•	•	9987118
HP-hose-DN6-PN530-¼"NPS-1,5m-PA Fitting-DF-MM-1/4NPSM-3/8NPSM-530bar-SSt			•	•			•	•			•	•			•	•	9987117 367561













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